



CHEMISTRY

JEE (MAIN AND ADVANCED) CHEMISTRY

PRINCIPLES OF METALLURGY

Example

1. In moist air copper corrodes to produce a green layer on the surface. What is that layer ?



2. Metal sulphides occur mainly in rocks, but metal halides occur in lakes and sea. Why ?



3. Why is the reduction of a metal oxide if the metal formed is in liquid state at the temperature of reduction?



4. The Value of ΔG° for the formation of Cr_2O_3 is $-540 {\rm KJ~mol^{-1}}$ and that of Al_2O_3 is $-827 {\rm KJ~mol^{-1}}$. Is the reduction of Cr_2O_3 possible with Al ?



5. Reduction of metal sulphides directly with carbon is not possible. Why?



6. Eventhough reduction of magnesia with aluminium is thermodynamically feasible, in practice aluminium is not used in the metallurgy of Mg. Why?



7. Aluminium containing alumina as impurity can be refined by poling or not. Why?



8. The choice of a reducing agent in the extraction of a particular case depends on thermodynamic factor. Explain.



9. Hydrogen is a common reductant of organic chemicals, but it is not widely used in metallurgy. Substantiate.



10. Although thermodynamically feasible, in practice , magnesium metal is not used for the reduction of alumina in the metallurgy of aluminium .Why?



11. Reduction of metal oxides by thermit process becomes faster just after ignition . Why ?



12. Out of coke carbonumonoxide, which is a better reducing agent for iron oxide ?



13. Both coke and lime stone are used in smelting of iron ore. Why?



14. To precipitate silver from sodium argento-cyanide, aluminium can be used . Comment.



15. For precipitation of silver from the complex $\left[Ag(CN)_2\right]^-$, zinc is used but not copper. Why?



16. At a site, low grade copper ores are available. Zinc and iron scraps are also available. Which of the two scrapes would be more suitable for reducing the leached copper are?



17. Electrolysis of aqueous alkali metal chloride does not liberate metal . Why ?



18. How is a mixture of oxides of Aland Fe separated?

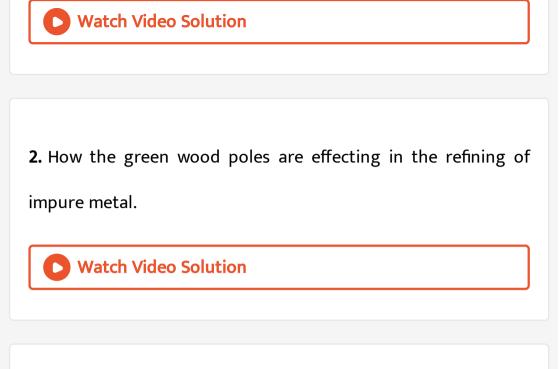


19. Graphite rods are frequently replaced in Hall-Heroult's process of extracting aluminium metal. Why?



Subjective Exercise 2 Short Answer Questions

1. Write short note on froth floatation process.						
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2. Write short notes on : roasting, calcination and smelting.						
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3. Define flux and slag. Give examples.						
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Subjective Exercise 2 Very Short Answer Questions						
1. Which metal is purified by cupellation?						







