



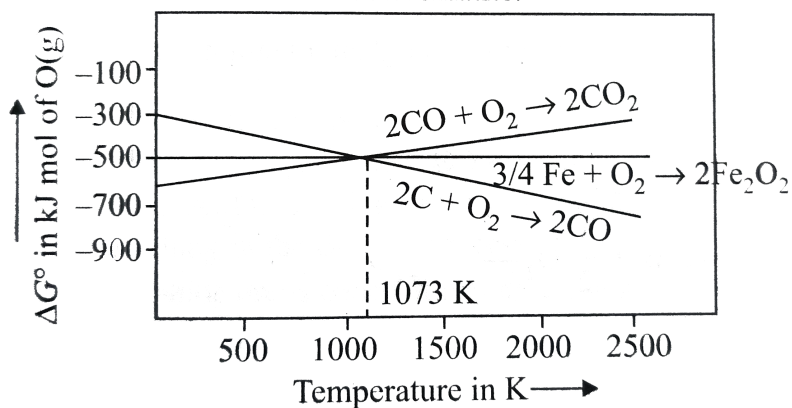
CHEMISTRY

BOOKS - A2Z CHEMISTRY (HINGLISH)

GENERAL PRINCIPLES AND PROCESS OF ISOLATION OF METALS

Section A Topicwise Questions

1. Which of the following is correct regarding following diagram or reduction of haematite.



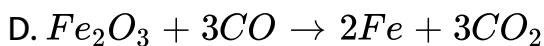
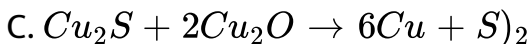
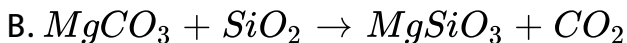
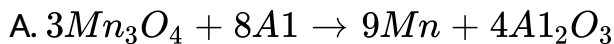
Temperature in $K \rightarrow$ Ellingham diagram from the reduction of haematite

- Below 1073K , C is better reducing agent
- Below 1073K , CO is better reducing agent
- Above 1073K , C is better reducing agent
- Haematite can't be reduced by C or CO .

Answer: B

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2. Which of the following represents the thermite reaction ?



Answer: A



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3. In Ellingham diagram, the slope of the curve of the formation

metal oxide:

A. is mostly $+ve$

B. is mostly $-ve$

C. depends on the type of metal

D. depends on the formula of metal oxide

Answer: A

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4. Carbon cannot be used in the reduction of Al_2O_3 because:

A. it is non-metal

B. the heat of formation of CO_2 is more than that Al_2O_3

C. pure carbon is not easily available

D. the heat of formation of Al_2O_3 is too high

Answer: D

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5. when compared to ΔG° for the formation of Al_2O_3 the Δg° for the formation of Cr_2O_3 is

- A. Same
- B. Lower
- C. Higher
- D. Unpredicated

Answer: C

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6. A sulphide ore like ZnS is first roasted into its oxide prior to reduction by carbon because:

- A. a sulphide ore cannot be reduced to metal at all
- B. no reducing agent is found suitable for reducing a sulphide ore.
- C. the Gibbs free energy of formation of most sulphides are greater than half from CS_2 .
- D. a metal oxide is generally less stable than the metal sulphide.

Answer: C



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7. A sulphide ore like ZnS is first roasted into its oxide prior to reduction by carbon because:

- A. a sulphide ore cannot be reduced to metal at all
- B. no reducing agent is found suitable for reducing a sulphide ore.
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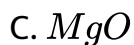
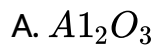
Answer: C



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8. According to Ellingham diagram the oxidation reaction of carbon and carbon monoxide may be used to reduce which one

of the following oxides at the lowest temperature?



Answer: B



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9. Which metal has a greater tendency to form metal oxide?



D. Fe`

Answer: B

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10. Select correct statement

A. In the decomposition of an oxide into oxygen and solid//liquid metal, entropy increases.

B. Decomposition of an oxide is an endothermic change.

C. To make ΔG° negative, temperature should be high enough so that $T\Delta S^\circ > \Delta H^\circ$.

D. All statements are correct.

Answer: D

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11. Ellingham diagram represents a graph of

A. ΔG vs T

B. ΔS° vs T

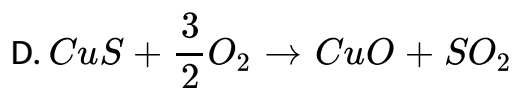
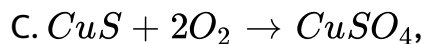
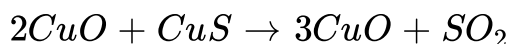
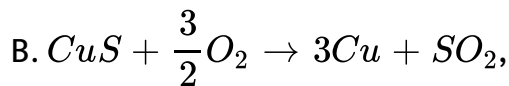
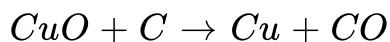
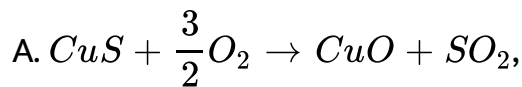
C. ΔG° vs T

D. ΔG vs P

Answer: C

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12. Formation of metallic copper from sulphide ore in the normal thermometallurgical process essentially involves which of the following reactions



Answer: B



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13. The minimum voltage required to electrolyse alumina in the Hall-Heroult process is [Given,

$$\Delta G^\circ_{-}(f)(\text{Al}_2\text{O}_3) = -1520\text{kJ/mol} \quad \text{and}$$

$$\Delta G^\circ_{-}(f)(\text{CO}_2) = 394\text{kJ/mol}]$$

A. $1.60V$

B. $1.575V$

C. $1.312V$

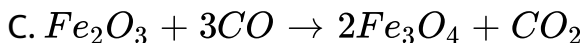
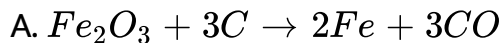
D. $-2.62V$

Answer: A



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14. The main reaction occurring in blast furnace during the extraction of iron from haematite is



Answer: C

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15. Which of the following statements is true?

- A. Reduction of a metal oxide is easier if the metal formed is in liquid state at reduction temperature
- B. Reduction of metal oxide is normally less feasible at high temperature
- C. The oxidation of CO into CO_2 will have a negative slope on Ellingham diagram
- D. The reactive metals have positive slope for oxidation on Ellingham diagram whereas no-reactive metals have a negative slope

Answer: A

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16. Ellingham diagram represents:

- A. change of ΔG with temperature.
- B. change of ΔH with temperature.
- C. change of ΔG with pressure.
- D. change of $(\Delta G - T\Delta S)$ with temperature.

Answer: A

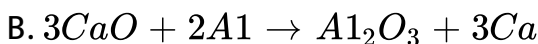
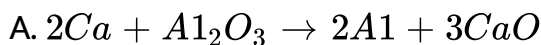
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17. Based on given information

$$\Delta G^{\circ} - (f)(CaO) = -604.2kJ/mol \quad \text{and}$$

$$\Delta G^{\circ} - (f)(Al_2O_3) = -1582kJ/mol, \text{ which of the following}$$

is feasible?



C. Both (a) and (b)

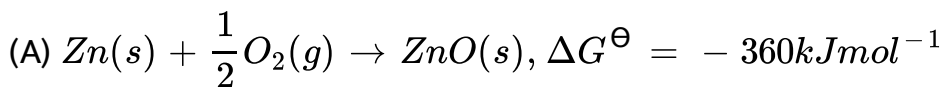
D. None of the above

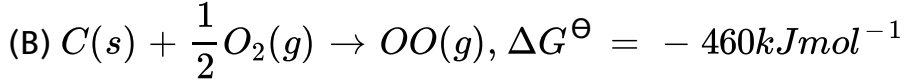
Answer: A



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18. Consider the following reaction at $1000^{\circ}C$





Choose the correct statement at $1000^\circ C$

A. Zinc can be oxidised by CO

B. ZnO can be reduced by C

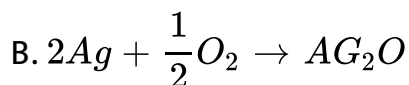
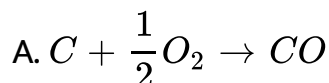
C. ZnO can be reduced by CO

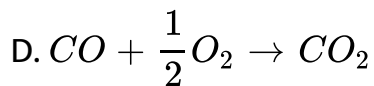
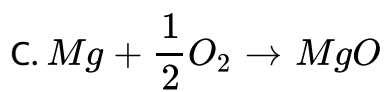
D. None of the above

Answer: B

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19. ΔG^\ominus vs T plot in the Ellingham diagram slopes down for the reaction.





Answer: A

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20. One of which of the following elements is a metalloid?

A. *As*

B. *Na*

C. *Au*

D. *Fe*

Answer: A

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21. The rocky and siliceous matter associated with an ore is called:

- A. Slag
- B. Mineral
- C. Matrix or Gangue
- D. Flux

Answer: C



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22. The most abundant alkaline earth metal (in earth's crust) is

- A. Hydrogen

B. Oxygen

C. Silicon

D. Carbon

Answer: B



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23. Which of the following is not an ore?

