



CHEMISTRY

JEE (MAIN AND ADVANCED) CHEMISTRY

METALLURGY

Level I

1. Gravity separation method is based upon.

- A. Preferential washing of ores and gangue particles
- B. Difference in densities of ore particles and impurities
- C. Difference in chemical properties of ore particles and impurities
- D. None of these

Answer: B



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2. In the froth flotation process for the purification of minerals the particles float because

- A. they are light
- B. they are insoluble
- C. their surface is preferentially wetted by oil
- D. they bear an electrostatic charge

Answer: C

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3. Froth floatation process for the concentration of ores is an illustration of the practical application of

- A. Adsorption

B. Absorption

C. Coagulation

D. Sedimentation

Answer: A



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4. Gravity separation process may be used for the concentration of

A. Chalcopyrite

B. Bauxite

C. Haematiteq

D. Calamine

Answer: C



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5. Wolframite ($FeWO_4$) is separated from cassiterite by

- A. Froth flotation method
- B. Levigation
- C. Electromagenetic method
- D. Electrostatic separation method

Answer: C



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6. Among the following statements the incorrect one is

- A. Calamine and siderite are carbonates
- B. Argentite and cuprite are oxides
- C. Zine blende and iron pyrites are sulphides
- D. Malachite and azurite are ores of copper 2

Answer: B



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7. The formula of 'spinel' is AB_2O_4 where Δ is....., and B is...

- A. $\begin{matrix} A & B \\ \text{II A element} & \text{II A metal} \end{matrix}$
- B. $\begin{matrix} A & B \\ \text{III A element} & \text{II A element} \end{matrix}$
- C. $\begin{matrix} A & B \\ \text{III Transition metal in} & \text{Transition metal in +2 state} \end{matrix}$
- D. $\begin{matrix} A & B \\ \text{II A element} & \text{Transition metal in +2 state} \end{matrix}$

Answer: A



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8. Refractory metals are used in construction of furnaces because

- A. they can withstand high temperature

- B. they are chemically inert
- C. their melting point is high
- D. none of these

Answer: C



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9. Match the following

List-I

List-II

- | | |
|----------------|---------------------------|
| (A) feldspar | (I) $[Ag_3SbS_3]$ |
| (B) Asbestos | (II) $Al_2O_3 \cdot H_2O$ |
| (C) Pyragyrite | (III) $MgSO_4 \cdot H_2O$ |
| (D) diaspore | (IV) $KAlSi_3O_8$ |
| | (V) $CaMg(SiO_3)_4$ |

The correct answer is

- A. $\begin{matrix} A & B & C & D \\ IV & V & II & I \end{matrix}$
- B. $\begin{matrix} A & B & C & D \\ IV & V & I & II \end{matrix}$
- C. $\begin{matrix} A & B & C & D \\ IV & I & III & II \end{matrix}$

D. $\begin{matrix} A & B & C & D \\ II & V & IV & I \end{matrix}$

Answer: B



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10. Which one of the following is used as conditioner in froth flotation process

- A. Pine oil
 - B. Sodium ethyl xanthate
 - C. Sodium carbonate
 - D. Olive oil
- Etration of crude metal

Answer: C



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11. During extraction of a metal there is roasted if it is a

- A. Sulphate ore
- B. Sulphide ore
- C. Carbonate ore
- D. Oxide ore

Answer: B



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12. A mixture of Al_2O_3 and Fe_2O_3 can be separated by using

- A. Sodium hydroxide
- B. Cold water
- C. Ethyl alcohol
- D. Boiling water

Answer: A



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13. Extraction of metals from sulphide ores is done by

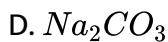
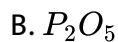
- A. Electrolysis
- B. Smelting
- C. Hydrometallurgy
- D. roasting

Answer: B



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14. The substance widely used to remove silica present as impurity, from the ore is

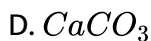
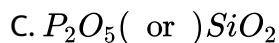
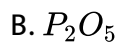
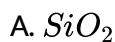


Answer: A



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15. To remove basic impurities from the ore the substance generally used is (Roorke screening



Answer: C

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16. During melting an additional substance added to form a fusible product. It is known as

- A. Slag
- B. Mud
- C. Gangue
- D. Flux

Answer: D

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17. Extraction of aluminium from aluminium oxide (Al_2O_3) is het done by

- A. electrolytic reduction of Al_2O_3

- B. reduction of Al_2O_3 with carbon
- C. reduction of Al_2O_3 with sodium
- D. reduction of Al_2O_3 with CO

Answer: A



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18. Calcination is the peccess of heating the ore

- A. in inert gas
- B. in the presence of air
- C. in the absence of air
- D. in the presence of CaO and MgO

Answer: C



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19. In Baeyer's process before digesting the ore with concentrated sodium hydroxide it must be

- A. Dissolved in cryolite
- B. Roasted to convert FeO to Fe_2O_3
- C. Evaporated to remove water
- D. Dissolved in CaF_2

Answer: B



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20. Which of the following reagent is used to separate the impurity from red bauxite

- A. Conc. HCl
- B. Conc. H_2SO_4
- C. $NaOH$

D. HNO_3

Answer: C



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21. Smelting is ally carried out in

A. Blast fumace

B. Open hearth furnace

C. Muffle furnace

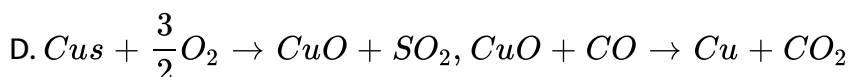
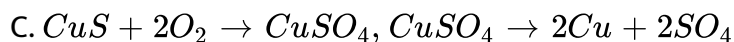
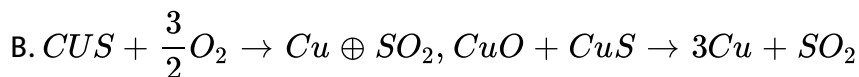
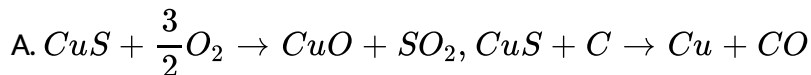
D. Electric furnace

Answer: A



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22. Formation of metallic copper from the sulphide ore in the normal thermo-metallurgical process essentially involves which one of the following reaction



Answer: B



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23. The most electropositive metals are isolated from their ores by

A. High temperature reduction with carbon

B. Self reduction

C. Thermal decomposition

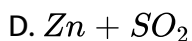
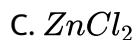
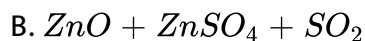
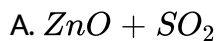
D. Electrolysis of fused ionic salts

Answer: D



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24. In oxidising roasting of Zn, products are

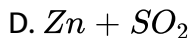
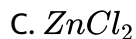
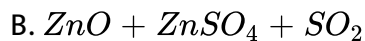
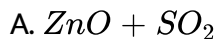


Answer: A



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25. In sulphatizing roasting of Zn, products are

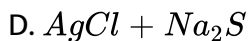
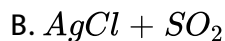
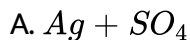


Answer: B



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26. Ag_2S or in mixed with $NaCl$ and heated to 6000° in the presence of air then product formed are



Answer: C

27. Volatile metals like Zn, Cd and Jg are generally purified by

- A. Distillation
- B. electrolysis
- C. Poling
- D. Cupllation

Answer: A

28. In order to refine blister copper it is melted in a furnance and is stirred with gree longs of woman the purpose is

- A. To expel the dissolved gasses in the blister
- B. To bring the impuriies to surface and oxidise them

C. The increases the carbon content of copper

D. to reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



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29. In the metallurgy of which of the following capellation process is used

A. Copper

B. Silver

C. Iron

D. Aluminium

Answer: B



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30. In zone-refining method the molten zone

- A. consists of impurities only
- B. contains more impurity than the original metal
- C. contains the purified metal only
- D. moves to either side

Answer: B



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31. Tin and lead can be refined by

- A. Cupellation
- B. Liquation
- C. Poling
- D. Bessemerisations

Answer: B



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32. Silver containing lead as an impurity is purified by

- A. Poling
- B. Cupellation
- C. Levigation
- D. Distillation

Answer: B



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33. Which of the following process is used for concentration of ores and for refining metals

A. Liqutation

B. Leaching

C. distillation

D. Poling

Answer: A



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34. In the extraction of silver from argentite are the one is treated with dilute solution of NaCN in water in the presence of Y, whereby the following reaction takes place.

$Ag_2X + 4NaCN + 2Y \rightarrow 2Na[Ag(CN)_2] + Na_2XO_4X$ and Y in this reaction are represented by

A. Cl and S

B. S and O_2

C. O and O_2

D. O and S

Answer: B



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35. Which is the chief one of copper?

A. Galena

B. Copper pyrites

C. Sphalerite

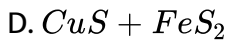
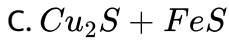
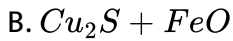
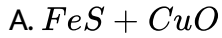
D. Siderite

Answer: B



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36. The matte obtained in the callurgy of copper has the approximate Composition



Answer: C



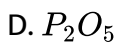
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37. The fux used in the secting of copper pyrites is

A. limes tone

B. silica

C. borax



Answer: B



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38. Roasted on one is mixed with coke and lime stone and smelted in blast furnace. Which among the following does not represent the correct answer about the reactions taking place in the blast furnace.

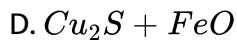
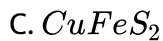
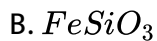
- A. In the lower part, called zone of fusion temperature (1773 K) coke burns to CO_2 producing 97000 calories of heat
- B. In the middle part, limestone decomposes to give CO_2 and lime which acts as a reducing agent.
- C. in the middle part of the furnace called zone of heat absorption (temperature 1073-1273 K) CO_2 is reduced to CO
- D. At the top is the zone of reduction temperature (673-973 K). Here iron oxide is reduced to spongy iron by

Answer: B



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39. Calcination is the peccess of heating the ore

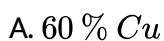


Answer: B



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40. Blister Cu is about :



B. 90 % Cu

C. 98 % Cu

D. 100 % Cu

Answer: C



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41. Heating mixture of Cu_2O and Cu_2S will give

A. $Cu + SO_2$

B. $Cu + SO_3$

C. $CuO + CuS$

D. Cu_2SO_3

Answer: A



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42. Zinc is obtained on large scale by

- A. Electrolysis of $ZnCl_2$
- B. Reduction of ZnO
- C. Precipitation with Ag
- D. Any of these methods

Answer: B



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43. In Belgian process for reduction of ZnO to Z reductant is

- A. Al
- B. Coal or Coke
- C. H_2
- D. Water gas

Answer: B



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44. Impurities in the zinc spelter are

A. Ag and Au

B. Cd and Pd

C. Cd and Pb

D. Cd As and Au

Answer: C



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45. The magnetite of iron is its

A. Chloride

B. Sulphate

C. Nitrate

D. Oxide

Answer: D



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46. Most abundant one of iron is

A. magnetite

B. hematite

C. limonite

D. pyrites

Answer: B



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47. Mark the wrong statement among the following. The iron ore after washing is roasted with a little coal in excess of air. During roasting

- A. moisture is removed
- B. S and As are removed in the form of their volatile oxides
- C. Any ferrous oxide is oxidised to ferric oxide
- D. The mass becomes compact and thus makes it suitable for ready reduction to metallic iron.

Answer: D



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48. The reducing agent added in the extraction of Iron from oxide ore of iron is

- A. coke
- B. Aluminium

C. carbon monoxide

D. zinc

Answer: A



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49. The iron obtained from blast furnace is

A. Pig iron

B. Silver

C. Soft iron

D. Steel

Answer: A



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50. In the middle part of blast furnace, iron is treated with limestone to remove

A. C

B. CaO

C. SiO_2

D. Fe_2O

Answer: C



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51. In the manufacture of iron from hematite, the limestone acts as

A. A reducing agent

B. Flux

C. Slag

D. Gangue

Answer: B



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52. Role of limestone used in re extraction

- A. Oxidation of Fe ore
- B. Reduction of Fe ore
- C. Formation of slag
- D. Purification of Fe formed

Answer: C



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53. In the extraction of iron, the slag produced is

- A. CO

B. $FeSiO_3$

C. $MgSiO_3$

D. $CaSiO_3$

Answer: D



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54. Which of the following metal can be extracted by smelting

A. Al

B. Fe

C. Mg

D. All

Answer: B



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55. Which one of the following elements constitutes a major impurity in pig iron ?

- A. Silicon
- B. Oxygen
- C. Sulphur
- D. Carbon

Answer: D



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56. In which of the following percentage of carbon is minimum

- A. Pig iron
- B. Cast iron
- C. Wrought iron
- D. Pig iron and wrought iron

Answer: A



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57. The purest form of commercial iron is

- A. Pig iron
- B. Cast iron
- C. Wrought iron
- D. Pig iron and cast iron

Answer: C



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58. Weight ratio of roasted on, coke and limestone fed into the blast mace in the manufacture of case iron is

A. 8:1:4

B. 6:4:1

C. 8:4:1

D. 8:4:3

Answer: C



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59. Spiegeleisen is an alloy of

A. Fe, Mn, C

B. Fe, Mg, C

C. Mn, C, Zn

D. Fe, Mn, Mg

Answer: A



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60. Major Component in spiegeleisen is

A. Fe, Mn C

B. Mg

C. Mn, C, Zn

D. C

Answer: A



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61. Carbon is present in pig Iron as

A. FeC

B. FeC_2

C. Fe_3C

D. $Fe_{10}C$

Answer: C



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62. The metal that occurs in the native state as well as in the combined form is

A. Silver

B. Magnesium

C. Aluminum

D. Manganese

Answer: A



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63. A common metal widely used in the displacement method to obtain other metals is

A. Cupellation

B. Fe

C. Zn

D. Ca

Answer: C



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64. From sodium argento cyanide $\text{Na}[\text{Ag}(\text{CN})_2]$, silver is precipitated by adding a powder of

A. Gold

B. Zinc

C. Mercury

D. Gold or Mercury

Answer: B



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65. The metal extracted by leaching with a cyanide is

A. Mg

B. Ag

C. Cu

D. Na

Answer: B



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66. The chemical reagent used for leaching of gold and silver ores is

A. Sodium hydroxide

B. Potassium cyanide

C. Potassium cyanate

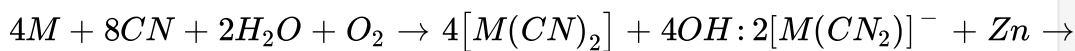
D. Sodium sulphate

Answer: B



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67. Name the metal M, which is extracted based on the following equation



A. Cupellation

B. Au (or) Ag

C. Hg

D. Ni

Answer: B

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68. Native silver metal forms a water soluble complex with a dilute aqueous solution of NaCN in the presence of

- A. Nitrogen
- B. Oxygen
- C. Carbon dioxide
- D. Argon

Answer: B

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69. Which of the following metals can be used for precipitation of silver from sodium argento cyanide solution

- A. Zn

B. Cu

C. Al

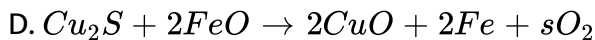
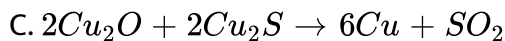
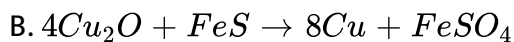
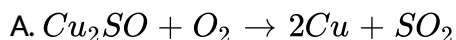
D. All

Answer: D



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70. The final step in the metallurgical extraction of Cu metal from u pyrites takes place in a Bessemet converter. The reaction taking place



Answer: C



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71. If high temperature the amount of sodium formed in the Castner process decreases due to

- A. Sodium metal high density
- B. Sodium metal dissolves in fused NaOH
- C. High electrode potential
- D. Low ionisation potential

Answer: B



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72. The substance added to NaCl in Down's process to lower the melting point of NaCl

- A. KCl
- B. K_2CO_3

C. CaCl_2

D. AlCl_3

Answer: C



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73. In the Down's process at low temperature sodium extracted is more because

A. Solubility of sodium metal in fused electrolyte is less

B. Vapour pressure of sodium is more

C. Solubility of sodium in fused state is high

D. Common salt is the electrolyte used

Answer: A



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74. (A): Magnesium metal can easily be extracted from sea water rather than sodium metal,

(R): $Mg(OH)_2$ is less soluble in water than NaOH.