4. Give the principle used in gravity concen-tration method.

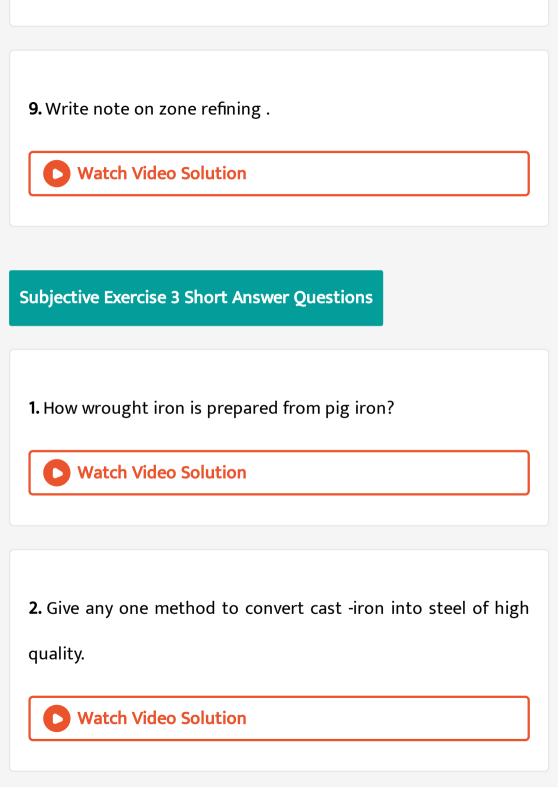


5. Why haematite is concentrated by electro-magnetic					
separation method?					
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6. Where do the reactions in a blast furnace take place?					
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8. What types of ores are subjected to calcination?

7. What are the changes that place during roasting?



Subjective Exercise 3 Very Short Answer Questions

1. Write the names and formulae of any two ores of iron



2. Give the composition of charge in blast furnace in the extraction of iron?



3. What is the percentage of carbon in cast iron and wrought iron



Subjective Exercise 4 Short Answer Questions

1. Write the names and formulae of any tow minerals of Cu. How is the Cu extracted ?



2. Mention the ores of zinc and give their formulae. How is zinc dust obtained from zinc blende ?



Subjective Exercise 4 Very Short Answer Questions

1. Write any two minerals of Cu.



Subjective Exercise 4 Very Short Answer Questions

1. What is the primary product of Bessemerisation of Matte?



2. Write the names of the minerals of zinc



3. Calamine is not directly reduced with carbon? It is calcined first and the reduced. Why?



4. Write an equation for the reaction between silver glance and NaCN solution.

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5. How is red bauxite purified?



6. Mention oxide minerals of aluminium . Describe the Baeyer's process.



7. Why cryolite is added to during electrolysis of bauxite?



Objective Exercise 1 Occurrence And Concentration Of Ores

1. Which of the following is true?

A. A mineral need not be an ore

B. An ore can't be a mineral

C. All ores are not minerals

D. All minerals are ores

Answer: A



2. Which of the following is/are found in the solid state?
A. Pt
B. Cu
C. Au
D. Na
Answer: D
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3. Metals occur in the native form because of their
A. High Electronegativity
B. High reactivity

C. Low reactivity
D. Low density
Answer: C
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4. A mineral usually has large amount of undesirable impurities.
These imputities are called
A. Matrix of gangue
B. Slag
C. Flux
D. Ore
Answer: A

5. Most adundant metal in the earth crust i	is
---	----

A. Na

B. Ca

C. Al

D. Fe

Answer: C



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6. Which of the following is best concentrated by froth floatintion method?

A. Cassiterite
B. Galena
C. Malachite
D. Magnetite
Answer: B
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7. Cassiterite one is used to extract
A. Fe
B. Sn
C. Au
D. Pb

Answer: B View Text Solution 8. The metal never found in free state is A. Au B. Ag C. Pt D. Zn **Answer: D View Text Solution**

9. both calcination and coasting can be performed in

- A. Reverberatory furnace
- B. Blast furnace
- C. Muffle furnace
- D. Electric furnace

Answer: A



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- **10.** Copper pyrites ore is concentrated by
 - A. Electromagnetic method
 - B. Gravity separation method
 - C. Froth floatation method
 - D. All the above methods

Answer: C



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11. Which one of the following is not a method of concentration of ore

- A. gravity separation
- B. froth flotation process
- C. electromagnetic separation
- D. smelting

Answer: D



12. Most abundant element in earth crust is					
A. Oxygen					
B. Silicon					
C. Aluminuim					
D. Iron.					
Answer: A					
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13. The rocky and silicious matter associated with an ore is called					
A. Slag					
B. Mineral					

C. Matrix of Gangue

D. Flux

Answer: C

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14. The process of removing of lighter ganse particles by washing in a current of water is called