A. Malachite

B. Calamine

C. Salt cake

D. Carussite

Answer: C

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24. The formula of carnallite is

A. Ca

B. Na

C. Mg

D. Zn

Answer: C

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25. Which of the following statements is correct?

A. Bauxite is an ore of aluminium

B. Magnetite is an ore of manganese

C. Haematite is an ore of mercury

D. Pyrites is an ore of phosphorus

Answer: A



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26. Electrolytic reduction method is used for the extraction of :

A. Highly electronegative elements

B. Highly electropositive elements

C. Transition metals

D. Metalloids

Answer: B

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27. Which of the following metal is not found in free state?

A. *Na*

B. *Au*

C. *Ag*

D. *Pb*

Answer: A

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28. Metal which can be extracted from all three dolomite, magnesite and caranallite is

A. Na

B. K

C. Mg

D. Ca

Answer: C



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29. Which is not correct statements?

A. Cassiterite, chromite and haematite are concentrated by hydraulic washing (Tabling).

B. Pure Al_2O_3 is obtained from the bauxite ore by leaching in the Bayer's process.

C. Sulphide ore is concentrated by calcination method.

D. Roasting can convert sulphide into oxide or sulphate and part of sulphide and part of sulphide may also act as a reducing agent.

Answer: C



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30. Which of the following minerals is not an ore of aluminum?

A. Bauxite

B. Gypsum

C. Cryolite

D. Corundum

Answer: B



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31. The process of removing lighter gangue particles by washing in a current of water is called:

- A. levigation
- B. liquation
- C. leaching
- D. cupellation

Answer: A



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32. Cryolite is

- A. Magnesium silicate
- B. Sodium borofluoride
- C. Sodium aluminium fluoride
- D. Magnesium silicate

Answer: C



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33. An example of halide ore is :

- A. Galena
- B. Bauxite
- C. Cinnabar

D. Cryolite

Answer: D

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34. Which mineral has been named incorrectly?

A. *Bauξte*: $Al_2O_3 \cdot 2H_2O$

B. Corundum: Al_2O_3

C. cryolite: $3NaF \cdot AlF_3$

D. Feldspar: $Be_3Al_2Si_6O_{18}$

Answer: D

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35. An important oxide ore of iron is

A. Haematite

B. Siderite

C. Pyrites

D. Malachite

Answer: A



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36. Which is (are) not an ore ?

A. Bauxite

B. Malachite

C. Zinc blende

D. Pig iron

Answer: D

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37. Cyanide proces is used for the extraction of

A. *Au*

B. *Cu*

C. *Zn*

D. *Fe*

Answer: A

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38. Which of the following is ferrous alloy?

- A. Invar
- B. Solder
- C. Magnalium
- D. Type metal

Answer: A



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39. Which is not a mineral of aluminium?

- A. Anhydrite
- B. Bauxite
- C. Corundum

D. Diaspore

Answer: A



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40. $NaCN$ is sometimes added in the froth flotation process as a depressant when ZnS and PbS minerals are expected because:

A. $Pb(CN)_2$ is precipitated while no effect on ZnS

B. ZnS forms soluble complex $Na_2[Zn(CN)_4]$ while PbS forms froth

C. PbS forms soluble complex $Na_2[Pb(CN)_4]$ while ZnS forms froth

D. $NaCN$ is never added in froth floatation process

Answer: B



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41. Azurite is an ore of

A. *Ag*

B. *Cu*

C. *Pt*

D. *Au*

Answer: B



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42. Which of the following ore does not represent the ore of iron?

- A. Haemitite
- B. Magnetite
- C. Cassiterite
- D. Limonite

Answer: C



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43. Gravity separation method is based upon:

- A. preferential washing of ores and gangue particles.
- B. difference in densities of ore particles and impurities.

C. difference in chemical properties of ore particles and impurities.

D. none of these

Answer: B



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44. Copper can be extracted from

A. Kupfernickel

B. Dolomite

C. Galena

D. Malachite

Answer: D

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45. Argentite is a mineral of

- A. Copper
- B. Silver
- C. Platinum
- D. Gold

Answer: B

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46. The formula of carnallite is

- A. $LiAl(Si_2O_5)_2$

B. $KCl \cdot MgCl_2 \cdot 6H_2O$

C. $K_2O \cdot Al_2O_3 \cdot 6SiO_2$

D. $KCl \cdot MgCl_2 \cdot 2H_2O$

Answer: B



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47. Which of the following statements is incorrect?

A. Silver glance mainly contains silver sulphide

B. Gold is found in native state

C. Zinc blende mainly contains zinc chloride

D. Copper pyrites also contain Fe_2S_3

Answer: C

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48. Which of the following is not an ore of lead?

- A. Galena
- B. Anglesite
- C. Calamine
- D. Cerussite

Answer: C

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49. Which of the following is not a refining process?

- A. Dressing

B. van Arkel process

C. Cementation

D. Poling

Answer: C



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50. Among the following statements, the incorrect one is

A. Calamine and siderite are carbonates

B. Argentite and cuprite are oxides

C. Zinc blende and pyrites are sulphides

D. Malachite and azurite are ores of copper

Answer: B



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51. Which one of the following is correct?

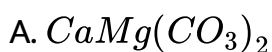
- A. A mineral cannot be an ore
- B. An ore cannot be a mineral
- C. All minerals are ores
- D. All ores are minerals

Answer: D



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52. Dolomite is mineral whose formula is



B. $MgCO_3$

C. $CaCO_3 \cdot MgCO_3$

D. Both (a) and (c)

Answer: D



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53. Which one of the following ores is a chloride?

A. Horn silver

B. Zincite

C. Bauxite

D. Feldspar

Answer: A



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54. Which ore contains both iron and copper?

- A. Cuprite
- B. Chalcocite
- C. Chalcopyrite
- D. Malachite

Answer: C



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55. Corundum is an ore of aluminium.

- A. Copper

B. Boron

C. Aluminium

D. Sodium

Answer: C



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56. (h) In froth process, the ore particles float because their surface is ____.

A. they are light.

B. they are insoluble

C. their surface is preferentially wetted by oil.

D. they bear an electrostatic charge.

Answer: C



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57. Which of the following is not an ore of magnesium?

A. Magnesite

B. Dolomite

C. Gypsum

D. Carnallite

Answer: C



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58. Magnetic separation process may be used for the concentration of:

- A. chalcopyrite
- B. bauxite
- C. haematite
- D. calamine

Answer: C



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59. Magnetic separation is used for increasing concentration of the following

- A. Horn silver

B. Calcite

C. Haematite

D. Magnesite

Answer: C



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60. Which of the following is not a mineral of iron?

A. Magnetite

B. Siderite

C. Smithsonite

D. Limonite

Answer: C



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61. In electrorefining, the impure metal is made _____.

A. Cathode

B. Anode

C. Electrolyte

D. Both (a) and (c)

Answer: B



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62. For which ore of the metal, froth floatation method used for concentration

A. Horn silver

B. Bauxite

C. Cinnabar

D. Haematite

Answer: C



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63. Bauxite is leached with:

A. KCl

B. $NaCN$

C. $NaOH$

D. Na_2SO_4

Answer: C



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64. The substance added in water in the froth floatation process is

- A. Soap powder
- B. Pine oil
- C. Coconut oil
- D. None of these

Answer: B



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65. Process of heating ore in air to remove sulphur is:

- A. calcination
- B. roasting
- C. smelting
- D. none of these

Answer: B



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66. Which of the following substance can be used for drying neutral or basic gases?

- A. $CaCO_3$
- B. Na_2CO_3

C. $NaHCO_3$

D. CaO

Answer: D



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67. Refractory materials are generally used in furnaces because

A. They possess great structural strength

B. They can withstand high temperature

C. They are chemically inert

D. They do not require replacement

Answer: B



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68. Which one of the following is not a method of concentration of ore?

- A. electromagnetic separation
- B. smelting
- C. gravity separation
- D. froth floatation process

Answer: B



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69. Flux is used to remove

- A. Silica

B. Metal oxide

C. All impurities from ores

D. Silica and undersirable metal oxide

Answer: D



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70. Main function of roasting is :

A. To remove volatile sunstances

B. Oxidation

C. Reduction

D. Slag formation

Answer: A

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71. Which of the following metals cannot be extracted by carbon reduction process?

A. *Pb*

B. *Al*

C. *Hg*

D. *Zn*

Answer: B

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72. (h) In froth process, the ore particles float because their surface is ____.

- A. they are light.
- B. they are insoluble
- C. they are charged
- D. they are hydrophobic

Answer: D



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73. (iii) Which is not a basic flux ?

- A. $CaCO_3$
- B. Lime
- C. SiO_2
- D. CaO

Answer: C

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74. Roasting of ores is done in

- A. moisture is removed
- B. non-metals as their volatile oxide are removed
- C. ore become porous.
- D. all the above.