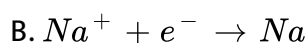
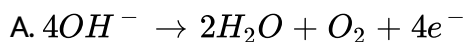
- A. A and R are true, R explains A
- B. A and R are true, R does not explain A
- C. A is true R is false
- D. A is false R is true

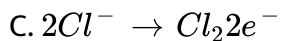
Answer: A



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75. What is the reaction occurring at the anode in Dow's process for the extraction of sodium?



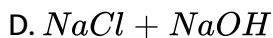
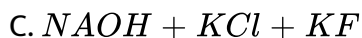
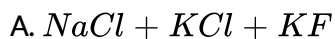


Answer: C



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76. Which one of the following electrolyte is used in Down's process of extracting sodium metal?



Answer: A



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77. In the Castner process for the extraction of sodium, the anode is made of..... Metal.

- A. Copper
- B. Iron
- C. Sodium
- D. Nickel

Answer: D



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78. The electrolyte used in castner's process of sodium extraction is

- A. Aqueous Na_2CO_3
- B. Aqueous $NaOH$
- C. $NaCl + NaCl_2$
- D. Fused anhydrous $NaOH$

Answer: D



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79. In the extraction of sodium by Down's process, cathode and anode are respectively

- A. Copper and Nickel
- B. Copper and Chromium
- C. Nickel and Chromium
- D. Iron and Graphite

Answer: D



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80. Of the following metals that cannot be obtained by electrolysis of the aqueous solution of their salts are

A. Ag

B. Mg

C. Cu

D. Al and Mg

Answer: D



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81. (A) In the extraction of Mg from used anhydrous $MgCl_2$ air gap of the electrolytic cell is to be replaced by inert gas.

(R) Oxidation of Mg metal is to be prevented during its extraction by electrolytic reduction of anhydrous $MgCl_2$

A. A and are true, R explains A

B. A and Rare true, Reinot explain A

C. A is true R is false

D. A is false R is true

Answer: A



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82. Sea water contains Magnesium in the form of

A. Carbonate

B. Chloride

C. Suphate

D. Both 2 & 3

Answer: D



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83. Magnesium metal is extracted from

A. Camallite

B. Magnesite

C. Sea water

D. All of these

Answer: D



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84. Hydrated magnesium chloride, on strong heating gives finally

A. $MgCl_2$

B. MgO

C. $Mg(OH)Cl$

D. Mg_2OCl_2

Answer: B



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85. On heating $MgCl_2 \cdot 2H_2O$ at $350^\circ C$ in the presence of anhydrous MgC_2 , is formed

- A. dry HCl
- B. CO gas
- C. SO_2
- D. Air

Answer: A



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86. In the Hanging method of reduction of Magnesia with carbon, the backward reaction is prevented by quenching the mixture of magnesium vapour and carbon monoxide with

- A. HCl gas
- B. CO gas

C. CAF_2

D. H_2

Answer: D



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87. MgO can be reduced with

A. Silicon

B. Ferro- Silicon

C. CaC_2

D. All the above

Answer: D



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88. In the Hansging method Magnesia is reduced using.

A. Si

B. CaC_2

C. $FeSi$

D. Cocke

Answer: D



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89. In the Bayer's process of purification of red hauxite the leaching agent is

A. concentrated caustic soda

B. Na_2CO_3

C. $NaCN$

D. KCN

Answer: A



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90. Chemical leaching is useful in the concentration of

A. copper pyrites

B. bauxite

C. galena

D. cassiterite

Answer: B



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91. The electrolytic reduction method for the preparation of aluminium is called

- A. Hoop's process
- B. Baeyer's process
- C. Hall and Heroult process
- D. Serpeck process

Answer: C



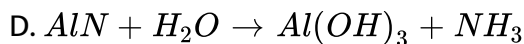
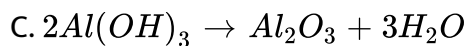
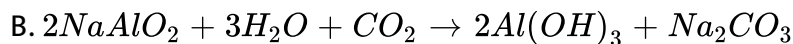
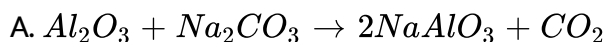
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92. The important by product in the purification of bauxite by Serpeck's process is

- A. HCl
- B. N_2
- C. NH_3
- D. NO_2

Answer: C

93. The reaction not involved in the concentration of bauxite are by Hall's process is



Answer: D

94. The Product not involved in the concentration of bauxite are by Hall's process is



B. Na

C. O_2

D. H_2

Answer: C



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95. $Al_2O_3 \rightarrow AlN \rightarrow Al(OH)_2 \rightarrow Al_2O_3$. The sequence of these products involved in

A. Bayer's Process

B. Serpeck's process

C. Hall's process

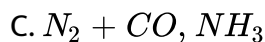
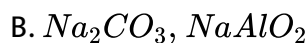
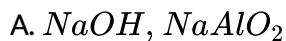
D. Hoopes's process

Answer: B



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96. The reagent and intermediate product in Halls process are



Answer: B



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97. In the purification bauxite by Hall's process

A. The bauxite ore heated with concentrated $NaOH$ solution at $150^\circ C$

B. The bauxite ore is heated with $NaHCO_3$

C. The bauxite ore is mixed with coke and heated at $1800^\circ C$ in a current of N_2

D. The bauxite ore is fused with Na_2CO_3

Answer: D



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98. Match the following

List-I (mineral) List-II) (type of mineral)

- | | |
|-----------------|---------------|
| (1) Zircon | (a) Sulphate |
| (2) Monazite | (b) Silicate |
| (3) Pentlandite | (c) Sulphide |
| (4) Anglesite | (d) Phosphate |

Corect match is

A. 1 2 3 4
 b d c a

B. 1 2 3 4
 a b c d

C. 1 2 3 4
 b c d a

D. 1 2 3 4
 a d c b

Answer: A



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99. X' is substance which combines chemically with impurities associated with the ore to form casily fusible mass'Y! Her X and Yare

- A. Flux, slag
- B. Slag, flux
- C. Gangue, slag
- D. Reductant, flux

Answer: A



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100. In Goldsmith thermite process reductant in

- A. Coke
- B. Aluminium

C. Water gas

D. CO

Answer: B



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101. In Goldsmith thermite process, element undergoing oxidation is

A. Chromium

B. Manganese

C. Chromium and Manganese

D. Aluminium

Answer: D



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102. In which of the following products are in the molte state

- A. Calcination
- B. Oxidizing roasting
- C. Sulphatizing routing
- D. Smelting

Answer: D



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103. Match the following

List-I

List-II

- | | |
|------------------|---|
| (1) Liquation | (a) Volatile metals with non volatile impurit |
| (2) Poling | (b) Metal with its metal oxies as impurity |
| (3) Cupellation | (c) Metal with easily oxidisable impurities |
| (4) Distillation | (d) Metal and impurities differ in M.P |



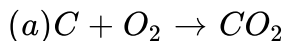
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104. Various types of one in the blast furnace are given in the List I and reactions take place in the blast furnace are given in List II

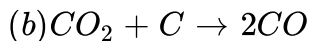
List-I

List-II

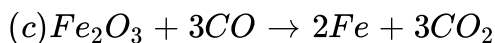
(1) Zone of reduction



(2) Zone of heat absorption



(3) Zone of fusion



A.

1	2	3
a	b	c

B.

1	2	3
c	b	a

C.

1	2	3
b	c	a

D.

1	2	3
c	a	b

Answer: B



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105. Match the following :

List-I

(1) vanArkel method

(B) Solvay process

(C) Cupellation

(D) Poling

List-II

(1) Manufacture of caustic soda

(2) Purification of Titanium

(3) Manufacture of Na_2CO_3

(4) Purification of copper

(5) Refining of silver

A.

A	B	C	D
2	1	3	4

B.

A	B	C	D
4	3	2	5

C.

A	B	C	D
2	3	5	4

D.

A	B	C	D
5	1	3	4

Answer: C



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106. Match the following

List-I (Type of mineral)

List-II

(1) Oxide

(a) Kaolinite

(2) Carbonate

(b) Calamine

(3) Sulphide

(c) Copper glance

(4) Silicate

(d) Cuprite

A. 1 2 3 4
 d b c a

B. 1 2 3 4
 b d a c

C. 1 2 3 4
 a b c d

D. 1 2 3 4
 b a c d

Answer: A



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107. Match the following

List-I (ore)

List-II(Metal)

(1) Malachite

(a) *Cu*

(2) Siderite

(b) *Zn*

(3) Sphalerite

(c) *Fe*

(4) Kaolinite

(d) *Al*

- A. $\begin{matrix} 1 & 2 & 3 & 4 \\ b & c & a & d \end{matrix}$
- B. $\begin{matrix} 1 & 2 & 3 & 4 \\ d & b & c & a \end{matrix}$
- C. $\begin{matrix} 1 & 2 & 3 & 4 \\ a & b & c & d \end{matrix}$
- D. $\begin{matrix} 1 & 2 & 3 & 4 \\ c & a & d & b \end{matrix}$

Answer: B



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108. Match the following

List - I

- 1) Argentite
- 2) Horn silver
- 3) Ruby silver
- 4) Sylvine

The correct match is

List - II

- a) KCl
- b) $AgCl$
- c) Ag_2S
- d) $3Ag_2S \cdot Sb_2S_3$

1 2 3 4

A. $c \ b \ d \ a$

B. $d \ b \ c \ a$

C. $b \ c \ d \ a$

D. $d \ c \ b \ a$

Answer: C



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109. Match the following

List - I

- I. Cyanide process
- II. Floatation process
- III. Electrolytic reduction
- IV. Zone refining

List - II

- a) Ultrapure Ge
- b) Pine oil
- c) Extraction of Al
- d) Extraction of Au

A. $I - c, II - a, III - d, IV - b$

B. $I - d, II - b, III - c, IV - a$

C. $I - c, II - b, III - d, IV - a$

D. $I - d, II - a, III - c, IV - b$

Answer: B



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110. Match the following

List - I

- 1) Puddling process
- 2) Bessemer process
- 3) Mac arthur forrest process
- 4) Pattinson's process

The correct match is

List - II

- a) Extraction of Ag from argentite
- b) Extraction of Ag from argentiferous lead.
- c) Manufacture of wrought iron from pig iron
- d) Manufacture of steel from pig iron.

A. $\begin{matrix} 1 & 2 & 3 & 4 \\ d & c & a & b \end{matrix}$

B. $\begin{matrix} 1 & 2 & 3 & 4 \\ c & d & a & b \end{matrix}$

C. $\begin{matrix} 1 & 2 & 3 & 4 \\ d & c & b & a \end{matrix}$

D. $\begin{matrix} 1 & 2 & 3 & 4 \\ c & d & b & a \end{matrix}$

Answer: B



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111. (A): Efficiency of the reverberatory furnace is less

(R): The waste gases formed in the fumace reactions leave the furnace through chimney.

A. A and are true, R explains A

B. A and Rare true, Reinot explain A

C. A is true R is false

D. A is false R is true

Answer: A



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112. (A): In the smelting of copper pyrites in blast furace, Cu_2S formed but not FeS.

(R): Ca has greater affinity to 'S than to where as fe has greater affinity to than to's

A. A and are true, R explains A

B. A and Rare true, Reinot explain A

C. A is true R is false

D. A is false R is true

Answer: A



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Level II Lecture Sheet Exercise I

1. Which of the following ores is/are oxide ones)?

A. Tinstone

B. Bauxite

C. both

D. Carnallite

Answer: C



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2. Which metall(s) is (are) generally found in native state?

A. Fe

B. Co

C. Au

D. Na

Answer: C



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3. In which of the following pairs, both the minerals are oxides ?

A. Sylvine, salpetreb

B. Galena, litharge

C. Siderite, corundum

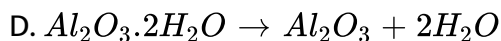
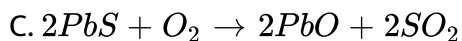
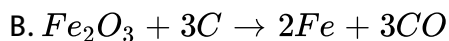
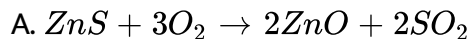
D. Cuprite, tinstone Extract

Answer: D



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4. Which of the following processes involves the roasting process.



Answer: A::C



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5. Which of the following metals is leached by cyanide process a

A. Al

B. Na

C. Ag

D. Mg

Answer: C



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6. Hydrometallurgy is useful in the extraction of

A. Sn

B. Al

C. Cu

D. Mg

Answer: C::D



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7. The metal obtained by self reduction process is

A. Cu

B. Hg

C. Pb

D. Al

Answer: A::B::C



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8. The ore concentrated by electromagnetic separation is

A. Wolframite

B. Haemetite

C. Cassiterite

D. Rock salt

Answer: A::B::C



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9. Ellingham diagram does not represents

- A. Change of ΔG with temperature
- B. Change of ΔH with temperature
- C. Change of ΔG with pressure
- D. Change of $(\Delta G - T\Delta S)$ with temperature

Answer: B::C::D



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10. Which of the following process makes the one porous?

- A. Roasting
- B. Calcination
- C. Reduction

D. Distillation

Answer: A::B::C



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11. The extraction of metals from oxide ores involve

- A. Reduction with carbon
- B. Reduction with aluminium
- C. Electrolyte reduction
- D. Reduction with CO.

Answer: A::B::C::D



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12. Metals which can be extracted by smelting process are:

A. Pb

B. Fe

C. Zn

D. Al

Answer: A::B::C



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13. Roasting is carried out to

A. convert sulphide to oxide and sulphate

B. remove water of hydration

C. melt the ore

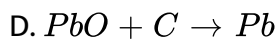
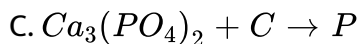
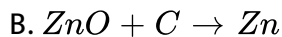
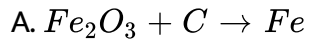
D. remove arsenic and sulphur impurities

Answer: A::D



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14. of the following reduction process, correct processes are:



Answer: A::B::D



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15. Roasting of copper pyrites is done

A. to remove moisture

B. to oxidise free sulphur

C. to decompose pyrite into Cu_2S and FeS

D. to remove volatile organic impurities

Answer: A::B::C::D



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16. Highly electropositive metals can not be extracted by carbon reduction process because these

A. Metals combine with carbon to form carbides

B. Metal oxides are reduced by carbon

C. Metal oxides are not reduced by carbon

D. Loss of metal is more by vaporisation

Answer: A::D



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17. Which one of the following metals can be extracted by aluminothermit process

- A. Manganese
- B. Iron
- C. Chromium
- D. Magnesium

Answer: A::B::C



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18. For which of the following metal the carbon reduction cannot be used ?

- A. Lead
- B. manganese
- C. Tungsten

D. Iron

Answer: B::C::D



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19. The advantages of using carbon to reduce a number of oxides and other compounds are

- A. easy availability of coke
- B. low cost of carbon
- C. tendency of carbon to show catenation
- D. presence of carbon lowers the melting point of the oxides

Answer: A::B



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20. The disadvantages of carbon reduction method are:

- A. high temperature needed which is expensive and requires the use of a blast furnace
- B. many metals combine with carbon forming carbides
- C. carbon combines with oxygen to form poisonous CO
- D. carbon cannot be used with highly electro-positive metals

Answer: A::B



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21. The chemical treatment of the ore for concentration is done in the case of

- A. aluminium
- B. Silver
- C. copper

D. gold

Answer: A::B::D



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22. What are the froth stabilizers in forth floatation process

A. Aniline

B. Pine oil

C. Cresol

D. Xanthate

Answer: A::C



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23. Froth flotation

- A. is a physical method of separating mineral from the gangue
- B. is a method to concentrate the ore depending on the difference in wettability of gangue and there
- C. is used for the sulphide ores
- D. is a method in which impurities sink to the bottom

Answer: A::B::C::D



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24. The function of adding cryolite in the electrolytic reduction of alumina by Hall–Héroult process is to

- A. dissolve alumina
- B. lower the melting point of alumina
- C. Lower the fuel boiling point
- D. increase the electrical conductivity of alumina

Answer: A::B::C::D



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25. Electrolysis method is used for the extraction of

A. Cu

B. Fe

C. Al

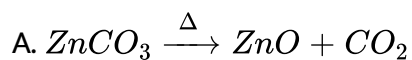
D. Na

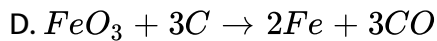
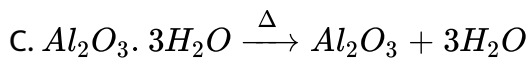
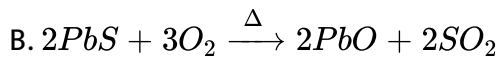
Answer: C::D



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26. Which of the following equation represents smelting process





Answer: D



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27. In the extraction of which of the following metals is used for amalgamation?