A. Levigation (or) gravity separation

B. Liquiation

C. Leaching

D. Cupellation

Answer: A



15. In the froth flotation process for the purification of minerals the particles float because

- A. they are light
- B. they are insoluble
- C. their surface is preferentially wetted by oil
- D. they bear an electrostatic charge

Answer: C



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16. Froth floatation process for the concentration of ores is an illustration of the practical application of

- A. Adsorption
- B. Abdorption
- C. Coagulation
- D. Sedimentation

Answer: A



- **17.** Wolframite $(FeWO_4)$ is separated from cassiterite by
 - A. Froth flotation method
 - B. Levigation
 - C. Electromagenetic method
 - D. Electrostatic separation method.

Answer: C



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18. Which of the following ores are concentrated by Froth flotation

- A. Oxiden ores
- B. Chloride ores
- C. Sulphide ores
- D. Nitride ores

Answer: C



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19. The common	impurity present in bauxite is

A. CuO

B. ZnO

 $\mathsf{C.}\,Fe_2O_3$

D. Cr_2O_3

Answer: C



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Objective Exercise 1 Extration Of Crude Metal

1. A common metal that is used for the extraction of some metals from their oxides is

A. Cr
B. Fe
C. Mn
D. Al
Answer: D
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2. Extraction of metals from sulphide cres is done by
A. Electrolysis
B. Smelting
C. Hydrometallurgy
D. Roasting

Answer: B



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- 3. Roasting is generally carried out in case of
 - A. Oxide ores
 - B. Sulphide ores
 - C. Silicate ores
 - D. Carbonate ores

Answer: B



4.	Refractory	materials	are	used	for	the	constru-ction	of	
furnaces because they									

- A. Are light in weight
- B. Can stand with high temperature
- C. Are leaf proof
- D. Do not require to be replaced

Answer: B



5. The metal that cannot be obtained by electrolysis of the aqueous solution of their salts is

A. Ag

C. Cu

D. Cr

Answer: B



- **6.** To remove basic impurities from the ore the substance generally used is
 - A. SiO_2
 - B. P_2O_5
 - C. $P_2O_5(\text{ or })SiO_2$
 - D. $CaCO_3$

Answer: C



- **7.** During smelting an additional substance added to form a fusible product. It is known as
 - A. Slag
 - B. Mud
 - C. Gangue
 - D. Flux

Answer: D



- 8. Calcination is the process of heating the ore: A. in inert gas B. in the presence of air C. in the absence of air D. in the presence of CaO and MgO **Answer: C Watch Video Solution**
 - **9.** To which of the following ores, calcination process in not applicable
 - A. $CaCO_3$
 - B. Al_2O_3 . H_2O

C. $CaCO_3$. $Ca(OH)_2$ D. ZnS **Answer: D Watch Video Solution** 10. Roasting is carried out in case of A. Galena B. Iron pyrites C. Copper glance D. All **Answer: D Watch Video Solution**

11. Smelting is	usually carried out in
------------------------	------------------------

- A. Blast furnace
- B. Open hearth furnce
- C. Muffle furnace
- D. Electric furnace

Answer: A



- 12. Slag is a product of
 - A. Flux and coke
 - B. Coke and metal oxide

C. Flux and impurities

D. Metal and flux

Answer: C



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13. In oxidisin roasting of Zn, S porducts are

A.
$$ZnO+SO_2$$

B.
$$ZnO + ZnSO_4 + SO_2$$

C. $ZnCl_2$

D.
$$Zn + SO_2$$

Answer: A



14. For which one the following reaction ΔS is positive

A.
$$2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2ZnO_{\,(\,s\,)}$$

$${\rm B.}\, 2C_{(\,s\,)}\, + O_{2\,(\,g\,)}\, \to 2CO_{\,(\,g\,)}$$

C.
$$2CO_{\left(g
ight)}+O_{2\left(g
ight)}
ightarrow2CO_{2\left(g
ight)}$$

D.
$$4Al_{\,(\,s\,)}\,+3O_{2\,(\,g\,)}\, o 2Al_2O_{3\,(\,s\,)}$$

Answer: B



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15. For which one of the following reaction ΔG decreases with increasing the temperaure