Answer: D

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75. When limestone is heated strongly, it gives off CO_2 . In metallurgy this process is known as

- A. Calcination
- B. Roasting
- C. Smelting
- D. Ore dressing

Answer: A



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76. Choose the correct option the code regarding roasting process.

(I) It is the process of heating the ore in air in a reverberatory furnace to obtain the oxide.

(II) It is an exothermic process.

(III) It is used for the concentration of sulphide ore.

(IV) It removes easily oxidisable volatile impurities present in the concentrated ore.

A. *I, II and III*

B. *I, II and IV*

C. *I, II and IV*

D. *I, II, III and IV*

Answer: D



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77. The substance which is mixed with the ore for removal of impurities is termed

- A. Slag
- B. Gangue
- C. Flux
- D. Catalysyt

Answer: C

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78. Calcination is used in matallurgy for removal of

- A. Water and sulphide
- B. Water and CO_2
- C. CO_2 and H_2S
- D. H_2 and H_2S

Answer: B

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79. The process of the isolation of a metal by dissolving the ore in a suitable chemical reagent followed by precipitation of the metal by a more electropositive metal is called:

- A. hydrometallurgy
- B. electrometallurgy
- C. zone refining
- D. electro-refining

Answer: A

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80. A metal obtained directly by roasting of its sulphide ore is

A. *Cu*

B. *Pb*

C. *Hg*

D. *Zn*

Answer: C



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81. Roasting is carried out in case of :

A. galena

B. iron pyrites

C. copper glance

D. all of these

Answer: D



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82. Which of the following is not an ore?

A. malachite

B. calamine

C. stellite

D. cerussite

Answer: C



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83. Which of the ore dressing process requires finest size fo ore?

- A. froth folatation
- B. gravity separation
- C. magnetic separation
- D. all of these

Answer: A



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84. Roasting is done in

- A. Blast furnace
- B. Open herath furnace
- C. Electric furnace

D. None of these

Answer: A



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85. Which of the following does not contain Mg?

A. magnetic

B. magnesite

C. absestos

D. carnallite

Answer: A



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86. Slag is a product of:

- A. flux and coke
- B. coke and metal oxide
- C. flux and impurities
- D. metal and flux

Answer: C



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87. Heating of ore in presence of air to remove sulphure impurities is called

- A. Calcination
- B. Roasting

C. Smelting

D. None of these

Answer: B



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88. In zone-refining method the molten zone

A. consists of impurities only

B. contains more impurity than the original metal

C. contains the purified metal only

D. moves to either side

Answer: B



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89. Which one of the following sulphide ores is concentrated by chemical leaching ?

- A. Pyrite
- B. Galena
- C. Epsomite
- D. argentite

Answer: D



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90. The important step in the extraction of metal from carbonate ore is

- A. Calcination

B. Roasting

C. Electro-reduction

D. Cupellation

Answer: A



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91. Annealing of steel is the process of heating steel

A. to a bright red hot and then cooling it slowly

B. to a bright red hot and then cooling it suddenly

C. to a temperature much below redness and cooling it slowly

D. none of these

Answer: A

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92. Carbon reduction process is used for the extraction of :

A. *Hg*

B. *Zn*

C. *Cr*

D. *Fe*

Answer: D

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93. An ore after levigation is found to have acidic impurities.

When of the following can be used as flux during smelting operation ?

A. H_2SO_4

B. $CaCO_3$

C. SiO_2

D. Both (CaO) and (SiO_2)

Answer: C



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94. Chemical reduction is not suitable for converting

A. Bauxite into aluminium

B. Cuprite into copper

C. Haemaitite into iron

D. Zince oxide into zinc

Answer: A



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95. Sintering is the precess, in which

- A. roasting of ore takens place
- B. calcination of ore takes place
- C. reduction of ore takes place
- D. melting of ore takes place

Answer: A



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96. Function of the flux added during smelting is

- A. To make ore porous
- B. To remove gangue
- C. To make reduction easier
- D. To precipitate slag

Answer: B



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97. Among the following statements, the incorrect one is

- A. calamine and siderite are carbonates
- B. argentite and cuprite are oxides
- C. zinc blende and iron pyrites are sulphides
- D. malachite and azurite are ores of copper

Answer: B



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98. Which of the following is not correct about refractories?

- A. They should have high melting point
- B. They should have low thermal conductivity
- C. They should be inert
- D. They should not react with flux

Answer: C



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99. Which technique is used in the manufacture of aluminium from bauxite?

- A. Reduction with magnesium
- B. Reduction with coke
- C. Electrolytic reduction
- D. Reduction with iron

Answer: C

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100. Electrolytic reduction method is used for the extraction of

- A. highly electronegative elements.
- B. highly electropositive elements.

C. transition metals.

D. nobel metals.

Answer: B



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101. Roasting or calcination is not an essential step to extract metal from this ore

A. Chalcocite

B. Galena

C. Argentite

D. Cerussite

Answer: C



102. Which one of the following metals cannot be extracted by carbon reduction?

A. *Pb*

B. *Fe*

C. *Zn*

D. *Al*.

Answer: D

103. After partial roasting, the sulphide of copper is reduced by

A. Reduction by carbon

B. Electrolysis

C. Self-reduction

D. Cyanide process

Answer: C



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104. Green coloured ore among the following is

A. Cu_2O

B. $CuFeS_2$

C. $CuCO_3 \cdot Cu(OH)_2$

D. $2CuCO_3 \cdot Cu(OH)_2$

Answer: C

105. The process of the isolation of a metal by dissolving the ore in a suitable chemical reagent followed by precipitation of the metal by a more electropositive metal is called:

- A. electrometallurgy
- B. hydrometallurgy
- C. electro-refining
- D. zone refining.

Answer: B

106. In the metallurgical extraction of zinc from ZnO the reducing agent used is

- A. Carbon monoxide
- B. Sulphur dioxide
- C. Carbon dioxide
- D. Nitric oxide

Answer: A



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107. In order to refine “blister copper” it is melted in a furnace and is stirred with green logs of wood. The purpose is

- A. To expel the dissolved gases in blister copper

- B. To bring the impurities to surface and oxidize them
- C. To increase the carbon content of copper
- D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



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108. An alloy which does not contain copper is

- A. Solder
- B. bronze
- C. Brass
- D. Bell metal

Answer: A

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109. van Arkel method of purification of metals involves converting the metal to:

- A. volatile stable compound.
- B. volatile unstable compound.
- C. non-volatile stable compound
- D. none of these.

Answer: B

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110. The metal extracted by electrolysis of its fused salt is

- A. Iron
- B. Lead
- C. Sodium
- D. Copper

Answer: C



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111. Which of the following is not the ore of aluminium?

- A. Bauxite
- B. Corundum
- C. Langbeinite

D. Kaolinite

Answer: C

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112. To obtain chromium from chromic oxide (Cr_3O_3) the method used is

- A. Alumino-thermic process
- B. Electrolytic reduction
- C. Carbon reduction
- D. Carbon monoxide reduction

Answer: A

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113. Consider the following isolation//purification processes.

(I) Heating impure metal with I_2 at $150 - 200^\circ C$ and passing the resulting volatile iodide on hot tungsten filament at $1400^\circ C$ to get the pure metal.

(II) Heating the sulphide ore in air until a part is converted to oxide and then further heating in the absence of air to let the oxide react with unchanged metal sulphide to get the metal.

(III) Electrolysis of the molten electrolyte containing metal oxide and cryolite of fluorspar to obtain the metal.

The processes used for obtaining aluminium, titanium and lead are respectively:

A. (I), (II) and (III)

B. (II), (III) and (I)

C. (III), (I) and (II)

D. (II), (I) and (III)

Answer: C



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114. The substance used in the thermite process of reducing metal ores is

- A. Aluminium
- B. Thorium
- C. Heated platinum gauze
- D. Carbon

Answer: A



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115. Heating with carbon in absence of air is known as

- A. Reduction
- B. Carbon-reduction
- C. Smelting
- D. Roasting

Answer: लाल $P + Br_2NBH_3$



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Metallurgy Of Cu Fe Ag Al Zn And Au

1. Self-reduction of Cu_2S to Cu can be carried out in.

A. Bessemer converter

B. blast furnace

C. both (a) and (b)

D. none of these

Answer: A



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2. Cyanide proces is used for the extraction of

A. *Au*

B. *Ag*

C. both (a) and (b)

D. *Cu*

Answer: C

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3. Cryolite is:

A. Na_3AlF_6 and is used in the electrolysis of alumina for decreasing electrical conductivity.

B. Na_3AlF_6 and is used in the electrolysis of alumina for lowering the melting point of alumina.

C. Na_3AlF_6 and is used in the electrolytic purification of alumina.

D. Na_3AlF_6 and is used in the electrolysis of alumina for increasing the melting point and electrical conductivity.

Answer: B



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4. Bauxite ore is concentrated by