A. Ag

B. Au

C. Cu

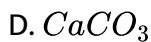
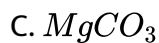
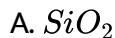
D. Fe

Answer: A::B



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28. The flux that can be used for the removal of basic impurities like
Copper from an ore is (are)



Answer: A::B



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29. Chemical reduction is used in the extraction of

A. Chromium

B. Manganese

C. Copper

D. Iron

Answer: A::B



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30. Bessemerisation is used in the metallurgy of

A. Al

B. Fe

C. Cu

D. Ag

Answer: B::C



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31. Electro-metallurgical process (electrolysis of fused electrolyte) is employed to extract

- A. Iron
- B. Al
- C. Silver
- D. Sodium

Answer: B::D



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32. Electrolytic reduction is used in the extraction of

- A. Magnesium
- B. Sodium
- C. Aluminium
- D. Gold

Answer: A::B::C



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33. Carbon is used as a common reducing agent in the extraction of

A. Ag

B. Zn

C. pb

D. Fe

Answer: B::C::D



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34. The smelting of iron in a blast furnace involves the following process except

A. Combustion

B. reduction

C. Slag formation

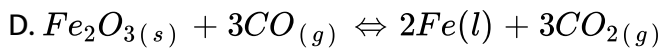
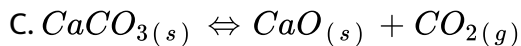
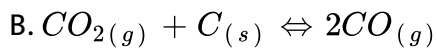
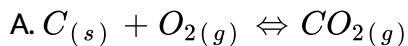
D. sublimation

Answer: A::B::C



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35. Which of the following reaction in the blast furnaces are endothermic ?



Answer: B::C

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36. Silver is extracted by

- A. Cupellation method
- B. Parke's process
- C. Pattinson's process
- D. All

Answer: D

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37. In the electrolysis of alumina cryolite is added to:

- A. lower the melting point of alumina
- B. increase the electrical conductivity
- C. both

D. remove impurities from alumina

Answer: C



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38. Which of the following metals) can be obtained by electrolysis of their aqueous salt solutions

A. Ag

B. Mg

C. Cu

D. Zn

Answer: B



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39. Electrolytic process is used for the extraction of

- A. Alkali metal
- B. Alkaline earth metals
- C. Al
- D. All

Answer: D



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40. Which of the following contains) aluminium

- A. Feldspar
- B. Epson
- C. Fluorspar
- D. Flourite

Answer: A



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41. Which of the following mineralores contains magnesium?

A. Magnetite

B. Magnesite

C. Asbestos

D. Carnalite

Answer: B::C::D



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42. Which of the following is are present in mica?

A. K

B. Al

C. Si

D. Ca

Answer: A::C::D



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43. Which is (are) ore (s) of aluminum?

A. Cryolite

B. Bauxite

C. Malachite

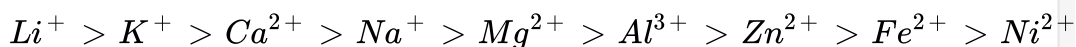
D. Cuprite

Answer: A::B

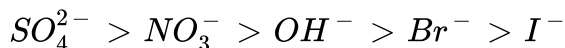


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1. Electrolysis is an important technique for extraction of metals and each low of the solution needs a minimum voltage to get discharged and this value is expressed in terms of discharge potential. For some metal ions the discharge potentials follow the order give below :



For some anions the discharge potentials are in the order:



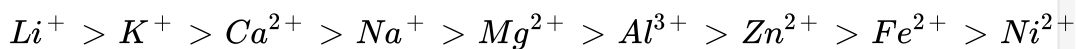
When aqueous solution of cuprous bromide is electrolysed the product obtained a cathode will be

- A. Cu
- B. H_2
- C. Br_2
- D. O_2

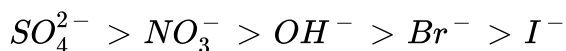
Answer: A



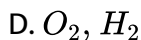
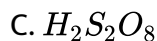
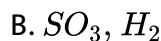
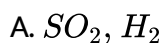
2. Electrolysis is an important technique for extraction of metals and each low of the solution needs a minimum voltage to get discharged and this value is expressed in terms of discharge potential. For some metal ions the discharge potentials follow the order give below :



For some anions the discharge potentials are in the order:



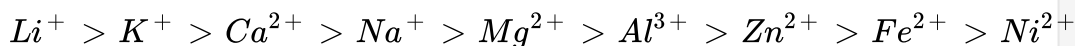
The product formed at anode and cathode, when dilute H_2SO_4 is electrolysed are



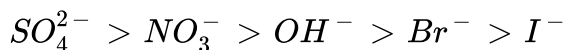
Answer: D



3. Electrolysis is an important technique for extraction of metals and each low of the solution needs a minimum voltage to get discharged and this value is expressed in terms of discharge potential. For some metal ions the discharge potentials follow the order give below :



For some anions the discharge potentials are in the order:



A mixture containing chlorides of sodium, calcium and zinc is electrolysed in presence of water The product obtained at cathode will be

A. NaCl

B. H_2

C. Ca

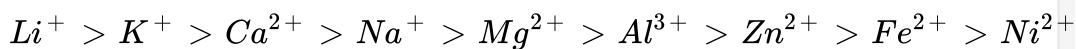
D. Zn

Answer: B

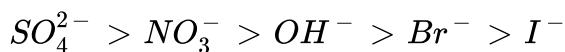


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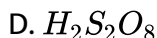
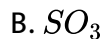
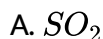
4. Electrolysis is an important technique for extraction of metals and each low of the solution needs a minimum voltage to get discharged and this value is expressed in terms of discharge potential. For some metal ions the discharge potentials follow the order give below :



For some anions the discharge potentials are in the order:



When cone. H_2SO_4 is electrolysed with high current density using Pt electrodes, the product obtained at anodes

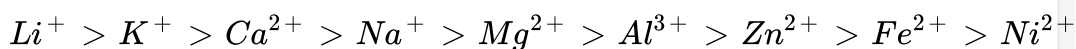


Answer: D

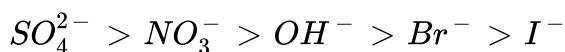


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5. Electrolysis is an important technique for extraction of metals and each low of the solution needs a minimum voltage to get discharged and this value is expressed in terms of discharge potential. For some metal ions the discharge potentials follow the order give below :



For some anions the discharge potentials are in the order:



When aqueous NaCl is electrolysed by using Hg electrode, the product obtained at cathode is

A. Na-Hg amalgam

B. Na

C. H_2

D. Hg

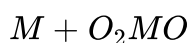
Answer: A



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1. For a spontaneous reaction, the free energy change must be negative.

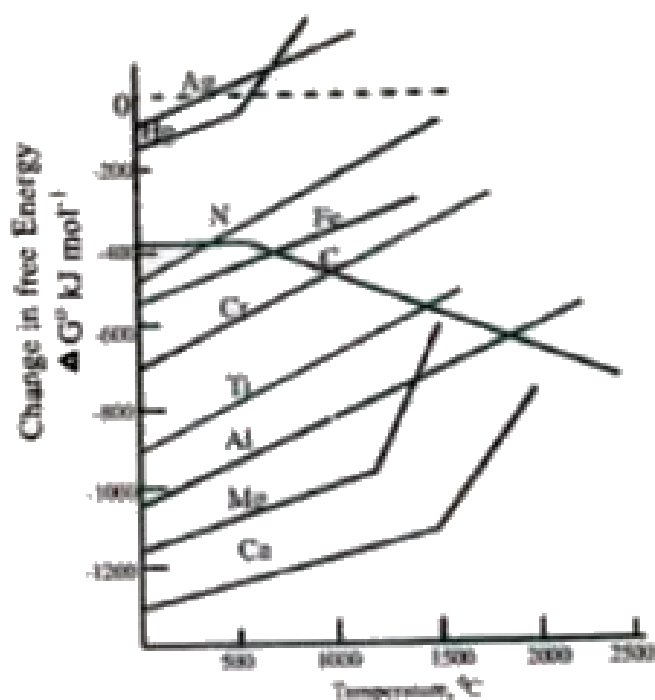
$\Delta G = \Delta H - T\Delta S$ is the enthalpy change during the reaction. T is absolute temperature, and ΔS is the change in entropy during the reaction. Consider a reaction such as the formation of an oxide .



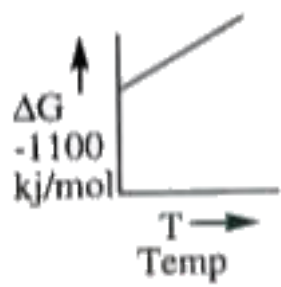
Dioxygen is used up in the course of this reaction. Gases have a more random structure (less ordered) than liquid or solids consequently gases have a higher entropy than liquids and solids, in this reaction (entropy or randomness) decreases, hence ΔS is negative. Thus, the temperature is raised the ΔS becomes more negative. Since, $T\Delta S$ is subtracted in the equation, then ΔG becomes less negative. Thus, the free energy changes increases with the increase in temperature.

The free energy changes that occur when one mole of common reactant in this case dioxygen) is we may be plotted graphically against temperature for a number of reactions of metals to their oxides. The following plot is called an Ellingham diagram for metal oxide. Understanding of Ellingham diagram is extremely important for the

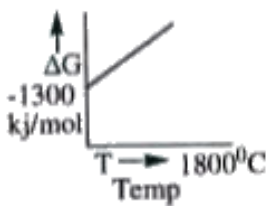
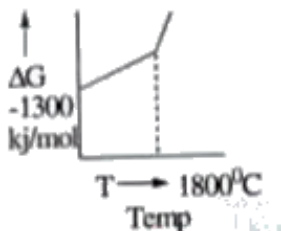
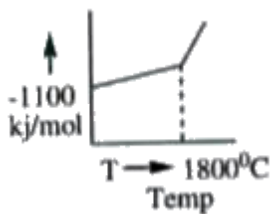
efficient extraction of metals.



For the conversion of Ca(s) to CaO(s) which of the following represent the ΔG vs T :



A.



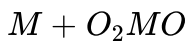
Answer: C



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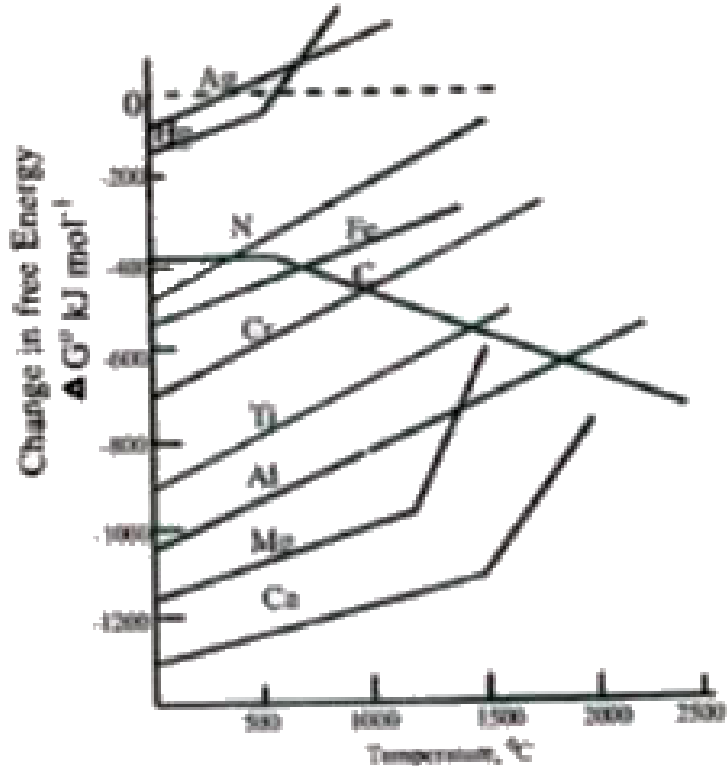
2. For a spontaneous reaction, the free energy change must be negative.

$\Delta G = \Delta H - T\Delta S$ is the enthalpy change during the reaction. T is absolute temperature, and ΔS is the change in entropy during the reaction. Consider a reaction such as the formation of an oxide .



Dioxygen is used up in the course of this reaction. Gases have a more random structure (less ordered) than liquid or solids consequently gases have a higher entropy than liquids and solids, in this reaction (entropy or randomness) decreases, hence ΔS is negative. Thus, the temperature is raised the $T\Delta S$ becomes more negative. Since, $T\Delta S$ is subtracted in the equation, then ΔG becomes less negative. Thus, the free energy changes increases with the increase in temperature.

The free energy changes that occur when one mole of common reactant in this case dioxygen) is we may be plotted graphically against temperature for a number of reactions of metals to their oxides. The following plot is called an Ellingham diagram for metal oxide. Understanding of Ellingham diagram is extremely important for the efficient extraction of metals.



Free energy change of Hg and Mg for the conversion to oxides the slope of ΔG . T has been changed above the boiling points of the given metal because

- A. above the boiling point of the metal entropy is increased
- B. above the boiling point of the metal the entropy is decreased
- C. above the boiling point of the metal the entropy change is equal to zero

D. All of these

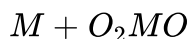
Answer: A



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3. For a spontaneous reaction, the free energy change must be negative.

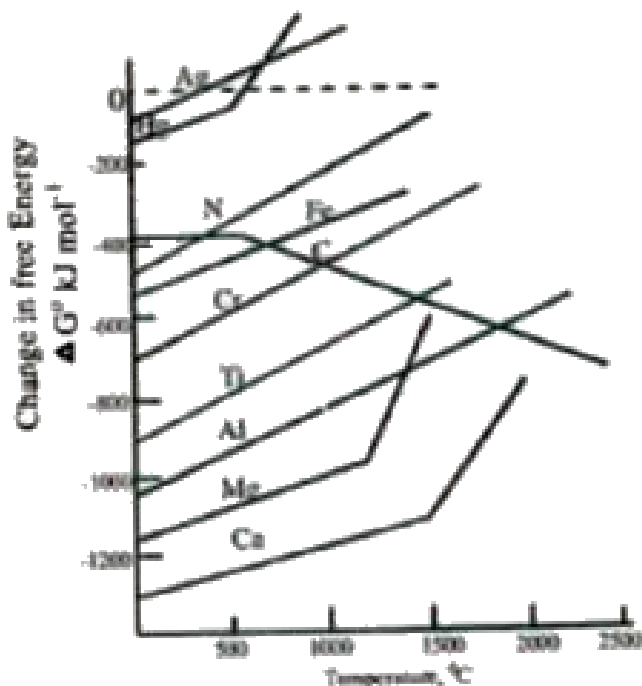
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The free energy changes that occur when one mole of common reactant

in this case dioxygen) is we may e plotted graphically against temperature for a number of reactions of metals to their oxides. The following plot is called an Ellingham diagram for metal oxide. Understanding of Ellingham diagram is extremely important for the efficient extraction of metals.



Which of the following elements can be prepared by heating the oxide above 400°C ?