A.
$$2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\, o 2ZnO_{\,(\,s\,)}$$

B. $2CO_{\left(g\right)}\,+O_{2\left(g\right)}\,
ightarrow\,2CO_{2\left(g\right)}$

 $\mathsf{C.}\,2C_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2CO_{\,(\,g\,)}$

D. $4Cu_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Cu_2O_s$

Answer: C



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16. For which one of the following reaction, the graph of ΔG

against T is almost horizontal to temperature axis

A.
$$C_{(s)}+O_{2(g)}
ightarrow CO_{2(g)}$$

$$\operatorname{B.}2C_{\left(s\right)}\,+O_{2\left(g\right)}\,\rightarrow2CO_{\left(g\right)}$$

$$\mathsf{C.}\,CO_{\,(\,g\,)}\,+O_{2\,(\,g\,)}\,\rightarrow 2CO_{2\,(\,g\,)}$$

D.
$$2Mg_{\left(s
ight)}\,+O_{2\left(g
ight)}\,
ightarrow\,2MgO_{\left(s
ight)}$$

Answer: A



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- 17. The least stable oxide at room temperature is
 - A. ZnO
 - B. CuO
 - C. Sb_2O_3
 - D. Ah_2O

Answer: D



A. Sulphate ore B. Sulphide ore C. Carbonate ore D. Oxide ore **Answer: B Watch Video Solution Objective Exercise 1 Refining Of Metals** 1. The process of zone refining is used for A. Sillicon B. Germamium

C. Gallium

D. All the above

Answer: D



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- 2. In xone-refining method the molten zone
 - A. consists of impurities only
 - B. contains more impurity than the original metal
 - C. contains the purified metal only
 - D. moves to either side

Answer: B



3. Tin and lead can be refined b	3.	Tin and	lead c	an be	refined	by
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- A. Cupellation Liquation
- B. Liquiation
- C. Bessemerisations
- D. Bessemerisations

Answer: B



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4. Which process represents the change

$$Ti+2I_2
ightarrow TiI_4
ightarrow Ti+2I_2$$

A. Cupellation

B. Van Arkel C. Poling D. Zone refining **Answer: B Watch Video Solution** 5. Lead impurity is removed from silver by A. distillation B. Poling C. Levigation D. Cupellation **Answer: D**

6. You are provided with impure samples of Zn, Cu and Ge. Which methods are recommended for purification of these metals respectively

- A. Electrolytic refining, Zone phase refining, distillation
- B. Distillation, Zone phase refining Electolytic refining
- C. Electrolytic refining, distillation, zone phase refining
- D. Distillation, Electrolytic refining, zone phase refining.

Answer: D



7. In the electrorefining, the impure metal is made A. Cathode B. Anode C. Both 1 and 2 D. None of these **Answer: B Watch Video Solution** 8. Electrolytic refining is used to purify which of the following metals? A. Cu and Zn B. Ge and Si

- C. Zr and Ti
- D. Zn and Hg

Answer: A



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9.
$$Ni+CO \xrightarrow{330-350K} Ni(CO)_4$$

This sequence of reactions are involved in

- A. Van Arkel methal for refining of nickel
- B. Mond's process for refining of nickel
- C. Zone refining of nickel
- D. Refining of nickel by distillation

Answer: B



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- **10.** The method of zone refining of metals is based on the priniciple of
 - A. Greater mobility of the pure metal than that of impurity
 - B. Greater solubility of the impurity in the molten state than in the solid of metal
 - C. Higher melting point of the impurity than that of the pure metal
 - D. The low melting point metal is purified by this method

Answer: B



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Objective Exercise 1 Iron Metallurgy

- 1. Most adundant ore of iron is
 - A. magnetite
 - B. Haematite
 - C. limonite
 - D. pyrites

Answer: B



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2. The iron obtained from blast funace is