- A. Froth flotation
- B. Electromagnetic separation
- C. Chemical separation
- D. Hydraulic separation

Answer: C



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5. Select correct matching

- A. Pyrometallurgy: Extraction of Fe
- B. Electrometallurgy: Extraction of Al
- C. Hydrometallurgy: Extraction of Au
- D. All of the above are correct

Answer: D



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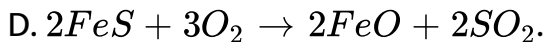
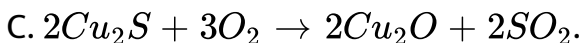
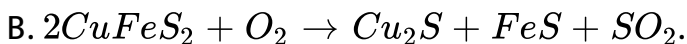
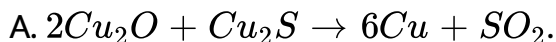
6. In extraction of copper, we use

- A. Cu_2S
- B. Pyrites
- C. Silver argentocyanide
- D. $CuFeS_2$

Answer: D

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7. In the extraction of Cu the reaction takes place Bessemer converter is:



Answer: A

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8. Copper pyrites are concentrated by

- A. Electromagnetic method
- B. Gravity method
- C. Froth floatation process
- D. All of the above methods

Answer: C



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9. An ore like zinc blends is concentrated by

- A. Froth floatation
- B. Magnetic separation
- C. Leaching

D. Washing with water

Answer: A

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10. Which of the following statement is incorrect about the extractive metallurgy of copper?

- A. Matte chiefly consists of iron sulphide and some ferrous oxide.
- B. The impurity of iron sulphides is removed as fusible ferrous slag, $FeSiO_3$ during roasting.
- C. The copper pyrite is concentrated by froth floatation process.
- D. Copper is obtained by self-reduction in Bessemer converter.

Answer: A

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11. In the metallurgy of iron, when limestone is added to the blast furnace, the calcium ions end up in

- A. Slag
- B. Gangue
- C. Calcium metal
- D. $CaCO_3$

Answer: A

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12. In smelting the furnace most suitable is

- A. Reverberatory furnace
- B. Blast furnace
- C. Open hearth furnace
- D. Muffle furnace

Answer: B



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13. Flux added in the extraction of iron is

- A. Silica
- B. Feldspar
- C. Limestone

D. Flint

Answer: C



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14. Copper and tin are refined by:

A. liquation

B. cupellation

C. bessemerisation

D. Poling

Answer: D



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15. In the manufacture of iron from haematite, the limestone acts as a

- A. A reducing agent
- B. Flux
- C. Slag
- D. Gangue

Answer: B



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16. Blister copper is:

- A. impure copper
- B. obtained in self-reduction process during bessemerisation

C. both (a) and (b) are correct

D. none of these

Answer: C



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17. The slag obtained during the extraction of copper from copper pyrites is composed mainly of

A. $CaSiO_3$

B. $FeSiO_3$

C. $CuSiO_3$

D. SiO_2

Answer: B



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18. Tin and zinc can be refined by:

- A. cupellation
- B. liquation
- C. poling
- D. bessemerisation

Answer: B

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19. Complex is formed in the extraction of

- A. Na

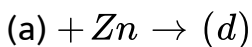
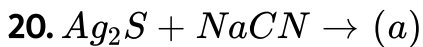
B. Cu

C. Ag

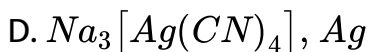
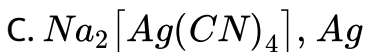
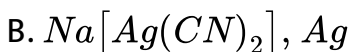
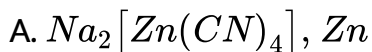
D. Fe

Answer: C

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(b) is a metal. Hence (a) and (b) are



Answer: B



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21. Which of the following metal is extracted by amalgamation process?

A. Tin

B. Silver

C. Copper

D. Zinc

Answer: B



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22. Leaching of Ag_2S is carried out by heating it with a dilute solution of:

A. $NaCN$ only

B. HCl

C. $NaOH$

D. $NaCl$ in presence of O_2

Answer: D



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23. The reaction $2ZnS + 3O_2 \rightarrow 2ZnO + 2SO_2$ in the metallurgical process of zinc is called

A. Calcination

B. Cupellation

C. Smelting

D. Roasting

Answer: D



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24. In *Mac* Arthur Forest method, silver is extracted from the solution of $Na[Ag(CN)_2]$ by the use of

A. *Fe*

B. *Zn*

C. *Cu*

D. *Mg*

Answer: B



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25. In blast furnace, the highest temperature is in

- A. Reduction zone
- B. Slag zone
- C. Fusion zone
- D. Combustion zone

Answer: D



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26. In which of the following pair of metals, both are commercially extracted from their respective ores by self-reduction method?

A. Zn, Cu

B. Pb, Cu

C. Sn, Zn

D. Al, Ag

Answer: B

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27. During extraction of Fe , slag obtained is

A. FeO

B. $FeSiO_3$

C. $MgSiO_3$

D. $CaSiO_3$

Answer: D



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28. Silver from argentiferous lead is obtained by

A. Pattinson's process

B. Parke's process

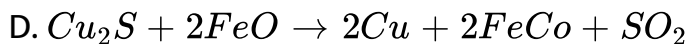
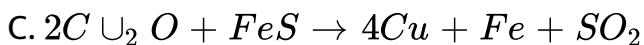
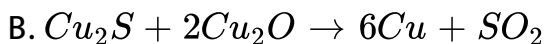
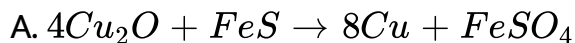
C. Cyanide process

D. Both (a) and (b)

Answer: C

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29. The final step for the extraction of copper from copper pyrite in Bessemer converter involves the reaction



Answer: B

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30. Purpose of coke in the blast furnace is

- A. fuel
- B. alloying element
- C. reducing agent
- D. both (a) and (c)

Answer: D



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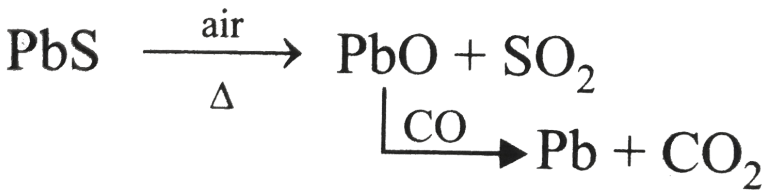
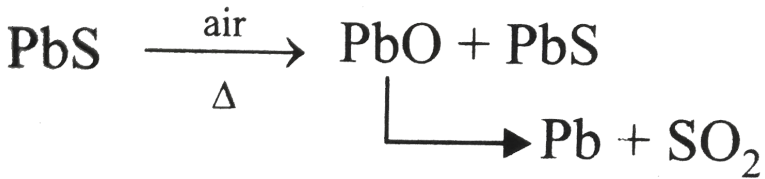
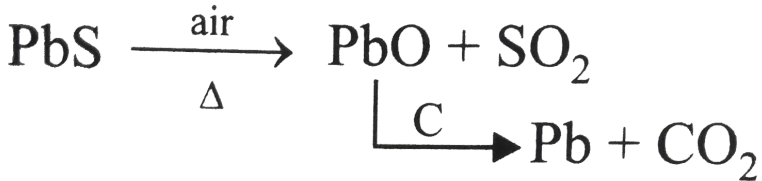
31. How is limestone used in Fe extraction?

- A. Oxidation of Fe ore
- B. Reduction of Fe ore
- C. Formation of slag
- D. Purification of Fe formed

Answer: C

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32. Main source of lead is PbS . It is converted to Pb by:



Self-reduction process is:

A. X

B. Y

C. Z

D. none of these

Answer: B



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33. Heating mixture of Cu_2O and Cu_2S will give

A. $Cu + SO_2$

B. $Cu + SO_3$

C. $CuO + CuS$

D. Cu_2SO_3

Answer: A



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34. In blast furnace, the hearth is lined with

- A. Dolomite refractories
- B. Alumina refractories
- C. Chromite refractories
- D. Carbon refractories

Answer: D



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35. Aluminothermic process is used for the extraction of metals, whose oxides are

- A. Fusible

- B. Not easily reduced by carbon
- C. Not easily reduced by hydrogen
- D. Strongly basic

Answer: B

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36. The major role of flourspar, CaF_2 which is added in small amount in the electrolytic reduction of Al_2O_3 dissolved on fused cryolite in fused cryolite is

- A. as a catalyst
- B. to lower the temperature of the melt and improve the conductivity of cell
- C. to decrease the rate of oxidation of carbon at the anode

D. to decrease the rate of oxidation of carbon at the cathode

Answer: B

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37. In blast furnace, iron oxide is reduced by

A. Silica

B. CO

C. Carbon

D. Limestone

Answer: B

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38. In zone refining, pure metal is obtained at the

- A. Right end, if zone is travelling from left to right
- B. Left end, if zone is travelling from left to right
- C. Left end, if zone is travelling from right to left
- D. Centre, if zone is travelling from any side

Answer: B



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39. The substance used in the thermite process of reducing metal ores is

- A. Aluminium
- B. Thorium

C. Heated Pt gauge

D. Carbon

Answer: A



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40. Which of the following has lowest carbon content?