A. Hg

B. Mg

C. Fe

D. Al

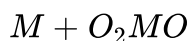
Answer: A



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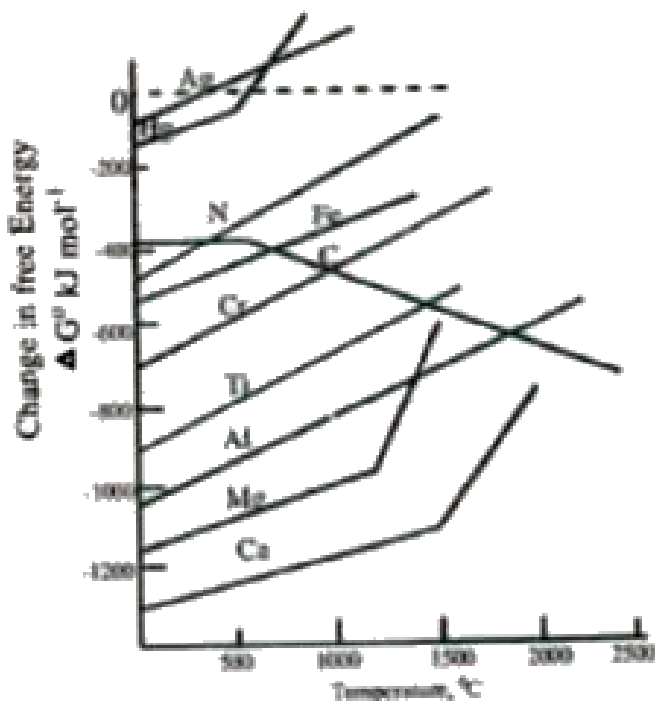
4. For a spontaneous reaction, the free energy change must be negative.

$\Delta G = \Delta H - T\Delta S$ is the enthalpy change during the reaction. T is absolute temperature, and ΔS is the change in entropy during the reaction. Consider a reaction such as the formation of an oxide .



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As per the Ellingham diagram of oxides which of the following conclusion is true?

A. Al reduces Fe_2O_3 whereas MgO cannot be reduced by Al at $1500^\circ C$

B. Fe reduce Al_2O_3 , whereas MgO cannot be reduced by Al at $1500^\circ C$

C. Al reduce Fe_2O_3 whereas MgO cannot be reduced by Al at $1500^\circ C$

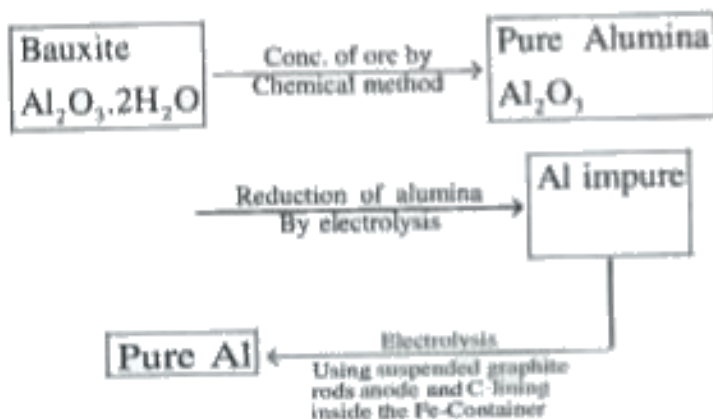
D. Al can reduce both Fe_2O_3 and Mgo to be corresponding metal at $1500^\circ C$

Answer: A

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Level Ii Lectrue Sheet Exercise Ii Passage Iii

1. Extraction of Alumiunt can be understood by :



Electrolytic reduction of Al_2O_3 :

Electrolyte : (Al_2O_3 + Cryolite)

Cathode : Graphite inside the Fe container

Anode : Graphite rods

The purpose of adding cryolite is

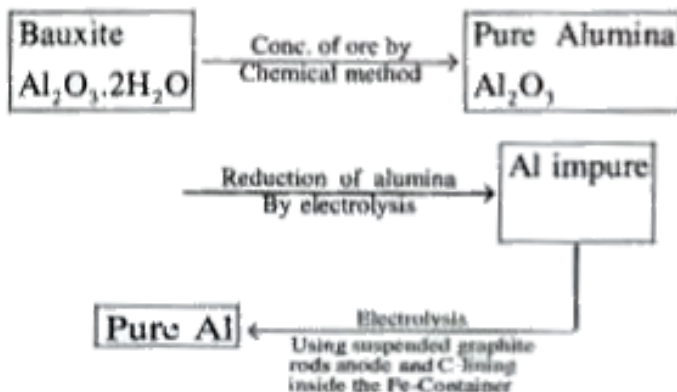
- A. to increase the electrical conductivity of pure aluminium
- B. to lower the melting point of Al_2O_3
- C. to remove the impurities as slag
- D. to increase the Al % in the yield

Answer: B



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2. Extraction of Aluminium can be understood by :



Electrolytic reduction of Al_2O_3 :

Electrolyte : ($\text{Al}_2\text{O}_3 + \text{Cryolite}$)

Cathode : Graphite inside the Fe container

Anode : Graphite rods

Coke powder is spreaded over the molten electrolyte to

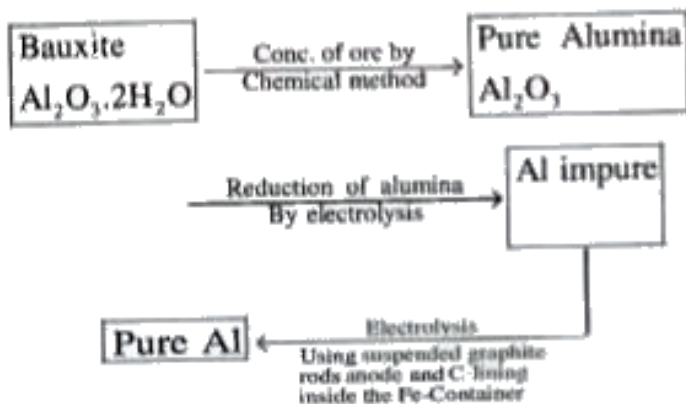
- A. prevent the heat radiation lies from the surface
- B. prevent the corrosion of graphite anode
- C. prevent oxidation of molten aluminium by air
- D. both (a) & (b)

Answer: C



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3. Extraction of Aluminium can be understood by :



Electrolytic reduction of Al_2O_3 :

Electrolyte : ($\text{Al}_2\text{O}_3 + \text{Cryolite}$)

Cathode : Graphite inside the Fe container

Anode : Graphite rods

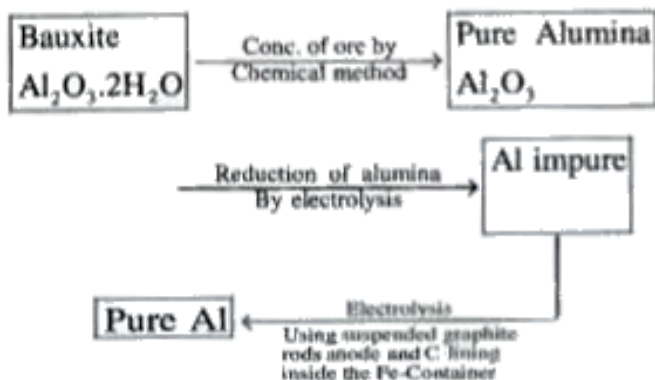
The function of fluorur (CaF_2) is

- A. to decrease the melting point of electrolyte
- B. to increase electrolytic conductivity power
- C. to remove the impurities as slag
- D. all of the above

Answer: A



4. Extraction of Aluminium can be understood by :



Electrolytic reduction of Al_2O_3 :

Electrolyte : ($\text{Al}_2\text{O}_3 + \text{Cryolite}$)

Cathode : Graphite inside the Fe container

Anode : Graphite rods

The molten electrolytes contains Na^+ , Ca^{2+} , Ca^{2+} but only Al get deposited at cathode because :

A. standard reduction potential of Al is more than those of Na & Ca

B. Standard oxidation potential of Al is more than those of Na & Ca

C. Discharge potential of Al^{3+} is higher than Na^+ & Ca^+

D. Graphite reacts only with Al^{3+} and not with Na^+ & Ca^{2+}

Answer: A

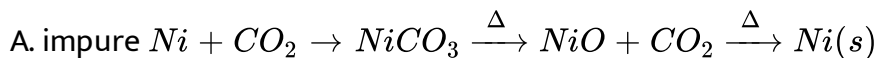


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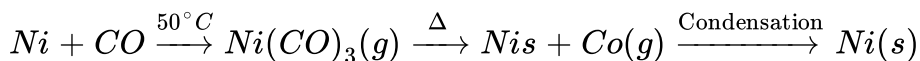
Level II Lecture Sheet Exercise II Passage IV

1. The heating process for the extraction of elements are quite old but highly acceptable method for the extraction of elements. Become in this process the elements produced is in the highly pure state. Mostly *As, Sb, Ni, Zr, B* etc are prepared by this principle 4 number of metal sulphides which may be reated first in air to partially convert them to the aride, and then further roasted in the absence of air, wing self reduction.

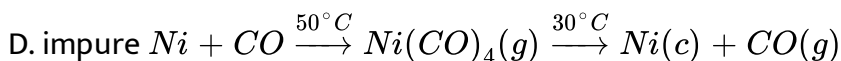
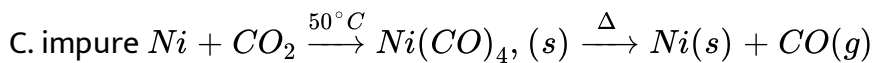
How does impure Ni is purified



B. impure



pure



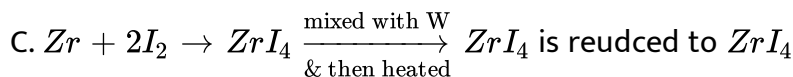
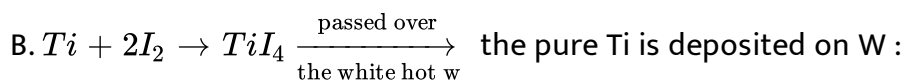
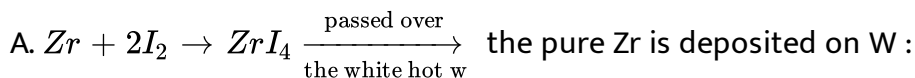
Answer: B



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2. The heating process for the extraction of elements are quite old but highly acceptable method for the extraction of elements. Become in this process the elements produced is in the highly pure state. Mostly As, Sb, Ni, Zr, B etc are prepared by this principle 4 number of metal sulphides which may be reated first in air to partially convert them to the aride, and then further roasted in the absence of air, wing self reduction.

In the purification Zr and Ti, which of the following is/are true



D. Both a & b are correct

Answer: D



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3. The heating process for the extraction of elements are quite old but highly acceptable method for the extraction of elements. Become in this process the elements produced is in the highly pure state. Mostly *As*, *Sb*, *Ni*, *Zr*, *B* etc are prepared by this principle 4 number of metal sulphides which may be reated first in air to partially convert them to the aride, and then further roasted in the absence of air, wing self reduction.

For which of the given sulphides auto reduction is applicable

A. CuS

B. PbS

C. HgS

D. All

Answer: D



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4. The heating process for the extraction of elements are quite old but highly acceptable method for the extraction of elements. Become in this process the elements produced is in the highly pure state. Mostly *As*, *Sb*, *Ni*, *Zr*, *B* etc are prepared by this principle 4 number of metal sulphides which may be reated first in air to partially convert them to the aride, and then further roasted in the absence of air, wing self reduction.

The $H_2(g)$ is not widely used as a reducing agent because

- A. H_2 decompose to atomic hydrogen at higher temperature
- B. H_2 isomerises to orthohydrogen at higher temperature
- C. many metal form hydrides at lower temperature
- D. there is also a risk of explosion from hydrogen and dioxygen in air

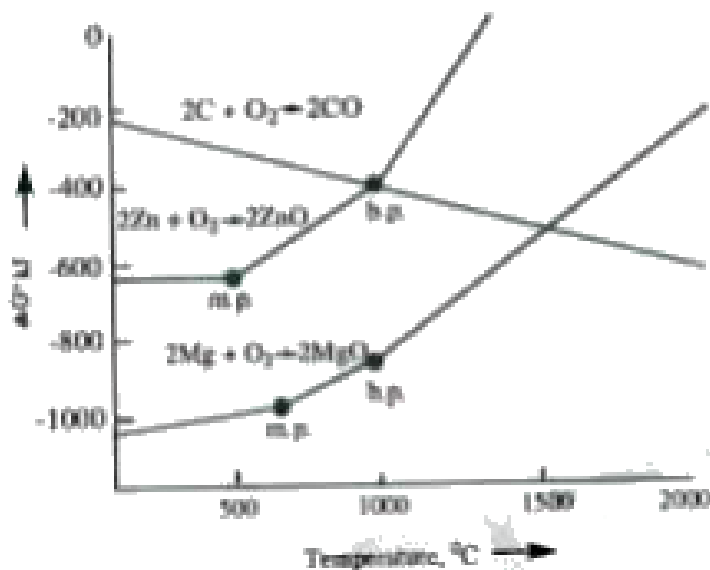
Answer: C





Level II Lecture Sheet Exercise II Passage V

1. The Killingham diagram for sing, magnesium and carbon converting into corresponding oxides is shown below :



At what temperature, zinc and carbon have equal affinity for oxygen?

A. 1000 $^{\circ}\text{C}$

B. 1500 $^{\circ}\text{C}$

C. 500°C

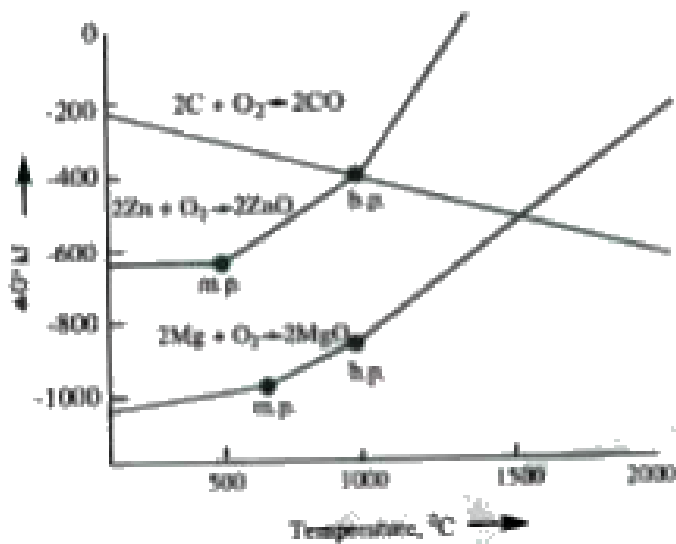
D. 1200°C

Answer: A



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2. The Killingham diagram for sing, magnesium and carbon converting into corresponding oxides is shown below :



To make the following reduction process spontaneous, temperature should be

A. $1000^{\circ}C$

B. $> 1100^{\circ}C$

C. $< 5000^{\circ}C$

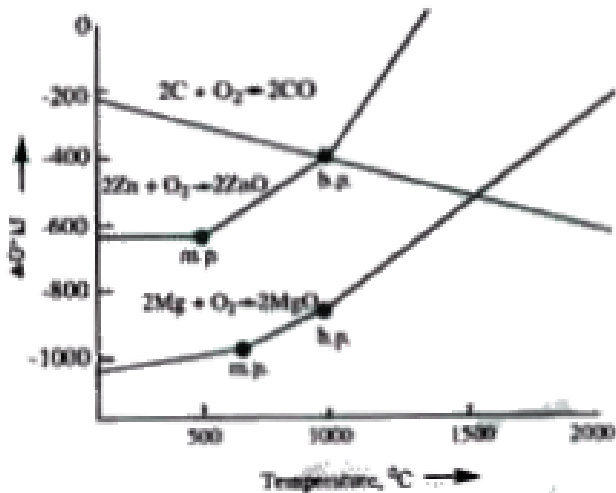
D. $< 1000^{\circ}C$

Answer: B



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3. The Killingham diagram for sing, magnesium and carbon converting into corresponding oxides is shown below :



At $1000^{\circ}C$ which reaction is spontaneous to a maximum extent ?