A. Pig iron
B. Silver
C. Soft iron
D. Steel
Answer: A
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3. In the middle part of blast furnace, iron ore is treated with
lime stone to remove
A. C
B. CaO
C. SiO_2

Answer: C



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4. In the manufacture of iron from haematite, the limestone acts as

A. Areducing agent

B. Flux

C. Slag

D. Gangue

Answer: B



5. The main ore of iron is its
A. Chloride
B. Sulphate
C. Nitrate
D. Oxide
Answer: D
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6. Which one of the following elements constitures a major impurity in pig iron ?
A. Silicon

- B. Oxygen
- C. Sulphur
- D. Carbon

Answer: D



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- 7. In blast furnace, the cup and cone arrange- ment is used
 - A. To escape the gases during charging
 - B. Not to allow the escape of the gases
 - C. To heat the charge with the gases
 - D. None of these

Answer: C

- 8. Which of the following are the advantages of using oxygen in place of air in steel industry
- a) It gives more pure product
- b) The surface is free from nitrides
- c) It makes procedure faster, that is more product on
- d) Larger quantities can be handled
 - A. a,b,c
 - B.b&donly
 - C. b,c,d
 - D. a,b,c,d

Answer: D



9. In which	of the following	percentage of	carbon is r	naximum

- A. Pig iron
- B. Cast iron
- C. Wrought iron
- D. Pig iron and wrough iron

Answer: A



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10. Mark the wrong statement among the following. The iron ore after washing is roasted with a little coal in excess of air.

During roasting

- A. Moisture is removed
- B. S and As are removed in the form of their volatile oxides
- C. Any ferrous oxide is oxidised to ferric oxide
- D. The mass becomes compact and thus makes it suitable for ready reduction to metallic iron.

Answer: D



- 11. Weight ratio of roasted ore, coke and lime stone fed into the blast furnace in the manufa-cture of cast iron is
 - A. 8:1:4
 - B. 6:4:1

C. 8:4:1

D. 8:4:3

Answer: C



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12. The reducing agent added in the extraction of Iron from oxide ore of iron is

A. Coke

B. Aluminium

C. Carbon monoxide

D. Zinc

Answer: A



13. In the extraction of iron, the slag produced is

A. CO

B. $FeSiO_3$

C. $MgSiO_3$

D. $CaSiO_3$

Answer: D



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Objective Exercise 1 Extration Of Some Metals

1. The flux used in the smelting of copper pyrites is				
A. Lime stone				
B. Silica				
C. Borax				
D. P_2O_5				
Answer: B				
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2. In the metallurgy of copper blister copper is obtained from

A. Blast furnace

B. Reverberatory furnace

- C. Bessemer converter
- D. Electrolytic tank

Answer: C



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- 3. Zinc is obtained on large scale by
 - A. Electrolysis of $ZnCl_2$
 - B. Reduction of ZnO
 - C. Precipitation with Ag
 - D. Any to these methods

Answer: B



4. In Belgian process, for reduction of ZnO to Zn reductant is
A. Al
B. Coal or Coke
$C.H_2$
D. Water gas
Answer: B
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5. The metal that occurs in the native state as well as in the combined form is

В.	Magn	esium
	∝.	

C. Aluminum

D. Manganese

Answer: A



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6. The matter obtained in the metallurgy of copper has the approximate Composition

A.
$$FeS + CuO$$

$$\operatorname{B.} Cu_2S + FeO$$

C.
$$Cu_2S+FeS$$

D.
$$CuS + FeS_2$$

Answer: C



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7. The metal extracted by leaching with a cyanide is

A. Mg

B. Ag

C. Cu

D. Na

Answer: B



8. The chemical reagent used for leaching of gold and silver ores is

- A. Sodium hydroxide
- B. Potassium cyanide
- C. Potassium cyanate
- D. Sodium sulphate