A. Cast iron

B. Chrome steel

C. Stainless steel

D. Wrought iron

Answer: D



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41. There are following extraction process of silver but not:

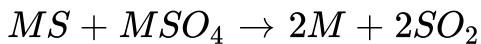
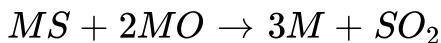
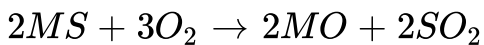
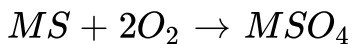
- A. as a side product in electrolytic refining of copper
- B. Parke's process in which Zn is used to extract silver by solvent extraction from molten lead
- C. by reaction of silver sulphide with KCN and then reaction of soluble complex with Zn
- D. by heating $Na[Ag(CN_2)]$

Answer: D



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42. Identify the metal M whose extraction is based on the following reactions:



A. magnesium

B. aluminium

C. lead

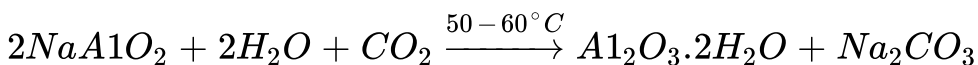
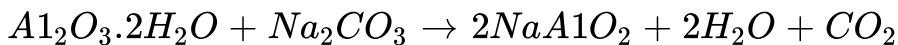
D. tin

Answer: C



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43. Identify the process to which the following reaction belongs:



- A. Hall's process
- B. Baeyer's process
- C. Serpeck's process
- D. None of these

Answer: A

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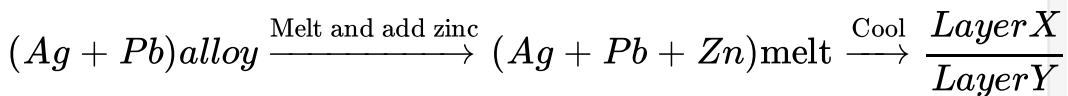
44. In the extraction of copper, the metal formed in the Bessemer converter is due to the reaction

- A. $2Cu_2O + Cu_2S \rightarrow 6Cu + SO_2$
- B. $2Cu_2O \rightarrow 4Cu + O_2$
- C. $2Cu_2S + 3O_2 \rightarrow 2Cu_2O + 2SO_2$
- D. $CuS \rightarrow 2Cu + S$

Answer: A

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45.



Select correct statements based on above scheme:

- A. Layer X contains zinc and silver
- B. Layer Y contains lead and silver but amount of silver in this layer is smaller than in the layer X
- C. X and Y Are immiscible layers
- D. All are correct statements

Answer: D

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46. During the process of electrolytic refining of copper some metals present as impurity settle as anode mud. These are

A. *Fe* and *Ni*

B. *Ag* and *Au*

C. *Sn* and *Ag*

D. *Pb* and *Zn*

Answer: D



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47. For extraction of sodium from $NaCl$, the electrolytic mixture

$NaCl + Na_3AlF_6 + CaCl_2$ is used. During extractions process,

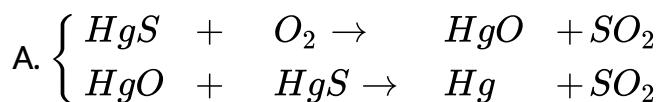
only sodium is deposited in cathode but K and Ca do not because

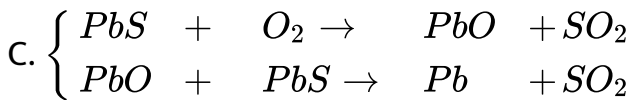
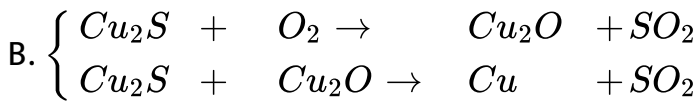
- A. Na is more reactive than K and Ca
- B. Na is less reactive than K and Ca
- C. $NaCl$ is less stable than Na_3AlF_6 and $CaCl_2$
- D. the discharge potential of Na^+ is less than that of K^+ and Ca^{2+} ions.

Answer: D

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48. Which of the following reactions represents the self-reduction process?





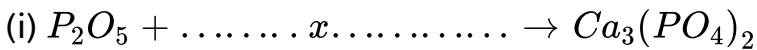
D. All of these

Answer: D



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49. x , y and z in the following processes are respectively:



A. $3Ca, CuSO_4, Fe$

B. $3Ca(OH)_2, 6Cu, FeO$

C. $3CaO, 6Cu, 2Fe$

D. $3CaO_2$, CuS , FeO

Answer: C

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50. Copper Matte is extracted from copper pyrites ore by heating it in blast furnace. The method is based on the principle that:

- A. copper has more affinity for oxygen than sulphur at high temperature
- B. iron has less affinity for oxygen than sulphur at high temperature
- C. sulphur has less affinity for oxygen at high temperature
- D. copper has less affinity for oxygen than sulphur at high temperature

Answer: D

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51. Malachite on calcination gives $\rightarrow 'A' + CO_2 + H_2O$.

Compound 'A' on reduction with carbon gives $\rightarrow CO + 'B'$.

Here 'A' and 'B' are:

A. Fe_2, O_3, Fe

B. CuO, Cu

C. $CuCO_3, CuO$

D. MgO, Mg

Answer: B

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52. $2CuCO_3 \cdot Cu(OH)_2$ is the formula of

- A. Chalcopyrite
- B. malachite
- C. Siderite
- D. Arzurite

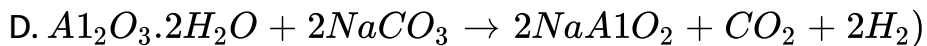
Answer: D



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53. Which of the following reaction is a part of Serpeck's process?

- A. $Al_2O_3 + 2NaOH \rightarrow 2NaAlO_2 + H_2O$
- B. $Fe_2O_3 + 2Al \rightarrow 2Fe + Al_2O_3$
- C. $AlN + 3H_2O \rightarrow Al(OH)_3 + NH_3$



Answer: C

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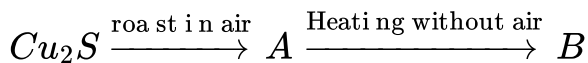
54. Magnesium is extracted from ore carnallite by :

- A. the self-reduction process
- B. the carbon-reduction process
- C. the electrolytic process
- D. treating the ore with aqueous $NaCN$ and then reducing the mixture

Answer: C

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55. Consider the following steps:



Which is not the correct statement?

A. it is self-reduction

B. *A* is only Cu_2O and *B* is a mixture of *Cu* and SO_3

C. *A* is a mixture of Cu_2O and Cu_2S and *B* is a mixture of *Cu* and SO_2

D. all statements are incorrect.

Answer: B



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56. In the extraction of gold, the cyanide solution acts as a

A. leaching agent that dissolves the impurities

B. Flux

C. leaching agent that acts a complex forming reactant

D. reducing agent that converts the metal oxide or sulphide
into the metal

Answer: C



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57. The temperature of the slag zone in the metallurgy of iron using blast furnace is

A. $800 - 1000^{\circ}C$

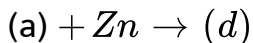
B. $1200 - 1500^{\circ}C$

C. $400 - 700^{\circ}C$

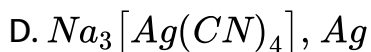
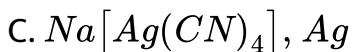
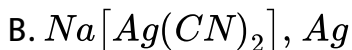
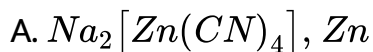
D. $1500 - 1600^\circ C$

Answer: A

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(b) is a metal. Hence (a) and (b) are



Answer: B

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59. $NaCl$ and $CaCl_2$ are added to fused $MgCl_2$ in the electrolysis of $MgCl_2$ since:

- A. melting point is decreased and conductivity is increased.
- B. melting point is increased and conductivity is decreased
- C. melting point and conductivity both are decreased.
- D. melting point and conductivity both are increased.

Answer: A



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60. Red bauxite contains chief impurity of ferric oxide but contains some amount of SiO_2 is subjected to Baeyer's process

then select correct reason for SiO_2 .

- A. SiO_2 remains unaffected by reagent of Baeyer's process
- B. $FeSiO_3$ slag is formed by the reaction of SiO_2 and ferric oxide
- C. SiO_2 is decomposed to produce elemental Si and O_2 gas which is removed in the form of vapour
- D. SiO_2 dissolves in the form of silicate ion

Answer: D



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61. The puddler's candles are produced due to the burning of

- A. carbon

B. hydrogen

C. carbon monoxide

D. None of these

Answer: C



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62. Which one of the following metals cannot be extracted by carbon reduction?