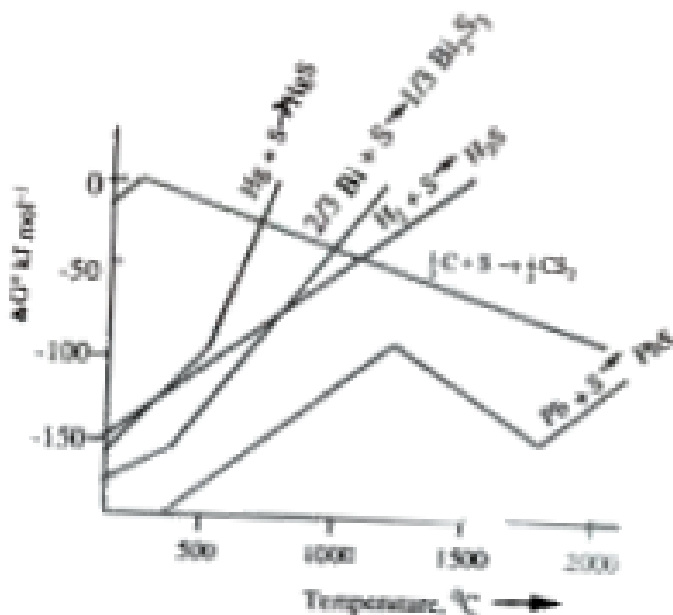
- A. $MgO + C \rightarrow Mg + CO$
- B. $ZnO + C \rightarrow Zn + CO$
- C. $MgO + Zn \rightarrow Mg + ZnO$
- D. $ZnO + Mg \rightarrow MgO + Zn$

Answer: D



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1. The Ellingham diagram for a number of metallic sulphides is shown below

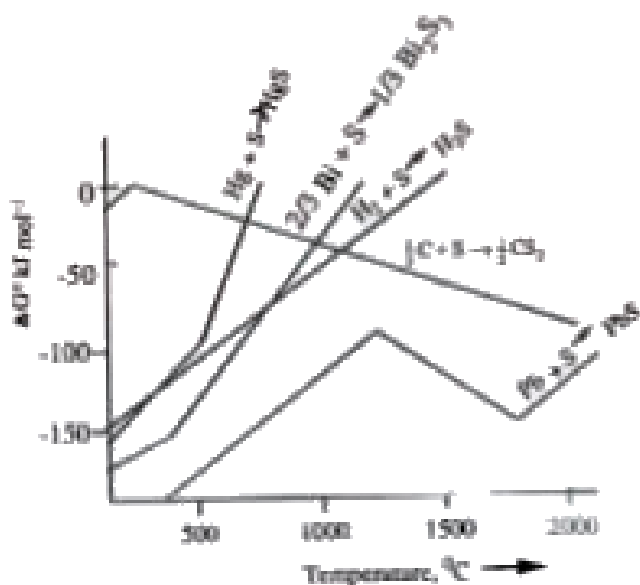


Formation of which of the sulphides is most spontaneous ?

- A. HgS
- B. Bi_2S_3
- C. PbS
- D. CS_2

Answer: C

2. The Ellingham diagram for a number of metallic sulphides is shown below



Which sulphide occurs to minimum extent in nature

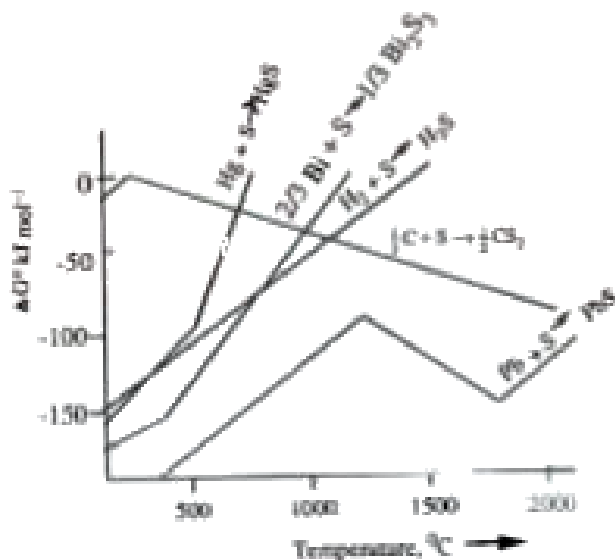
- A. HgS
- B. H_2S
- C. Bi_2S_3
- D. CS_2

Answer: D



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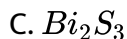
3. The Ellingham diagram for a number of metallic sulphides is shown below



Which of the following sulphides can not be reduced to metal by H_2 at about $1000^\circ C$

A. HgS

B. PbS



D. All of these

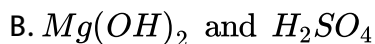
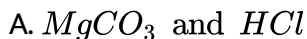
Answer: B



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Level II Lecture Sheet Exercise II Passage VII

1. Magnesium is a valuable, light weight metal used as a structural material as well as in alloy batteries and in chemicals. Although magnesium is plentiful in Earth's mantle found in the sea water after sodium). There is about 1.3 g of magnesium in every kilogram of sea water. The process for obtaining magnesium from seawater employs all three types of reaction i.e. precipitation, acid-base, and redox reactions. Acid-base reaction involves reaction between :



C. $Mg(OH)_2$ and HCl

D. $MgCO_3$ and H_2SO_4

Answer: C



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2. Magnesium is a valuable, light weight metal used as a structural material as well as in alloy batteries and in chemicals. Although magnesium is plentiful in Earth's crust, it is found in the sea water after sodium). There is about 1.3 g of magnesium in every kilogram of sea water. The process for obtaining magnesium from sea water employs all three types of reaction i.e. precipitation, acid-base, and redox reactions.

Redox reaction takes place in the extraction of Mg :

- A. in the electrolytic cell when fused $MgCl_2$ is subjected to electrolysis
- B. when fused $MgCO_3$ is heated
- C. when fused $MgCO_3$ is strongly heated

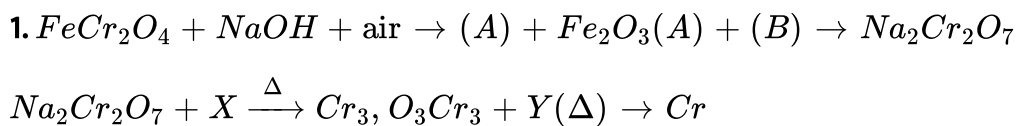
D. none of the above

Answer: A

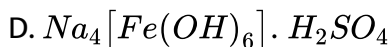
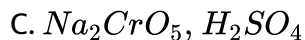
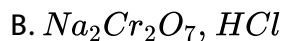
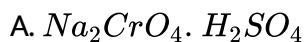


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Level II Lecture Sheet Exercise II Passage VIII



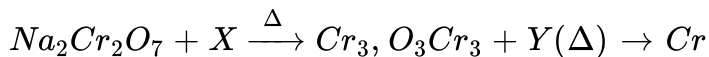
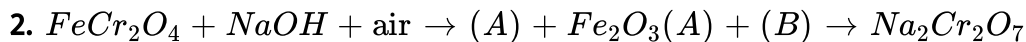
Compounds (A) and (B) are :



Answer: A



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(X) and (Y) are :

A. C and Al

B. Al and C

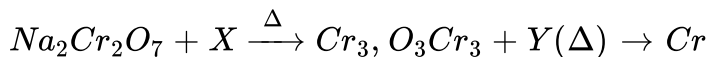
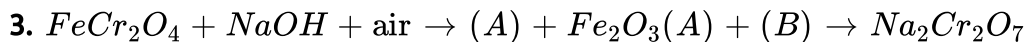
C. C in both

D. Al in both

Answer: A



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Na_2CrO_4 and Fe_2O_3 are separated by :

A. dissolving in conc H_2SO_4

B. dissolving in NH_3

C. dissolving in H_2O

D. dissolving in dil. HCl

Answer: C



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Level II Lecture Sheet Exercise Iii

1. Match the following questions Match Column (Metal) with Column - 1 (Process of extraction) and select the correct answer using the codes given below the Columns

COLUMN - I (Metal)

- A) Aluminium
- B) Iron
- C) Nickel
- D) Copper

COLUMN - II (Process of extraction)

- p) Blast furnace
- q) Mond's process
- r) Bayer's process
- s) Froth floatation



View Text Solution

2. Match Column-I with Column - II and select the correct answer using the codes given below the Columns :

COLUMN - I

- A) Van Arkel method
- B) Solvay process
- C) Cupellation
- D) Poling

COLUMN - II

- p) Refining of silver
- q) Purification of titanium
- r) manufacture of Na_2CO_3
- s) Purification of copper



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3. Match Column with Column II and select the correct answer using the codes given below Columns:

COLUMN - I

(Mineral)

- A) Mirabilite
- B) Kaolin
- C) Chalcopyrite
- D) Limonite

COLUMN - II

(Formula)

- p) $\text{Al}_2\text{O}_3 \cdot 2\text{SiO}_2 \cdot 2\text{H}_2\text{O}$
- q) CuFeS_2
- r) $2\text{Fe}_2\text{O}_3 \cdot 3\text{H}_2\text{O}$
- s) $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$



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4. Match Column - I with Column II and select the correct answer using the codes given below the Columns :

COLUMN - I

(Metals)

- A) Zinc
- B) Tin
- C) Copper
- D) Magnesium

COLUMN - II

(Ores)

- p) Azurite
- q) Carnalite
- r) Calamine
- s) Cassiterite



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5. Match Column with Column - II and select the correct answer using the codes given below Columns :

COLUMN - I

- A) Bauxite
- B) Monazite
- C) Malachite
- D) Pitch blende

COLUMN - II

- p) Copper
- q) Uranium
- r) Thorium
- s) Aluminium



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6. Match the extraction processes listed in Column with metals listed in Column:

COLUMN - I

- A) Self reduction
- B) Carbon reduction
- C) Complex formation and displacement by metal
- D) Decomposition of iodide

COLUMN - II

- p) Lead
- q) Silver
- r) Copper
- s) Boron

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7. Match the following columns

COLUMN - I

- A) poling
- B) Cupellation
- C) Electro refining
- D) van arkel method

COLUMN - II

- p) Titanium
- q) Copper
- r) Silver
- s) Tin

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8. Match the following columns

COLUMN - I

- A) Mond's process
- B) van Arkel process
- C) Thermite process
- D) Kroll's process

COLUMN - II

- p) $\text{Cr}_2\text{O}_3 + 2\text{Al} \xrightarrow{\Delta} 2\text{Cr} + \text{Al}_2\text{O}_3$
- q) $\text{TiCl}_4 + 2\text{Mg} \xrightarrow{\Delta} \text{Ti} + 2\text{MgCl}_2$
- r) $\text{Ni}(\text{CO})_4 \xrightarrow{\Delta} \text{Ni} + 4\text{CO}$
- s) $\text{ZrF}_4 \xrightarrow{\Delta} \text{Zr} + 2\text{F}_2$

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9. Match the following columns

COLUMN - I

- A) Pb
- B) Cu
- C) Zn
- D) Fe (Steel)

COLUMN - II

- p) Bessemerisation
- q) Roasting
- r) Pyrometallurgy
- s) Self - reduction method

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Practice Sheet 1 Single Or More Than One Option Questions

1. The froth-floatation process is based upon

- A. magnetic properties of gangue
- B. specific gravity of ore particles
- C. preferential wetting of ore particles
- D. preferential wetting of gangue

Answer: C



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2. The process of removing of lighter gangue particles by washing in a current of water is called

- A. levigation
- B. liquation
- C. leaching
- D. cupellation

Answer: A

3. Gravity separation method is based upon

- A. preferential washing of ores and gangue particles
- B. differences in densities of ore particles and impurities
- C. differences in chemical properties of ore particles and impurities
- D. none

Answer: B

4. Which of the following is a foaming agent in froth flotation process

- A. pine oil
- B. amyl xanthate
- C. $CuSO_4$

D. KCN

Answer: A



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5. The substance used as an activator in froth floatation process

A. Potassium ethyl xanthate

B. $NaCN$

C. $CuSO_4$

D. pipe oil

Answer: C



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6. Which of the following is used as depressant in froth floatation process.

A. Amyl xanthate

B. pine oil

C. $CuSO_4$

D. KCN

Answer: D



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7. Rutile is separated from chlorapatite by

A. Froth floatation method

B. levigation

C. electromagnetic separation method

D. electrostatic separation method

Answer: C



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8. Roasting process is applied to which of the following ores

- A. Galena
- B. arsenoprites
- C. copperglance
- D. all

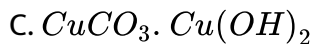
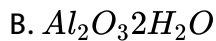
Answer: D



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9. In which of following ces calcination process is not appliable

- A. $CaCO_3$



Answer: D



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10. Calcination is used in metallurgy for removal of

A. water and sulphide

B. water and CO_2

C. H_2O and H_2S

D. water and CO_2 and H_2S

Answer: B



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11. Carbonate ores are mostly of

- A. group 1 elements b) group
- B. group 2 element
- C. group 3 elements
- D. group 4 elements

Answer: B



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12. Of the following the metals that cannot be obtained by eletrolysis at the aqueous solution of their salts are

- A. Ag
- B. Mg
- C. Cu
- D. Al

Answer: B::D



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13. Which of the following minerals contains Fe

A. magnetite

B. magnesite

C. siderite

D. lemonite

Answer: A::C::D



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14. Which of the following ore is/are extracted from its oxide by sir reduction method

A. Cu

B. Hg

C. Al

D. Pb

Answer: A::B::D



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15. Beryl is mineral of

A. Be

B. Al

C. Mg

D. Fe

Answer: A::B



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16. Bistler copper is purified by

- A. paling
- B. cupellation
- C. electro refining
- D. Bessemeiziation

Answer: A::C



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Practice Sheet 1 Passage I

1. Silver metal is extracted from Ag_2S by cyanide process. The ore is concentrated through froth floatation process. The concentrated ore is leached and solution is reduced with reducing agents to get spongy silver

which then purified by fusion with an oxidant followed by electrolysis.

Leaching of Ag_2S is carried out by heating it with a dilute solution of

- A. NaCN alone
- B. NaCN in presence of O_2
- C. HCl
- D. NaOH

Answer: B



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2. Silver metal is extracted from Ag_2S by cyanide process. The ore is concentrated through froth floatation process. The concentrated ore is then leached and solution is treated with reducing agents to get spongy silver which then purified by fusion with an oxidant followed by electrolysis. Ag is precipitated from an aqueous solution of sodium argentocyanide by adding

A. Zn dust

B. Cu power

C. NaHg

D. $\text{Na}_2\text{S}_2\text{O}_3$

Answer: A



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3. Silver metal is extracted from Ag_2S by cyanide process. The ore is concentrated through froth floatation process. The concentrated ore is leached and solution is treated with reducing agents to get spongy silver which is then purified by fusion with an oxidant followed by electrolysis.

Which of the following statements about electrolytic refining of silver is not true

A. Anode consists of impure silver

B. cathode consists of pure silver

C. Electrolytic solution consists of $AgNO_3$ and HNO_3

D. Elecipitated solution consists of $AgNO_3$ and HCl

Answer: C



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Practice Sheet 1 Passage II

1. A black are [x]on fraiment Na_2CO_3 in the presence of air gives a green compound (a). When Rreen compound (a) died in water it producess dark precipitate (b) and pink solution (e) crystal of (e) when treated with propene produces dark ppr (b)

Geometry around central atom in (a) and (c) respectively

A. tetrahedral, tetrahedral

B. square planar, tetrahedral

C. octahedral, tetrahedral

D. tetrahedral, octahedral

Answer: A



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2. A black ore [X] on treatment with Na_2CO_3 in the presence of air gives a green compound (a). When green compound (a) is dissolved in water it produces dark precipitate (b) and pink solution (c). Crystal of (c) when treated with propene produces dark ppt (b).

Metal present in ore extracted by

A. electrolytic method

B. cyanide process

C. thermite process

D. self reduction

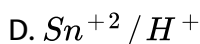
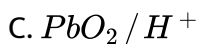
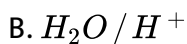
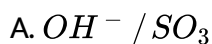
Answer: C



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3. A black are [x]on fraiment Na_2CO_3 in the presence of air gives a green compound (a). When Rreen compound (a) died in water it producess dark precipitate (b) and pink solution (e) crystal of (e) when treated with propene produces dark ppr (b)

Solution $\xrightarrow{Sa_2 / H^+}$ (d) solution $\xrightarrow[\text{(R)}]{\text{reagent}}$ (c) solution reagent (R) can be used.