A. *Zn*

B. *Fe*

C. *Al*

D. *Sn*

Answer: C



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63. The matte is impure substance obtained during the extraction of

A. copper

B. iron

C. lead

D. aluminium

Answer: A



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64. In electrolysis of Al_2O_3 by Hall-Heroult process:

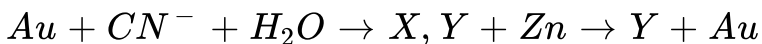
- A. cryolite $Na_3[AlF_6]$ lowers the melting point of Al_2O_3 and increases its electrical conductivity.
- B. Al is obtained at cathode and probably CO_2 at anode
- C. both (a) and (b) are correct
- D. none of the above is correct

Answer: C

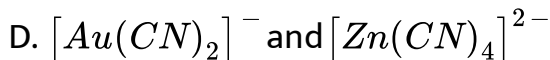
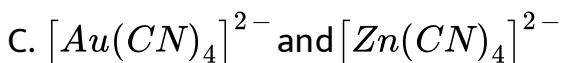
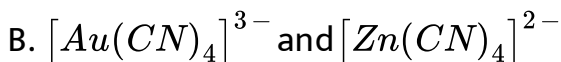
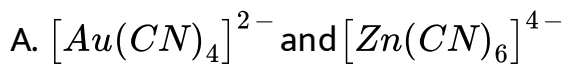


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65. During the extraction of gold the following reactions takes place



Here, X and Y respectively are



Answer: D



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66. Native silver metal forms a water soluble, complex with a dilute aqueous solution of $NaCN$ in the presence of

A. oxygen

B. nitrogen

C. Carbon dioxide

D. argon

Answer: A



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67. Aluminium metal is purified by:

- A. Hoopse process
- B. Hall-Heroult process
- C. Serpeck's process
- D. Baeyer's process

Answer: A



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68. Extraction of Ag from sulphide ore and removal of unreacted silver bromide from photographic plate involve complexes:

- A. $[Ag(S_2O_3)_2]^{3-}$ in both
- B. $[Ag(CN)_2]^-$ in both
- C. $[Ag(S_2O_3)_2]^{3-}$, $[Ag(CN)_2]^-$ respectively
- D. $[Ag(CN)_2]^-$, $[Ag(S_2O_3)_2]^{3-}$ respectively

Answer: D



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69. In the electrolytic refining of zinc,

- A. the impure metal is not of zinc
- B. graphite is at the anode

C. the metal ion gets reduced at the anode

D. acidified zinc sulphate is the electrolyte

Answer: D



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70. Silver can be separated form lead by:

A. fractional crystallisation

B. liquation

C. cupellation

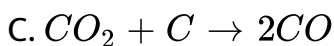
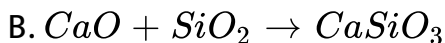
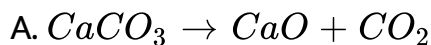
D. addition of zinc(Parake's method)

Answer: D



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71. Identify the reaction that does not take place in a blast furnace



Answer: D



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72. when compared to ΔG° for the formation of Al_2O_3 the Δg° for the formation of Cr_2O_3 is

A. lower

B. higher

C. same

D. unpredicted

Answer: B



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73. The method of zone relining of metal is based on the principle of *AIFMIT* – 2003)

A. greater mobility of the pure metal than that of impurity

B. highest melting point of the impurity than that of the pure metal

C. gerater noble character of the solid metal than that of the impurity

D. greater solubility of the impurity in the molten state than in the solid

Answer: D

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74. In the extraction of copper from its sulphide ore, the metal is finally obtained by the reduction of cuprous oxide with

A. FeS

B. CO

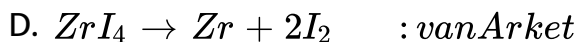
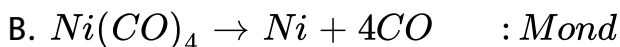
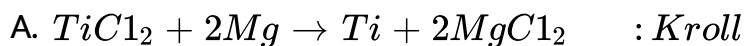
C. Cu_2S

D. SO_2

Answer: C



75. Which does not represent correct method?



Answer: C

76. Purification of aluminium is called

A. Baeyer's process

- B. Bosch process
- C. Hoopes process
- D. Castner's process

Answer: C

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77. Which of the following statements is correct regarding the slag obtained during the extraction of a metal like copper or iron?

- A. The slag is lighter and has lower melting point than the metal
- B. The slag is heavier and has lower melting point than the metal

C. The slag is lighter and has higher melting point than the metal

D. The slag is heavier and has higher melting point than the metal

Answer: A



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78. Gold is extracted by hydrometallurgical process based on its property

A. of being electropositive

B. of being less reactive

C. to form salts which are water soluble

D. to form complexes which are water soluble

Answer: D

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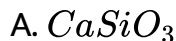
79. In the metallurgy of aluminium _____

- A. Al^{3+} is oxidised to $Al(s)$.
- B. graphite anode is oxidised to carbon monoxide and carbon dioxide.
- C. oxidation state of oxygen changes in the reaction at anode.
- D. oxidation state of oxygen changes in the overall reaction involved in the process.

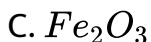
Answer: B

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80. In the metallurgy of iron, the upper layer obtained in the bottom of blast furnace mainly contains:



B. spongy iron

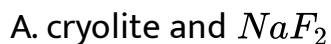


Answer: A



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81. During Hoppes process for electrolytic refining of Al, the middle layer is of



B. impure aluminium

C. pure Al

D. alloys of Al , Ca and Si

Answer: A



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82. The processes used in the refining of aluminium and metals respectively are

A. Cupellation and fractional distillation

B. Hoopes process and cupellation

C. poling and fractional distillation

D. Hoopes process and fractional distillation

Answer: D

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83. In the extraction of aluminium

Process X : employed for red bauxite to remove iron oxide (main impurity)

Process Y : (Serpeck's process): used for white bauxite to remove Z (main impurity) then,

Select correct option for the process X and impurity Z .

- A. $X =$ Hall and Heroult's process and $Z = SiO_2$
- B. $X =$ Bayer's process and $Z = SiO_2$
- C. $X =$ Serpeck's process and $Y =$ iron oxide
- D. $X =$ Bayer's process and $Y =$ iron oxide

Answer: B



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84. Thermite is a mixture of iron oxide and ----- ? .

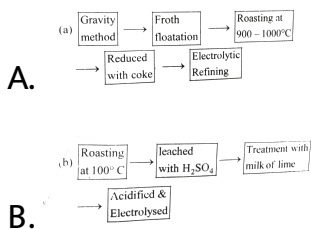
- A. zinc powder
- B. Aluminium powder
- C. Sodium metal
- D. potassium metal

Answer: B



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85. Which of the following diagrams us correctly related to different steps involved in the extraction of Zn from zinc blende ore?



C. Both (a) and (b)

D. None of these

Answer: C



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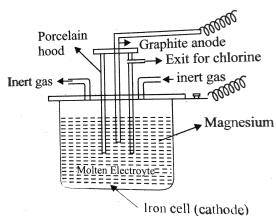
86. Magnesium is extracted electrolysing fused magnesium chloride containing $NaCl$ and $CaCl_2$ using:

A. a nickel cathode and a graphite anode.

B. the iron container as anode and a nickel cathode.

C. the iron container as cathode and a graphite rod as anode.

D. the nickel container as cathode and iron as anode.



Answer: C

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87. Which is an alloy of aluminium?

A. Magnalium

B. Duralumin

C. Brass

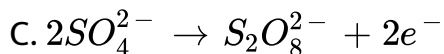
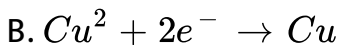
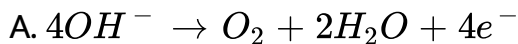
D. Both (a) and (b)

Answer: D



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88. In the electrolytic refining of copper using $CuSO_4$ as electrolyte the anode reaction is



Answer: D



89. In the electrolysis of molten alumina during the manufacture of aluminium:

- A. Al_2O_3 undergoes dissociation
- B. cryolite undergoes dissociation
- C. Al_2O_3 and cryolite both undergo dissociation
- D. Neither of the two undergoes dissociation

Answer: B

90. Which one of the following metals has the largest abundance in the earth's crust?

A. Magnesium

B. Calcium

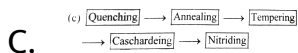
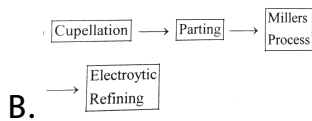
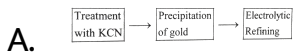
C. Aluminium

D. Sodium

Answer: C

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91. Which of the following diagram is correctly related to refining of gold?



D.

Magnetic separating	→	Self reduction	→	Poling
------------------------	---	-------------------	---	--------

Answer: B



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92. Select correct statement regarding silver extraction//purification process.