Answer: C



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Practice Sheet 1 Match The Following Questions

1. Match the following columns

COLUMN - I

- A) chalcopryrite → copper (pure)
- B) zinc blend → zinc (pure)
- C) Bauxite → aluminium (pure)
- D) gelena → Lead (pure)

COLUMN - II

- p) froth floatation
- q) carbon reduction
- r) Roasting
- s) Au
- t) electrolytic refining



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2. Match the following columns

COLUMN - I

- A) Mica
- B) Limonite
- C) cerussite
- D) Azurite

COLUMN - II

- p) Lead
- q) copper
- r) aluminium
- s) carbonate ore



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Practice Sheet 1 Integer Answer Type Questions

1. The oxidation state of Al in cryolite

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2. What is oxidation state of Fe in fools gold

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3. Galena $\xrightarrow{\text{roasting}}$ metal oxide + gas oxidation state of 's' in galena -
oxidation state of product

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4. Epsom salt is $MgSO_4 \cdot xH_2O$ What is the value of x' in epsom salt

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5. The ratio of Cu and Sn metals in bronze

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6. The number of transition metals present in Rinmann's greens compound.



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Practice Sheet 2 Single Or More Than One Option Questions

1. The correct statement is

- A. Dolomite is the ore of Zinc
- B. Galena is the ore of mercury
- C. Pyrolusite is the ore of Iron
- D. Cassiterite is the ore of Tin

Answer: D



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2. Which is known as blister copper

- A. Pure copper
- B. 98% copper
- C. Ore of copper
- D. Alloy of copper

Answer: B



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3. In the metallurgy of Zinc, the Zinc dust obtained from roasting and reduction of ZnS contains same It is removed by

- A. Absorbance of UV light and reemission of white light
- B. Shock cooling by contact with a shower of molten lead
- C. X-ray method
- D. smelting

Answer: B



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4. Which ore contains both Cu and Fe?

- A. Cuprite
- B. Chalcocite
- C. Chalcopyrite
- D. Malachite

Answer: C



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5. Statement: 1 For the change occurring during roasting of sphalerite, the entropy change is negative

Statement-2. Two different compounds of Zinc are formed during roasting

- A. Both I and II are correct and II is correct explanation of I
- B. Both I and II are correct and I is not correct explanation of II
- C. I is true but II is false
- D. I is false but II is true

Answer: B



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6. Statement 1: For extraction of copper, malachite is calcined but chalcocite is roasted

Statement 2: Both roasting and calcination convert all the ores into their oxides

- A. Both I and II are correct and II is correct explanation of I
- B. Both I and II are correct and I is not correct explanation of II

C. is true but II is false

D. is false but II is true

Answer: C



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7. The electrolyte used for the electrolytic refining of Tin is

A. Tin sulphate acidified with H_2S_4

B. Molten tin sulphate

C. Hydrofluoro silicic and containing $SnSO_4$ acidified with H_2SO_4

D. Aqueous stannous chloride with HCl

Answer: C



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8. An ore contains PbS , ZnS , and FeS_2 , During separation of the three by froth flotation, the role of $CuSO_4$

- A. To make ZnS wettable by froth
- B. To depress the flotation of FeS_2
- C. To react with excess $NaCN$
- D. To stabilize ZnS in froth

Answer: A



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9. An ore is subjected to roasting on doing so, Ag_2S is liberated and the metal is obtained in state. If gas turns acidified dichromate paper green the ore is

- A. Cassiterite
- B. Copper glance

C. Malachite

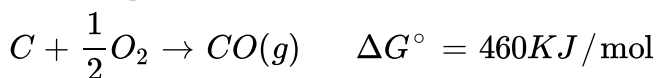
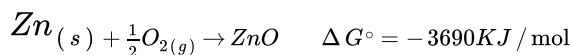
D. Sphalerite

Answer: B



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10. Consider the following reaction at 1000°C



Choose the correct statement.

A. Zinc can be oxidised by

B. ZnO can be reduced by graphite

C. Both a and b are true

D. Both a and b are false

Answer: B



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11. Which metals is (are) non-volatile?

A. Cu

B. Zn

C. Pb

D. Cd

Answer: B::D



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12. In which of the following processes, calcium silicate slag is formed.

Extraction of

A. Tin from cassiterite

B. Copper from copper pyrite

C. Zinc from Zinc blende

D. Iron from hematite

Answer: A::D



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13. In metallurgy, an element may be dissolved in water and the element may be displaced from solution using a more cheap element. An example for this

A. Solution of $Cd + Zn$ metal

B. Sea water containing $Br_2 + Cl_2$

C. Solution of $Fe + Cu$ metal

D. Solution of $Zn + Ag$ metal

Answer: A::B



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14. Refining of Tin can be done by

- A. Cupellation
- B. Liquation
- C. poling
- D. Electrorefining

Answer: B::C::D



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15. Metals which can be extracted by smelting process is/are

- A. Sn
- B. Cu
- C. Zn
- D. Al

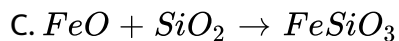
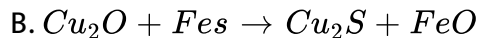
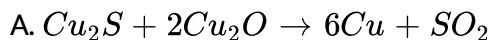
Answer: A::B



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Practice Sheet Single Or More Than One Option Questions

1. During bessemerisation of copper, the reaction taking place in the bessemer conventor is



D. None of these

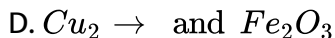
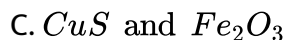
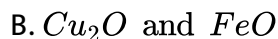
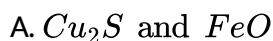
Answer: A::C



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1. Copper is the most mobile of first row transition metals and occurs in small deposits in several countries. Ores of copper include chalcocite (Cu_2O), azurite ($Cu_3(CO_3)_2(OH)_2$), malachite ($Cu_2(OH)_2CO_3$), cuprite (Cu_2O), copper glance (Cu_2S) and bornite (Cu_5FeS_4). However, 80% of the world copper production comes from the ore chalcopyrite ($CuFeS_2$). The extraction of copper from chalcopyrite involves partial roasting, removal of iron by self-reduction.

Partial Roasting of chalcopyrite produces



Answer: A



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Iron is removed from chalcopyrite as

A. FeO

B. FeS

C. Fe_2O_3

D. $FeSiO_3$

Answer: D



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In self-reduction the reducing species is

A. S

B. O^{-2}

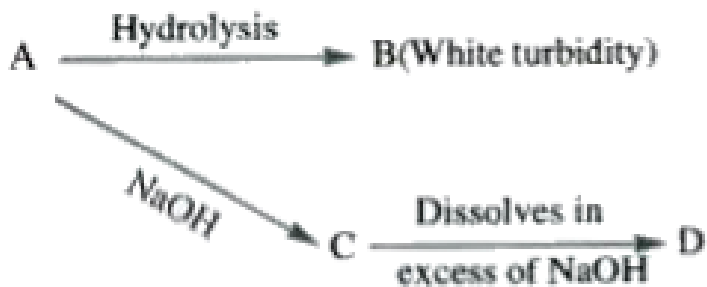
C. S^{-2}

D. SO_2

Answer: C



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1.

Transparent glassy solid strongly reducing, purple of cassius reduces and gives chromyl chloride test.

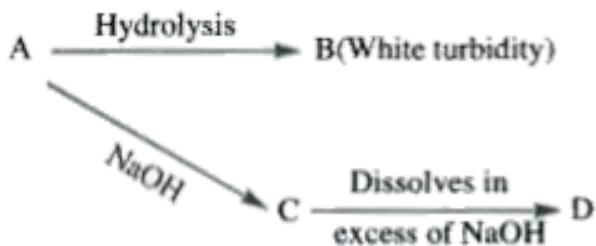
A is

- A. SnCl_2
- B. Sn(OH)Cl
- C. Sn(OH)_2
- D. Na_2SnO_2

Answer: A



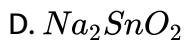
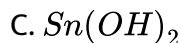
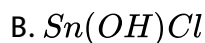
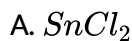
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1.

Transparent glassy solid strongly reducing, purple of cassius reduces and gives chromyl chloride test.

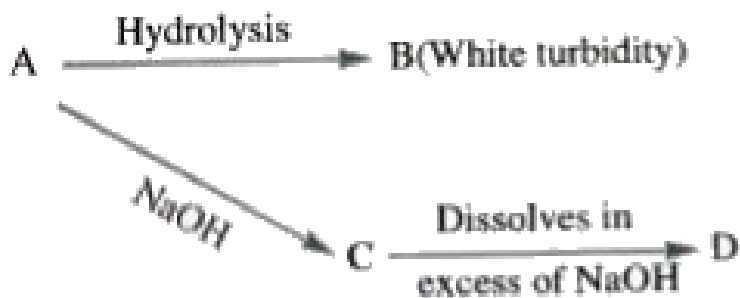
B is



Answer: B



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2.

Transparent glassy solid strongly reducing, purple of cassius reduces and gives chromyl chloride test.

C is

- A. SnCl_2
- B. Sn(OH)Cl
- C. Sn(OH)_2
- D. Na_2SnO_2

Answer: C



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COLUMN - I

- A) Froth flotation
- B) Self reduction
- C) Roasting
- D) Pyrometallurgy

COLUMN - II

- p) Pb ore
- q) Cu ore
- r) Fe ore
- s) Sn ore
- t) Zn ore

1.



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Practice Sheet 2 Match The Following Questions

COLUMN - I

- A) Iron and copper
- B) Zirconium and Titanium
- C) Lead and Tin
- D) Copper and Tin

COLUMN - II

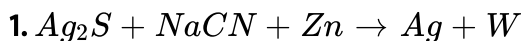
- p) Poling
- q) Besse merisation
- r) Van-Arkel
- s) Liquation

1.



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Practice Sheet 2 Integer Answer Type Questions



In W the coordination number of Z in



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2. How many metals are present in the ore chalcopyrite, from which 80% of the world's copper production comes.



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3. In the Auto oxidation taking place in Bessemer converter during the extraction of copper. The change in oxidation state of sulphur in this process is



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4. In chlorination roasting Tin ore is converted into its halide. In this process how many moles of chloride is required



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5. How many metals are commercially extracted by pyrometallurgy from the given metals? (Cu, Fe, Sn, Au, K, Na)



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6. Find the number of metals which are commercially reduced by self-reduction from the given metals Ag, Cr, Mn, Sn, Zn, Fe



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Practice Sheet 3 Single Or More Than One Option Questions

1. Hydrometallurgy is useful in the extraction of

A. Sn

B. Al

C. Hg

D. Ag

Answer: D



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2. Complex formation or cyanide method is used for the extraction of

A. Cu

B. Fe

C. Hg

D. Ag

Answer: D



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3. In the extraction of lead from its ore galena an important element recovered is

A. Au

B. Ag

C. Cr

D. C

Answer: B



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4. In the cyanide extraction process of silver from argentite ore, the oxidising and reducing agents used as

A. O_2 and CO respectively

B. O_2 and Zn dust respectively

C. HNO_3 and Zn dust respectively

D. HNO_3 and CO respectively

Answer: B



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5. Powdered silver ore is treated with $NaCN$ solution and all bubbled through the mixture to give

A. $AgCN$

B. Ag

C. $Ag(CN)_2$

D. $Na[Ag(CN)_2]$

Answer: D



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6. Ag' obtained from an generous lead is purified by

- A. Distillation
- B. Forth floatation
- C. Cupellation
- D. Reaction with KCN

Answer: C



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7. A Gold is found wally neat ... Mineral

- A. Mica
- B. Feldspar
- C. Quartz
- D. Glens

Answer: C



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8. From gold amalgam, sled may be recovered by

- A. Additon of Zn metal
- B. Electrolytic refining
- C. Distillation
- D. Dissolving Hg in HNO_3

Answer: C



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9. Gold extracted using

- A. Amalgamation process

B. Carbon reduction process

C. Oxidation process

D. Electrolytic process

Answer: A



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10. Roasted gold ore

$+ \text{CN}^- + \text{H}_2\text{O} \xrightarrow{\text{O}_2} [\text{x}] + \text{OH}, [\text{x}] + \text{Zn} \rightarrow [\text{y}] + \text{Au}[\text{x}]$ and $|\text{y}|$ are

A. $x = [\text{Au}(\text{CN})_2]^-$ $y = [\text{Zn}(\text{CN})_4]^{-2}$

B. $x = [\text{Au}(\text{CN})_4]^{-3}$ $y = [\text{Zn}(\text{CN})_4]^{-2}$

C. $x = [\text{Au}(\text{CN})_2]^-$ $y = [\text{Zn}(\text{CN})_6]^{-4}$

D. $x = [\text{Au}(\text{CN})_4]^{-3}$ $y = [\text{Zn}(\text{CN})_6]^{-2}$

Answer: A



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11. In the extraction of which of the following metal's amalgamation process is used?

A. Ag

B. Au

C. Cu

D. Fe

Answer: A::B



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12. Which of the following is ore extracted from sulphide ores?

A. Cu

B. Ag

C. Pb

D. Zn

Answer: A::B::C::D



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13. Ag is extracted by

A. Capellation method

B. Parke's process

C. Pattinson's process

D. None of these

Answer: A::B::C



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14. Which metal occurs in Freestate?

A. Ag

B. Au

C. Pt

D. Cu

Answer: A::B::C::D



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15. Which out of the following metals can be obtained by electrolysis of the aqueous solution of their

A. Ag

B. Mg

C. Au

D. Na

Answer: A::C

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16. Silver containing lead as an impurity is not purified by

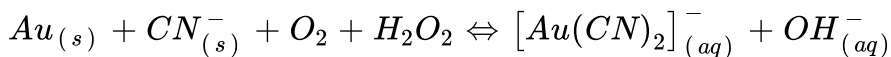
- A. Poling
- B. Cupellation
- C. Levigation
- D. Pistillation

Answer: A::C

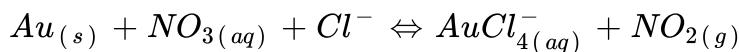
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Practice Sheet 3 Passage I

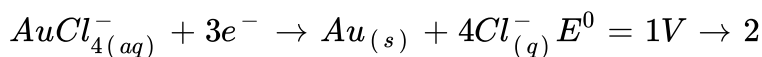
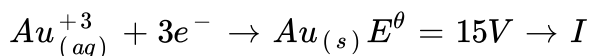
1. Gold dissolves in cyanide solution the presence of air to form $[Au(CN)_3]^-$ which is stable in a cons solution.



Aqua regia a 3 : 1 mixture of conc. HCl and HNO_3 was developed by the alchemists as a means to dissolve gold. The process is actually a Redox reaction.



Gold is too noble to react with HNO_3 . However, gold does react with aqua regia because the complex AuCl_4^- forms



How many grams, approximately, of NaCN are needed to extract 20g of gold from ore?

A. 20 g

B. 6.5g

C. 10g

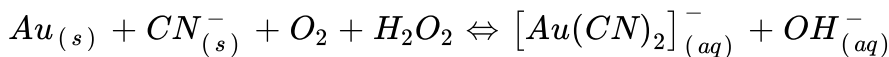
D. 8g

Answer: C

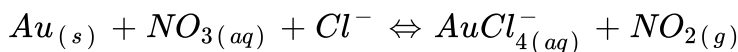


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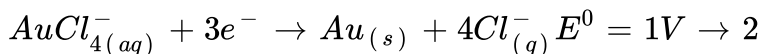
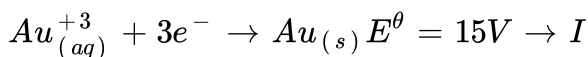
2. Gold dissolves in cyanide solution the presence of air to form $[Au(CN)_3]$ which is stable in a cons solution.



Aquaregia a 3 : 1 mixture of conc. HC and HNO_3 was developed by the alchemists as a means to dissolve gold. The process is actually a Redox reaction.