A. When the lead-silver alloy is rich in silver, lead is removed by the cupellation process.

B. Lead is removed from argentiferous lead by Parke's process.

C. Zinc froms an alloy with lead, from which lead is separated by distillation.

D. Zinc forms an alloy with silver, from which zinc is separated by distillation.

Answer: D

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93. The processes used in the refining of aluminium and metals respectively are

- A. Cupellation and fractional distillation
- B. Hoopes process and cupellation
- C. Poling and fractional distillation
- D. Hoopes process and fractional distillation

Answer: D



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94. Which one of the following is the major impurity in pig iron?

- A. Silicon
- B. Sulphur
- C. Graphite
- D. Phosphorus

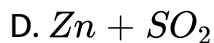
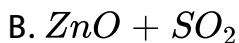
Answer: C

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95. The anode mud obtained during electrorefining of copper may contain.

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96. In sulphation roasting of ZnS products are



Answer: A

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97. In van Arkel method, if I_2 is introduced at $1800K$ anode impure zirconium metal, the product will be:

A. iodide of the metal

B. pure metal

C. impurities react with iodine

D. none of these

Answer: D



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Section B Assertion Reasoning

1. Assertion: van method is used to prepare ultrapure samples of some metals.

Reason: It involves reaction of CO with metals to form volatile carbonyls, which decompose on heating to give pure metal.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: C



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2. Assertion: Metal ores with are either not reduced by carbon or which forms carbides are reduced by Na .

Reason: Na is strong reducing agent.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: D



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3. Assertion: Sulphide ores are usually concentrated by froth floatation process.

Reason: Magnetic ores are usually concentrated by gravity method.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: C



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4. Assertion: All minerals are ore.

Reason: Ores are minerals from which metal can be extracted conveniently and economically.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: D

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5. Assertion: Nickel is purified by reaction it with CO .

Reason: Impurities present in nickel form volatile compounds.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: C



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6. Assertion: Aluminothermy is used for extraction of chromium from chromium oxide.

Reason: Alumina has a high melting point.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: B

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7. Assertion: Ag and Au are extracted by leaching the ores with a dilute solution of $NaCN$.

Reason: Impurities associated with these ores dissolve in $NaCN$.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: C



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8. Assertion: Carbonate and hydroxide ore are concentrated by froth floatation process.

Reason: In froth floatation process, pine is used because it preferentially wets the ore particles.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: D

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9. Assertion: Al is obtained by high temperature reduction of alumina with carbon.

Reason: Alumina reacts with carbon to form Al_2O_3 which does not decompose.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: D



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10. Assertion: During calcination the ore is heated well below its melting point in the limited supply of air or absence of air.

Reason: The process of calcination is carried out for sulphide ores.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: C

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11. Assertion: Electropositive metals like Mg , Al are extracted by electrolysis of their salt solutions.

Reason: Highly electropositive metals cannot be reduced by chemical reduction methods.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: D



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12. Assertion: In Hall-Heroult process aluminium is extracted by the electrolytic reduction of alumina dissolved in molten cryolite or fluorspar.

Reason: The cryolite ore fluorspar lower the melting point of melt and make it more conducting

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: B



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13. Assertion: In extraction of copper from chalcopyrite after roasting in supply of air at moderate temperature, the temperature of the roasting ore is increased above the fusion temperature and then silica is added in reverberatory furnace.

Reason: In the extraction of copper from chalcopyrites during

smelting, the impurity of iron is removed as fusible slag ($FeSiO_3$) in blast furnace or reverberatory furnace.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: D



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14. Assertion: Extraction of zinc from sphalerite ore involves the roasting followed by reduction with coke.

Reason: Zinc can be extracted by hydrometallurgy.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: C



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15. Assertion: Silica is added as a flux in reverberatory furnace, in the extraction of copper from copper pyrites.

Reason: Silica decreases the melting point of the ore and increases the conductivity.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: C

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16. Statement-I : Wolframite impurities are separated from cassiterite by electromagnetic separation

Statement-II : Cassiterite being magnetic is attached by the magnet and forms a separate heap.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: C



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17. Assertion: Wrough iron is prepared from cast iron by oxidising impurities in a reverberatory furnace lined with

haematite.

Reason: Haematite oxidises carbon to carbon monoxide.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: B



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1. Which one of the following ores is a chloride?

A. Horn silver

B. Zincite

C. Bauxite

D. Felspar

Answer: A



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2. The substance used in the thermite process of reducing metal ores is

A. Aluminium

B. Thorim

C. Heated *Pt* gauge

D. Carbon

Answer: A



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3. The method of zone relining of metal is based on the principle of *AIFMIT* – 2003)

A. Greater mobility of the pure metal than that of impurity

B. Greater solubility of pure metal than that of impurity

C. Higher meltingpoint of the impurity than that of pure metal

D. Greater noble character of the solid metal than that of the impurity

Answer: A



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4. Which of the following is not an ore of magnesium?

A. Magnesite

B. Dolomite

C. Gypsum

D. Carnalite

Answer: C



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5. Which of the following statements above the advantage of roasting of sulphide ore before reduction is not true?

A. ΔG_f° of the sulphide is greater than CS_2 and H_2S

B. ΔG_f° is negative for roasting of sulphide ore to oxide

C. Roasting of the sulphide to oxide is thermodynamically feasible

D. Carbon and hydrogen are suitable reducing agents for metal sulphides

Answer: D



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6. Sulphide ore of metal are usually concentrated by froth flotation process .Which one of the following sulphide3 ores after an exception and is contrated by electrical leaching?

A. Argentite

B. Copper pyrite

C. Sphalerite

D. Galena

Answer: A

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7. Which of the following pairs of metals uis purified by van arkel method?

A. *Zrand Ti*

B. *Gaand In*

C. *Niand Fe*

D. *Agand Au*

Answer: A

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8. In the extraction of copper from its sulphide ore, the metal is finally obtained by the reduction of cuprous oxide with

A. Copper (I) sulphide (Cu_2S)

B. Carbon monoxide (CO)

C. Iron sulphide (FeS)

D. Sulphur dioxide (SO_2)

Answer: A



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9. Which of the following is a mineral of iron?

A. Pyrolusite

B. Magnetite

C. Malachite

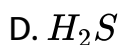
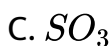
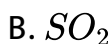
D. Cassiterite

Answer: B



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10. Roasting of sulphides given the gas X as a by product. This is a colorless gas with choking smell of burnt and causes great damage to respiratory is acidic, act as a resulting agent and in acid never been isolated .The gas X is



Answer: B



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11. Metals are usually not found as nitrates in the ores" Out of the following two (a and b) reaction which is ..are true for the

above observation ?

Metal nitrates are highly unstable

Metal nitrates are highly soluble in water

- A. *I* is false but *II* is true
- B. *I* is true but *II* is false.
- C. *I* and *II* are true
- D. *I* and *II* are false

Answer: A



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12. Extraction of gold and silver involves leaching with CN^- ion. silver is later recovered by:

- A. distillation

B. zone refining

C. displacement with Zn

D. liquation

Answer: C



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13. Considering Ellingham diagram, which of the following metals can be used to reduce alumina?

A. Fe

B. Zn

C. Mg

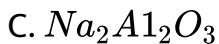
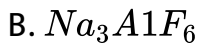
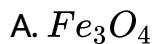
D. Cu

Answer: C

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Aiims Questions

1. The molecular formula of cryolite is

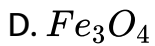
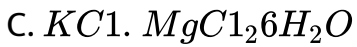
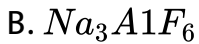
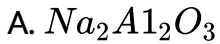


D. All of these

Answer: B

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2. The ore carnallite is represented by structure:



Answer: C



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3. The most important ore of tin is

A. cassiterite

B. cryolite

C. cerussite

D. none of these

Answer: A



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4. Which of the following is a carbonate ore?

A. Pyrolusite

B. Malachite

C. Diaspore

D. Cassiterite

Answer: B



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5. Calcination is used in matallurgy for removal of

A. water and sulphide

B. water and CO_2

C. CO_2 and H_2S

D. H_2O and H_2S

Answer: B



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6. Flux is used to remove

A. acidic impurities

B. basic impurities

C. all impurities form ores

D. both (a) and (b)

Answer: D

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7. Roasting is done in

- A. blast furnace
- B. open hearth furnace
- C. Electric furnace
- D. none of these

Answer: A

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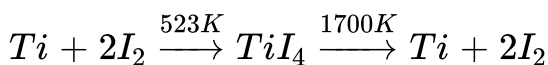
8. Heating of ore in presence of air to remove sulphure impurities is called

- A. Calcination
- B. roasting
- C. Smelting
- D. none of these

Answer: B

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9. Which method of purification is represented by the following equations



- A. Cupellation

B. Poling

C. van Arkel

D. zone refining.

Answer: C



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10. Lapis-Lazuli' is a blue coloured precious stone. It is mineral of the class

A. sodium-alumino silicate

B. zinc cobaltate

C. basic copper carbonate

D. prussian blue

Answer: A



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11. During the process of electrolytic refining of copper some metals present as impurity settle as 'anode mud'. These are

A. *Sn* and *Ag*

B. *Pb* and *Zn*

C. *Ag* and *Au*

D. *Fe* and *Ni*

Answer: C



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12. Gold is extracted by hydrometallurgical process based on its property

- A. of being electropositive
- B. of being less reactive
- C. to form complexes which are water soluble
- D. to form salts which are water soluble

Answer: C



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13. van Arkel method of purification of metals involves converting the metal to:

- A. volatile stable compound.