Gold is too noble to react with HNO_3 However gold does react with a waregia becuase the complex $AuCl_4^-$ forms



Calculate the formation constant approximately, of Auct at $25^\circ C$

A. 10^5

B. 10^{25}

C. 10^{12}

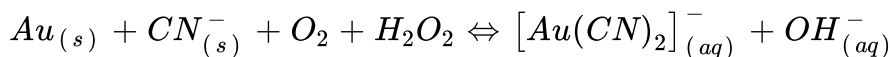
D. 10^{42}

Answer: B

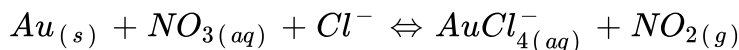


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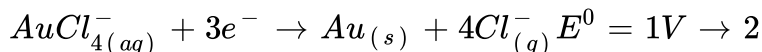
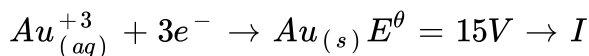
3. Gold dissolves in cyanide solution the presence of air to form $[Au(CN)_3]$ which is stable in a cons solution.



Aquaregia a 3 : 1 mixture of conc. HC and HNO_3 was developed by the alchemists as a means to dissolve gold. The process is actually a Redox reaction.



Gold is too noble to react with HNO_3 However gold does react with a waregia becuase the complex $AuCl_4^-$ forms



The function of HC is to provide C what is the purpose of the Cr in the above reaction select your choice from the following.

A. It is an oxidising agent

- B. It is a reducing agent
- C. It is a complexing agent
- D. It is a catalyst

Answer: C



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Practice Sheet 3 Passage II

1. Much of the world supply of platinum group metal (Pt), derived from the residues recovered from the electrolytic refining of copper and nickel. The residues when heated with aqua regia, the solid, and Pt go in to solution. This is filtered off and the filtrate on adding Ferrous sulphate solution gold is precipitated the platinum and palladium remain in solution. The solubility of the gold, platinum and palladium in aqua regia is due to the formation of

A. $AuCl_3$, $PtCl_2$, $PdCl_2$

B. $AuCl_3$, $PtCl_4$, $PdCl_4$

C. $HAuCl_4$, H_2PtCl_6 , H_2PdCl_4

D. $HAuCl_4$, H_2PtCl_4 , H_2PdCl_4

Answer: C



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2. Much of the world supply of platinum group metal, derived from the residues recovered from the electrolytic refining of copper and nickel. The residues when heated with aqua regia, the gold and palladium go into solution. This is filtered off and to the filtrate on adding Ferrous sulphate solution gold is precipitated the platinum and palladium remain in solution.

The role of Ferrous sulphate in the precipitation of gold is

A. Oxidation

B. Reductant

C. Complex agent

D. Substituent

Answer: B



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3. Much of the world supply of platinum group metal is derived from the residues recovered from the electrolytic refining of copper and nickel. The residues when heated with aqua regia are dissolved, and Pt and Pd go into solution. This is filtered off and the filtrate on adding Ferrous sulfate solution gold is precipitated the platinum and palladium remain in solution.

The structures of compounds of Pt and Pd remained in the solution are

- A. Square planar and square planar
- B. Square planar and Tetrahedral
- C. Tetrahedral and Square planar
- D. Octahedral and Square planar

Answer: D



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Practice Sheet 3 Match The Following Questions

COLUMN - I

- A) Soluble in a conc. NH_3 Solution
- B) Soluble in excess KCN solution
- C) Soluble in excess hypo solution
- D) Soluble in conc. HCl

COLUMN - II

- p) Ag_2S
- q) $\text{Cu}(\text{OH})_2$
- r) AgBr
- s) AgCl

1.



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COLUMN - I

- A) Mond's process
- B) Von Arkel method
- C) Zone refining
- D) Polling
- E) Cupellation
- F) Cyanide process

COLUMN - II

- i) Purification of Ge
- ii) Purification of Ni
- iii) Extraction of Au
- iv) Purification of Ti
- v) Refining of Ag
- vi) Purification of Cu

2.



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1. How many of the following are silver ores

(a) Chlorargirite (b) Argentite

(c) Pyrargirite (d) Azurite

(e) Calamine



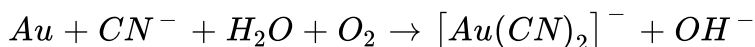
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2. Roasted gold ore $+CN^- + H_2O + \xrightarrow{O_2} x + OH^-$, What is the oxidation at 'Au' is complex 'x'



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3. How many cyanide ions are involved in the following chemical equation



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4. How many metals are commercially extracted by electrometallurgy from the given metals? Al, Mg, Na, K, A, Hg. Ti, Th, Zt, B



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5. How many of the following are oxide ores. Calamine, Cuprite, Zincite, Chalcocite, Haematite, Bauxite, Magnetite, Caesiterite.



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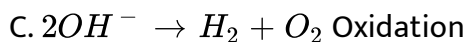
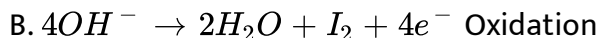
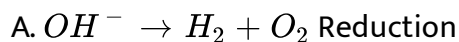
6. How many metals are commercially extracted by hydro metallurgy from the given metals

Ag, Mn, In, Cr, Pb, Au



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1. In Costner's process the correct anodic reaction and the type of reaction occurs at anode is



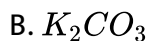
D. None

Answer: B



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2. The substance added to NaCl in Down's process to lower the melting point of NaCl is



D. $AlCl_3$

Answer: C



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3. Sea Water contains magnesium in the form of

A. Carbonate

B. Chloride

C. Sulphate

D. Both b and c

Answer: D



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4. $Al_2O_3 \rightarrow AlN \rightarrow A(OH)_3 \rightarrow Al_2O_3$. The sequence of these products involved in

- A. Bayer's process
- B. Serpeck's process
- C. Hall's process
- D. Hope's process

Answer: B



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5. In the purification of bauxite by Hall's process

- A. The bauxite ore is heated with concentrated NaOH solution at $150^\circ C$
- B. The bauxite ore is heated with $NaHCO_3$

- C. The bauxite ore is mixed with coke and heated at $1800^{\circ}C$ in a current of N_2
- D. The bauxite ore is fused with Na_2CO_3

Answer: D



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6. In Bayer's process before digesting the one with concentrated Sodium hydroxide it must be

- A. Dissolved in cryolite
- B. Roasted to convert FeO to Fe_2O_3
- C. Evaporated to remove water
- D. Dissolved in CaF_2

Answer: B



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7. Which of the following reagent is used to separate the impurity from red bauxite

A. Conc HCl

B. Conc. H_2SO_4

C. NaOH

D. HNO_3

Answer: C



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8. A mixture of Al_2O_3 and Fe_2O_3 can be separated by using

A. Sodium hydroxide

B. Cold water

C. Ethyl alcohol

D. Boling wate

Answer: A



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9. Match the following

A) Felspar

B) Asbestos

C) Pyrargyrite

D) Diaspore

I) $[\text{Ag}_3\text{SbS}_4]$

II) $\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$

III) $\text{MgSO}_4 \cdot \text{H}_2\text{O}$

IV) $\text{K AlSi}_3\text{O}_8$

V) $\text{Ca Mg}_3(\text{SiO}_3)_4$

The correct answer is

A. $\begin{matrix} A & B & C & D \\ IV & V & II & I \end{matrix}$

B. $\begin{matrix} A & B & C & D \\ IV & V & I & II \end{matrix}$

C. $\begin{matrix} A & B & C & D \\ IV & I & III & II \end{matrix}$

D. $\begin{matrix} A & B & C & D \\ II & V & IV & I \end{matrix}$

Answer: B



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10. The formula of 'Spinel' is AB_2O_4 where A..... and B is

A

- a) IIA element
- b) IIIA element
- c) Transition metal in +3 state
- d) IIA element

B

- IIIA element
- IIA element
- Transition metal in +2 state
- Transition metal in +2 state



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11. The function of adding cryolite in the electrolytic reduction of alumina by Hall Herault process is

- A. Dissolve alumina
- B. Lower the melting point of alumina
- C. Lower the fuel boiling point
- D. Increase the electrical conductivity of alumina

Answer: A::B::C::D



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12. Which is (are) ore) of aluminium

A. Cryolite

B. Bauxite

C. Malachite

D. Cuprite

Answer: A::B



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13. Which of the following minerals/ores contains magnesium

A. Magnetite

B. Magnesite

C. Asbestos

D. Carnalite

Answer: B::C::D



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14. Electro metallurgical process (electrolysis of fused electrolyte) is employed to extract

A. Iron

B. Aluminium

C. Silver

D. Sodium

Answer: B::D



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15. Which of the following statements regarding the metallurgy of magnesium using electrolytic method is not correct

- A. Electrolyte is magnesium chloride containing a little of NaCl and NaF
- B. Air tight iron pot acts as a cathode
- C. Electrolysis is not done in the atmosphere of coal gas
- D. Molten magnesium is heavier than the electrolyte

Answer: C::D



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16. $Ca_3(PO_4)_2$ is

- A. Thomas slag
- B. Used in cement manufacturing

C. Used to manufacture of phosphorus fertilizer

D. Used to a refractory material

Answer: A::B::C



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Practice Sheet 4 Passage I

1. Sea water contains small quantities of $MgCl_2$ and $MgSO_4$. Sea water is treated with slaked lime to precipitate the dissolved salts as $Mg(OH)_2$. The $Mg(OH)_2$ is dissolved in a little quantity of HCl and $MgCl_2 \cdot 6H_2O$ is crystallised from solution. The hydrated $MgCl_2$ is heated in a current of dry HCl gas to get anhydrous $MgCl_2$. Pured anhydrous $MgCl_2$ is subjected to electrolysis. Magnesium deposited at cathode.

Which of the following process is used in the extractive metallurgy of magnesium

A. Fused salt electrolysis

B. Self reduction

C. Aqueous solution electrolysis

D. Thermitt reduction

Answer: A



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2. Sea water contains small quantities of $MgCl_2$ and $MgSO_4$. Sea water is treated with slaked lime to precipitate the dissolved salts as $Mg(OH)_2$. The $Mg(OH)_2$ is dissolved in a little quantity of HCl and $MgCl_2 \cdot 6H_2O$ is crystallised from solution. The hydrated $MgCl_2$ is heated in a current of dry HCl gas to get anhydrous $MgCl_2$. Pured anhydrous $MgCl_2$ is subjected to electrolysis. Magnesium deposited at cathode.

Magnesium metal is extracted from

A. Carnalite

B. Magnesite

C. Sea water

D. All of these

Answer: D



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3. Sea water contains small quantities of $MgCl_2$ and $MgSO_4$. Sea water is treated with slaked lime to precipitate the dissolved salts as $Mg(OH)_2$. The $Mg(OH)_2$ is dissolved in a little quantity of HCl and $MgCl_2 \cdot 6H_2O$ is crystallised from solution. The hydrated $MgCl_2$ is heated in a current of dry HCl gas to get anhydrous $MgCl_2$. Pured anhydrous $MgCl_2$ is subjected to electrolysis. Magnesium deposited at cathode.

In the Hanging method magnesia is a reved by using

A. Si

B. CaC_2

C. $FeSi$

D. Coke

Answer: D

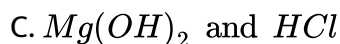
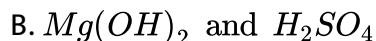
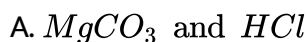


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Practice Sheet 4 Passage II

1. Magnesium is a valuable, light weight metal used as a structural material as well as in all batteries and in chemical synthesis. Although magnesium is plentiful in earth crust, it is mainly found in the sea water after sodium. There is about 1.38% of magnesium in every kilogram of water. The process for obtaining magnesium from sea water employs all three types of reactions: precipitation, acid-base and redox reactions.

Acid-base reaction involves reaction between.



D. $MgCO_3$ and H_2SO_4

Answer: C



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2. Magnesium is a valuable, light weight metal used as a structural material as well as in all batteries and in chemical synthesis. Although magnesium is plentiful in earth crust, it is mainly found in the sea water after sodium. There is about 1.38 g of magnesium in every kilogram of water. The process for obtaining magnesium from sea water employs all three types of reactions: precipitation, acid-base and redox reactions.

Redox reaction takes place in the extraction of Mg

- A. In the electrolytic cell when fused $MgCl_2$ is subjected to electrolysis
- B. when fused $MgCO_3$ is heated
- C. when fused $MgCO_3$ is strongly heated
- D. none of the above

Answer: A



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3. Magnesium is a valuable, light weight metal used as a structural material as well as in all batteries and in chemical synthesis. Although magnesium is plentiful in earth crust, it is mainly found in the sea water after sodium. There is about 1.38 g of magnesium in every kilogram of water. The process for obtaining magnesium from sea water employs all three types of reactions: precipitation, acid-base and redox reactions.

Electron is an alloy of

- A. Magnesium
- B. Sodium
- C. Aluminium
- D. Manganese

Answer: A





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Practice Sheet 4 Match The Following Questions

1. Match the following columns

COLUMN - I

- A) Magnesite
- B) Dolomite
- C) Corundum
- D) Bauxite

COLUMN - II

- p) Ore of magnesium
- q) Ore of aluminium
- r) Oxide ore
- s) Carbonate ore



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2. Match the following columns

COLUMN - I

- A) Mica
- B) Felspar
- C) Glauber's salt
- D) China clay

COLUMN - II

- p) $KAlSi_3O_8$
- q) $Al_2O_3 \cdot 2SiO_2 \cdot 2H_2O$
- r) $Na_2SO_4 \cdot 10H_2O$
- s) $K_2O \cdot 3Al_2O_3 \cdot 6SiO_2 \cdot 2H_2O$



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1. The formula of Gibbsite is $Al_2O_3 \cdot xH_2O$ there 'x' is



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2. The no of faradays of electricity required for the deposition of 0.9g of Alluminum is 10 F 'x' is



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3. During Aluminothermy one mole of Cr_2O_3 reduced to Cr. How many no. of the moles of Al required.



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4. The ratio of their molecular weights of thomas slag and limestone is nearly.



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5. In the hydrated chloride ($MgCl_2 \cdot xH_2O$) of Me, the value of x is



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6. The percentage of Zinc in the electron is there is Glauber's salt.



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Practice Sheet 5 Single Or More Than One Option Questions

1. Electrolytic reduction of alumina to aluminium by Hall - Herault process is carried out

A. in the presence of NaCl

B. in the presence of fluorite

C. in the presence of cryolite which forms a melt with lower melting temperature

D. in the presence of cryolite which forms a melt with higher melting temperature

Answer: C



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2. Native silver metal forms a water soluble complex with a dilute solution of NaCN in the presence of

A. nitrogen

B. Oxygen

C. carbondioxide

D. argon

Answer: B



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3. Select correct statement

- A. when the lead - silver alloy is rich in silver, lead is removed by the cupellation process
- B. when the lead - silver alloy is rich in lead, lead is removed by parke's or pottinson's process
- C. zine forms an alloy with lead from which lead is separated
- D. zinc forms an alloy with silver, from which zinc is separated by distillation

Answer: C



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4. NaCN is sometimes added in the froth floatation process as a depressant when ZnS and PbS minerals are expected because

A. $Pb(CN)_2$ is precipitated while no effect on ZnS

B. ZnS forms soluble complex $Na_2Zn(CN)_4$ while PbS comes out with froth

C. PbS forms soluble complex $Na_2[Pb(CN)_4]$ while ZnS comes out with froth

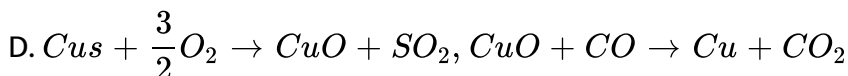
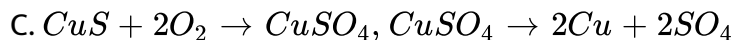
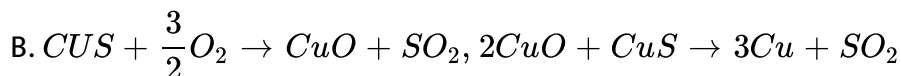
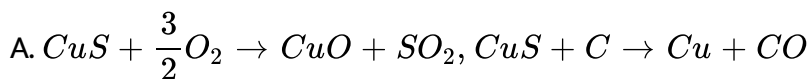
D. NaCN is never added in froth floatation process

Answer: B



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5. Formation of metallic copper from the sulphide ore in the normal thermo-metallurgical process essentially involves which one of the following reaction?



Answer: B



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6. In the purification of bauxite by Hall's process

A. The bauxite ore is heated with concentrated NaOH solution at $150^\circ C$

B. The bauxite ore is heated with $NaHCO_3$

C. The bauxite ore is mixed with coke and heated at $1800^\circ C$ in a current of N_2

D. The bauxite ore is fused with Na_2CO_3

Answer: D



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7. Zone refining is based on

- A. fractional distillation
- B. fractional crystallisation
- C. chromatographic separation
- D. destructive distillation

Answer: B



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8. Which oxides will not give metal on heating

- A. HgO

B. ZnO

C. Ag_2O

D. All of these

Answer: B



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9. Which of the following statement are correct

A. Quenched steel is mild steel

B. Nitriding is heating iron in atmosphere of N_2

C. stainless steel is produced by heating wrought iron in only moltes chromium

D. mild steel is obtained by annealing

Answer: D



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10. Selecting the correct statement if any from the following

A. during zone refining of silicon the metal is more soluble in the melt than the impurity

B. metals like Fe, Ag, Zn and Hg are extracted/purified by pyrometallurgy

C. white bauxite ore cannot be concentrated by serpeck's process

D. dolomite, magnesite and graphite are used as refractory materials in furnaces

Answer: B::D



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11. Which of the following is/are correctly matched?

- A. Cyanide process - extraction of Au
- B. Froth floating process - $CuSO_4$
- C. Electrolytic reduction - extraction of Cu
- D. Zone refining - ultrapure Ge

Answer: A::B::D



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12. Select the correct statement

- A. pressure of CO_2 increases rate of rusting
- B. silver plating is done with the help of $K[Ag(CN)_2]$
- C. saline water slow down rusting
- D. pure metals undergo corrosion faster than impure metals

Answer: A::B



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13. Stainless steel does not rust because

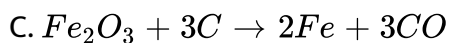
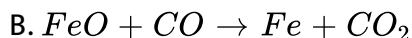
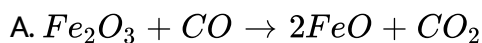
- A. N' present in it does not rust
- B. Iron forms a hard chemical compound with 'C' present in it
- C. Chromium and nickel combine with Iron
- D. Chromium forms an oxide layer that protects Iron from resting

Answer: B::D



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14. The reaction (s) which does (da) occur in the blast furnace in the extraction of iron from hacmatite are is (are)





Answer: A::B::D



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15. Which of the following statements is incorrect

- A. Cassiterite ore of tin contains the impurities of wolframite which are separated by electromagnetic separator
- B. Tin metal is obtained by the carbon reduction of black tin
- C. In the extraction of lead from galena the roasting and self reduction are carried out in the same furnace at different temperature
- D. Reducing agent of hematite in blast furnaces coke in upper part and CO in lower part of furnace

Answer: A::B



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16. Which of the following is a sulphide ore?

- A. Galena
- B. Argentite
- C. Malachite
- D. Pyrargyrite

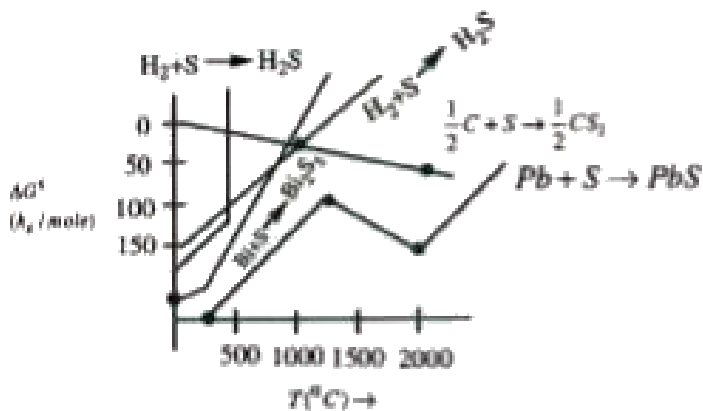
Answer: A::B::D



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Practice Sheet 5 Passage II

1. The Ellingham diagram for a number of metallic sulphide is reproduced below



Formation of which of the sulphides is most spontaneous

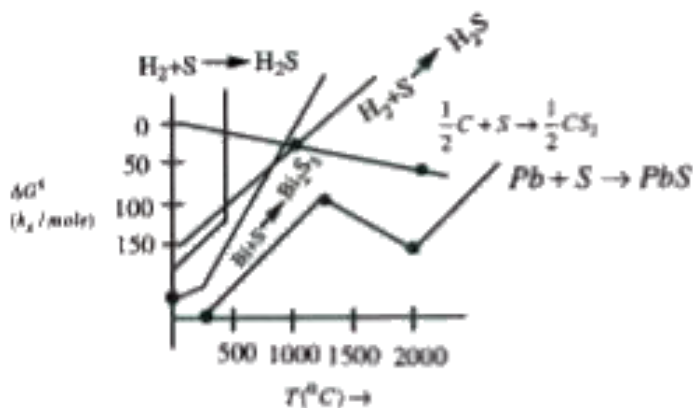
- A. HgS
- B. Bi_2S_3
- C. PbS
- D. CS_2

Answer: C



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2. The Ellingham diagram for a number of metallic sulphide is reproduced below



Which occurs to minimum extent in nature

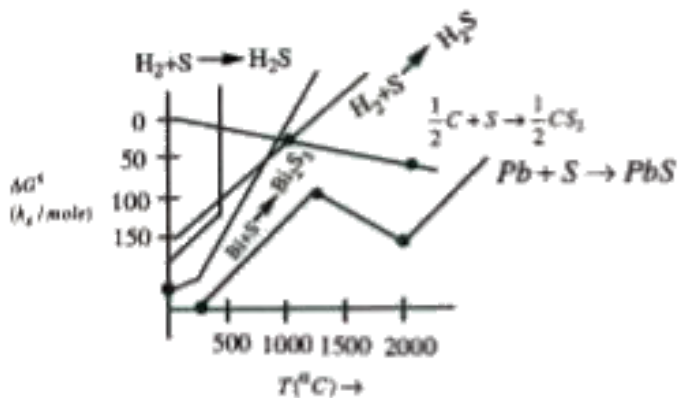
- A. HgS
- B. H_2S
- C. Bi_2S_3
- D. CS_2

Answer: D



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3. The Ellingham diagram for a number of metallic sulphide is reproduced below



Which of the following sulphides can be reduced to metal by H_2 at about 1000 K?

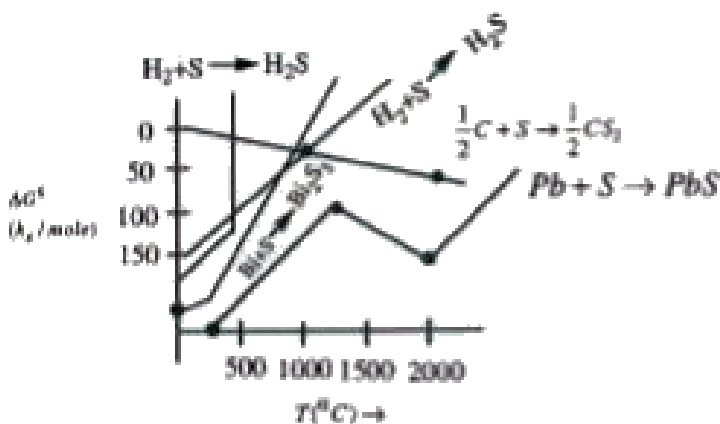
- A. CS_2
- B. PbS
- C. Bi_2S_3
- D. all of these

Answer: C



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4. The Ellingham diagram for a number of metallic sulphide is reproduced below



Partial roasting of chalcopyrite produces

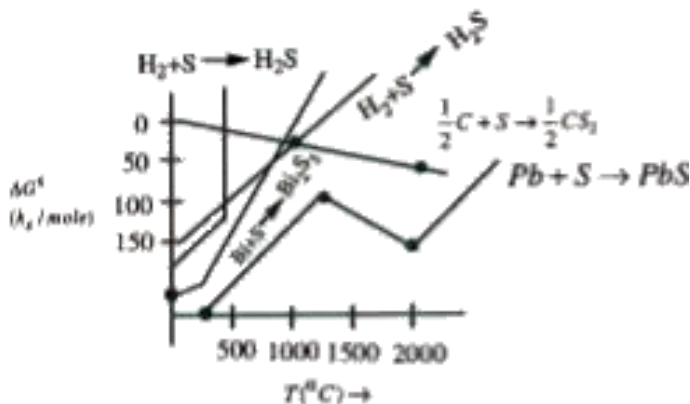
- A. Cu_2S and FeO
- B. Cu_2O and FeO
- C. CuS and Fe_2O_3
- D. Cu_2S and Fe_2O_3

Answer: A



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5. The Ellingham diagram for a number of metallic sulphide is reproduced below



Iron is removed from chalcopyrite

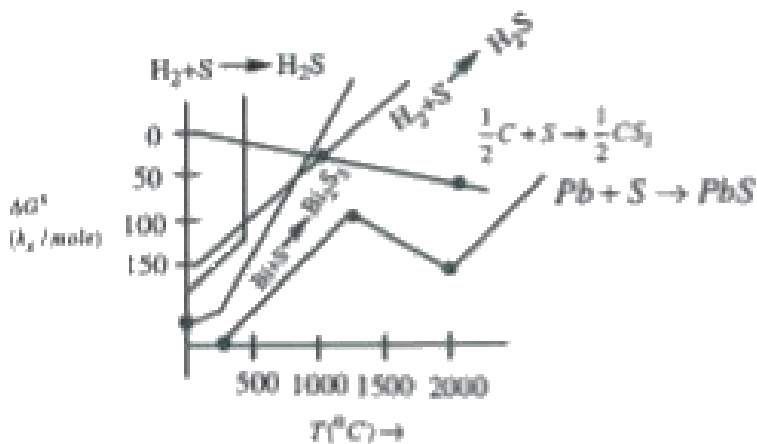
- A. FeO
- B. FeS
- C. Fe_2O_3
- D. $FeSiO_3$

Answer: D



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6. The Ellingham diagram for a number of metallic sulphide is reproduced below



In self reduction the reduction species is

- A. O
- B. O^{2-}
- C. S^{2-}
- D. SO_2

Answer: C



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Practice Sheet 5 Match The Following Questions

1. Match the following columns

COLUMN - I

- A) Extracted by electrolytic
- B) Metal dissolved in acids and bases
- C) Metal used as reducing agent in the extraction of Cr and Mn from their oxides
- D) Metal extracted by self reduction

COLUMN - II

- p) Pb
- q) Mg
- r) Cu
- s) Al



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COLUMN - I

- A) Haematite
- B) Copper pyrites
- C) Carnallite
- D) Bauxite

COLUMN - II

- p) slag formation during both roasting smelting and bessemerisation
- q) Reduction by carbon monoxide (mainly) as well as carbon at different temperatures
- r) Electrolytic reduction
- s) Electrolytic refining
- t) Leaching

2.



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Practice Sheet 5 Integer Answer Type Questions

1. In Goldschmidt aluminothermic process, thermite mixture contains x-parts of Fe_2O_3 and one part of aluminium x is



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2. $Au + CN^- + H_2 + O_2 \rightarrow [Au(CN)_2 + OH]^-$. How many CN^- ions are involved in the above balanced equation? (per mole of Au)



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3. Among the calamine, cuprite, zincite, chalcocite, hematite, bauxite, magnetite, Cassiterite. The number of oxide ores?



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4. Which of the following are used in aluminium extraction? Cryolite, feldspar, carbon, ferrosilicon, iron, NaI, Calcium carbide, nitrogen gas,

NaOH.



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5. X% of C is present in steel X is



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6. How many coordination isomeric $(Pt(NH_3)_2Cl_2)$ exists with +2 state of Pt



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Problems

1. In moist air copper corrodes to produce a green layer on the surface. What is that layer ?



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2. Why is the reduction of a metal oxide if the metal formed is in liquid state at the temperature of reduction?



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3. The Value of ΔG° for the formation of Cr_2O_3 is -540KJ mol^{-1} and that of Al_2O_3 is -827KJ mol^{-1} . Is the reduction of Cr_2O_3 possible with Al ?



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4. Reduction of metal sulphides directly with carbon is not possible. Why?



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5. Eventhough reduction of magnesia with aluminium is thermodynamically feasible, in practice aluminium is not used in the metallurgy of magnesium. Why?



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6. Aluminium containing alumina as impurity can be refined by poling or not. Why?



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7. The choice of a reducing agent in the extraction of a particular case depends on thermodynamic factor. Explain.



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8. Hydrogen is a common reductant of organic chemicals, but it is not widely used in metallurgy. Substantiate.



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9. Out of coke and carbonmonoxide, which is a better reducing agent for iron oxide?



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10. Both coke and lime stone are used in smelting of iron ore. Why?



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11. In the Auto oxidation taking place in Bessemer converter during the extraction of copper. The change in oxidation state of sulphur in this process is



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12. During the smelting of roasted copper pyrites in blast furnace, why Cu_2S formed but not FeS ?



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13. Out of C and CO, which is a better reducing agent for ZnO ?



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14. How is a mixture of oxides of Al and Fe separated ?



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15. Aluminium vessels should not be washed with materials containing washing soda because



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16. Graphite rods are frequently replaced in Hall-Heroult's process of extracting aluminium metal. Why ?



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17. Write the composition of brass and german silver ?



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Exercise 7 1 1

1. What is an ore?



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Exercise 7 1 4

1. In the metallurgy of Zinc, the Zinc dust obtained from roasting and reduction of ZnS contains same It is removed by



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2. Write any two minerals of Cu.



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3. What is the primary product of Bessemerisation of Matte?



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4. Write an equation for the reaction between silver glance and NaCN solution.



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5. What is steel? Write its uses.



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Exercise 7 2

1. Metal sulphides occur mainly in rocks, but metal halides occur in lakes and sea. Why ?



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2. Roasting of the sulphide ore is partially done in the metallurgical operation of copper. Explain.



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3. Egg shells on treating with dilute mineral acids give brisk effervescences.

Why?



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4. What criterion is followed for the selection of the stationary phase in chromatography ?



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5. Which metals are extracted by auto-reduction process?



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6. Why copper pyrites roasted partially during the extraction of copper?



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7. Ag and Cu are below hydrogen in activity series, yet they are found in combined state. Why?



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8. CO is more effective reducing agent than coke below 983 K, but above 983 K the reverse is true. Why?



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9. How the following metals are refined:

(a) Copper with cuprous oxide as impurity, (b) Copper with zinc, silver and gold as impurities and (c) Silver with lead impurity



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10. When hematite is burnt in air with coke and lime at 2000°C , steel is produced along with a bi-product 'X'. 'X' is useful as building material. Discuss.

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11. Why is the extraction of copper from pyrites more difficult than that from its oxide ore through reduction?

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12. How is leaching carried out in the case of low grade copper ores?

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13. Hydrogen is a common reductant of organic chemicals, but it is not widely used in metallurgy. Substantiate.



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14. Copper can be extracted by hydrometallurgy but not Zinc -explain.



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15. Alkali metals are



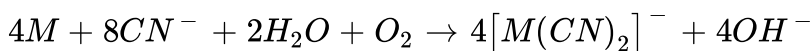
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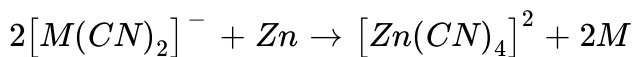
16. Is it true that under certain conditions, Mg can reduce SiO_2 and Si can reduce MgO? What are those conditions?



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17. Name the metal M, which is extracted based on the following equation





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18. In the extraction of Fe, what is the advantage of difference in temperatures of blast furnace ?



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19. Metal oxide is easily reduced if the metal is in molten state at the temperature of reduction. Explain.



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20. What are the compositions of gem stones, ruby and sapphire?



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21. Active metals are not extracted by the electrolysis or aqueous electrolytes. Explain.



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22. ΔG_f° values for the formation of CuO , CO and H_2O are respectively -129.7 , -137.2 and $-237.2 kJ mol^{-1}$ respectively. In between carbon and hydrogen, which is good reductant for reduction of the metal oxide. Why?



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23. Anhydrous aluminium chloride fumes in air. Give reasons.



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