B. volatile unstable compound

C. non-volatile stable compound

D. none of the above

Answer: A

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Assertion Reasoning Questions

1. Assertion: Iron is found in the free state in nature.

Reason: Iron is highly reactive element.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If the assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: D



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2. Assertion: During calcinations, the ore is heated well below its melting point in the limited supply of oxygen.

Reason: The process of calcinations is carried out for sulphide ores.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If the assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: C

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3. Assertion : Hydrometallurgy involves dissolving the ore in a suitable reagent followed by precipitation by a more electropositive metal.

Reason : Copper is extracted by hydrometallurgy.

A. If both assertion and reason are true and the reason is the correct explanation of the assertion.

B. If both assertion and reason are true but reason is not the correct explanation of the assertion.

C. If the assertion is true but reason is false.

D. If assertion is false but reason is true.

Answer: B



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Section D Chapter End Test

1. Consider the following statements in the extraction of iron from haematite:

(I) CO is the main reducing agent

(II) Fe_2O_3 is used to oxidise the impurities by Bessemer process

(III) In basic oxygen process, air is used to oxidise the impurities.

(IV) When air is used to oxidise the impurities, iron nitride is formed in iron

Pick the correct set of statement (s):

A. *I, IV*

B. *I, II*

C. *I, II and III*

D. *I, II and IV*

Answer: A

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2. Oxygen and hydrogen gases are produced at the anode and cathode respectively during electrolysis of dilute eq. solution of:

A. Na_2SO_4

B. $AgNO_3$

C. HCl

D. $CuSO_4$

Answer: A



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3. The major role of fluorspar, CaF_2 which is added in small amount in the electrolytic reduction of Al_2O_3 dissolved in fused cryolite is

A. as a catalyst

B. to lower the temperature of the melt and improve the conductivity of cell

C. to decrease the rate of oxidation of carbon at the anode

D. to decrease the rate of oxidation of carbon at the cathode

Answer: B



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4. In extractive metallurgy of lead, the reduction of the roasted ore to the molten metal by heating with coke is called:

A. smelting

B. roasting

C. calcinations

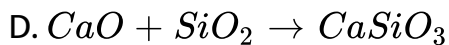
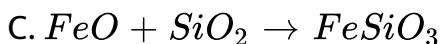
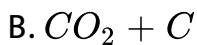
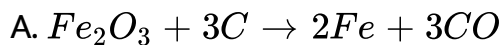
D. none of these

Answer: A



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5. The main reaction occurring in blast furnace during the extraction of iron from haematite is



Answer: D



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6. Select similarity between alkali metals and coinage metals

A. Both are required to store in organic solvent

- B. Both have high solubility in pure liquid ammonia to produce blue solution
- C. Both can be extracted by aqueous salt electrolysis
- D. Both have same number of electron (s) in outermost shell

Answer: D



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7. If the impurity in a metal has a greater affinity for oxygen and is more easily oxidised than the metal, then the purification of metal may be carried out by:

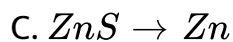
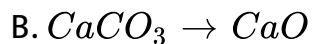
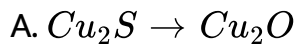
- A. cupellation
- B. electrolytic refining
- C. zone refining

D. poling

Answer: A

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8. In which of the following processes, roasting and self-reduction is required?



Answer: D

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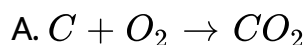
9. Extraction of Ag from sulphide ore and removal of unreacted silver bromide from photographic plate involve complexes:

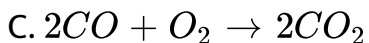
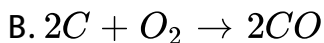
- A. $[Ag(S_2O_3)_2]^{3-}$ in both
- B. $[Ag(CN)_2]^-$ in both
- C. $[Ag(S_2O_3)_2]^{3-}$, $[Ag(CN)_2]^-$ respectively
- D. $[Ag(CN)_2]^-$, $[Ag(S_2O_3)_2]^{3-}$ respectively

Answer: D

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10. Which of the following has maximum thermodynamic spontaneity at $400^\circ C$?





D. All have same

Answer: C

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11. van Arkel method of purification of metals involves converting the metal to:

- A. volatile stable compound.
- B. Volatile unstable compound
- C. Nonvolatile stable compound
- D. None of the above

Answer: A

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12. Gold is extracted by hydrometallurgical processes based on its property

- A. Of being electropositive
- B. Of being less reactive
- C. To form complexes which are water soluble
- D. To form salts which are water soluble

Answer: C

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13. Lapis-Lazuli' is a blue coloured precious stone. It is mineral of the class

- A. Sodium-alumino silicate
- B. Zince cobaltate
- C. Basic copper carbonate
- D. Prussian blue

Answer: A



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14. Which process of reduction of mineral to the metal is suited for the extraction of copper from its ores with low copper content

A. Metal displacement

B. Auto reduction

C. Chemical reduction

D. Electrolytic reduction

Answer: B



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15. Which is correct

A. Galena: Mg_2CO_3

B. Cassiterite: $CaCO_3MgCO_3$

C. Dolomite: SnO_2

D. Magnesite: $MgCO_3$

Answer: D



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16. Wolframite ore is separated from tinstone ore by the process of

- A. Roasting
- B. Electromagnetic
- C. Smelting
- D. Calcination

Answer: B



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17. In order to refine “blister copper” it is melted in a furnace and is stirred with green logs of wood. The purpose is

- A. To expel the dissolved gases in blister copper
- B. To bring the impurities to surface and oxidize them
- C. To increase the carbon content of copper
- D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



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18. Which of the following metal is extracted by amalgamation process?

- A. Tin
- B. Silver
- C. Copper
- D. Zinc

Answer: B



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19. The final step for the extraction of copper from copper from copper pyrite in Bessmer converter involves the reaction

- A. $4Cu_2O + FeS \rightarrow 8Cu + FeSO_4$
- B. $Cu_2S + 2Cu_2O \rightarrow 6Cu + SO_2$
- C. $2Cu_2O + FeS \rightarrow 4Cu + Fe + SO_2$
- D. $Cu_2S + 2FeO \rightarrow 2Cu + 2FeCo + SO_2$

Answer: B



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20. How is limestone used in Fe extraction?

- A. Oxidation of Fe ore
- B. Reduction of Fe ore
- C. Formation of slag
- D. Purification of Fe formed

Answer: C



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21. Cassiterite is concentrated by

- A. Levigation
- B. Electromagnetic separation
- C. Floatation
- D. Liquefaction

Answer: B



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22. Which one of the following ores is best concentrated by froth flotation method:

- A. Galena
- B. Cassiterite
- C. Magnetite
- D. Malachite

Answer: A



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23. Which ore contains both iron and copper?

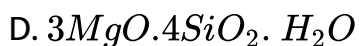
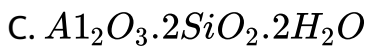
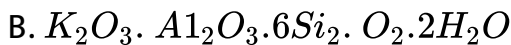
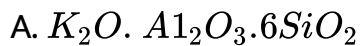
- A. Cuprite
- B. Chalcocite
- C. Chalcopyrite
- D. Malachite

Answer: C



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24. Formula of Felspar is

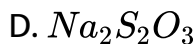
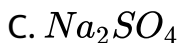
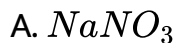


Answer: A



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25. Iodine is obtained commercially from Chile saltpetre through the reaction



Answer: A



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26. Which of the following is not an ore of magnesium?

A. Magnesite

B. Dolomite

C. Gypsum

D. Carnallite

Answer: C



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27. Mark the wrong statement

- A. Wrought iron is prepared by heating cast iron in a reverberatory furnace
- B. The impurity present in cast iron are oxidised by air
- C. The impurities are oxidised by Fe_2O_3
- D. CO burns with blue flame and the Si, Mn and other impurities from slag with silica

Answer: B



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28. Assertion: In froth floatation method, sodium ethyl xanthate is used as a collector.

Reason: It helps the sulphide ore to collect on the air bubble.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: A



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29. Assertion: Sulphide ores of Zn and Pb are generally converted into their respective oxides, prior to reduction.

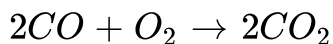
Reason: The zinc oxide and lead oxide are reduced by carbon to their respective free metals.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: A

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30. Assertion: ΔG° for reaction less negative on increasing temperature.



Reason: Carbon monoxide burns with blue flame.

- A. If both assertion and reason are true and the reason is the correct explanation of the assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of the assertion.
- C. If assertion is true but reason is false.
- D. If assertion is false but reason is true.

Answer: B



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