Answer: B



9. Name the metal M, which is extracted based on the following equation

$$4M + 8CN^- + 2H_2O + O_2
ightarrow 4igl[M(CN)_2igr]^- + 4OH^-$$

$$2igl[M(CN)_2igr]^- + Zn
ightarrow igl[Zn(CN)_4igr]^2 + 2M$$

A. Cu
B. Au (or) Ag
C. Hg
D. Ni
Answer: B
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10. Of the following metals that cannot be obtained by
electolysis of the aqueous solultion of their salts is /are
A. Ag
B. Mg
C. Cu

D. Al and Mg

Answer: D

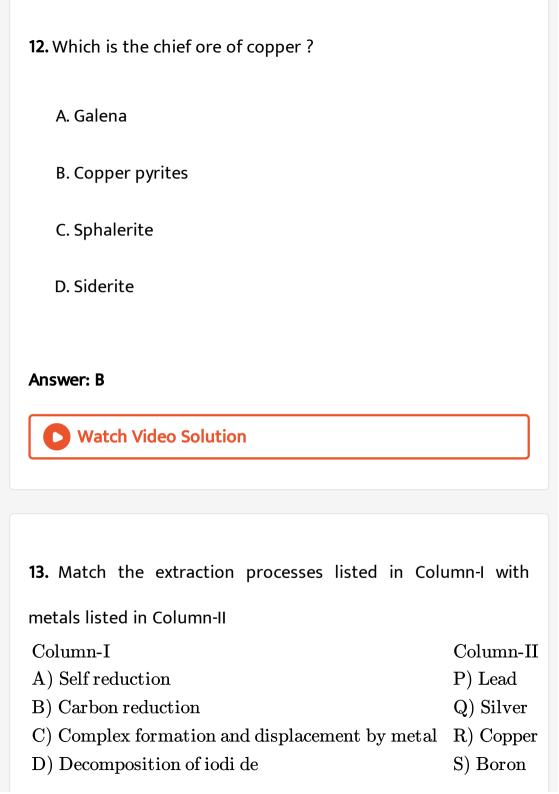


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- 11. Commercially important ore of copper is its
 - A. Oxide ore
 - B. Sulphide ore
 - C. Sulphate ore
 - D. Silicate ore

Answer: B





- D P Q R

Answer: A



process in the extraction of Cu is

14. The chemical composition of slag formed during smelting

- A. Cu_2O+FeS
- B. $FeSiO_3$
- C. $CuFeS_2$

D.
$$Cu_2S + FeO$$

Answer: B



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15. The statement that is not correct is

- A. A furnace lined with Haematite is used to convert cast iron to wrongth iron
- B. Collectors enhance the wettability of mineral particles during froth floatation
- C. In vapour phase refining, metal should form a volatile compound

D. Copper from it's low grade are is extracted by hydrometallurgy

Answer: B



16. Chemical leaching is useful in the concen-tration of

- A. copper pyrites
- B. bauxite
- C. galena
- D. cassiterite

Answer: B



17. ⁻	The electrolytic	reduction	method	for	the	preparation	of
alur	ninium is called						

- A. Hoope's process
- B. Baeyer's process
- C. Hall and Heroult process
- D. Serpeck process

Answer: C



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18. In the electrolytic reduction of alumina, the anodic product

is

A. Al
B. Na
$C.O_2$
D. H_2
Answer: C
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19. Which of the following process is used in the extractive
metallurgy of magnesium ?
A. Fused salt electrolysis
B. Self reduction
C. Aqueous solution electrolysis

D. Thermite reduction

Answer: A



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20. In the Bayer's process of purification of red hauxite the leaching agent is

A. NaOH

 $\operatorname{B.} Na_{2}CO_{3}$

C. NaCN

D. KCN

Answer: A



21. A common metal widely used in the displacement method to
obtain other metals is
A. Cu
B. Fe
C. Zn
D. Ca
Answer: C
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22. The metal extracted by leaching with a cyanide is

A. Al

B. Na C. Cu D. Ag **Answer: D** Watch Video Solution 23. Alloy used in making anchors, bolts, chains and wires A. Pig iron B. Cast iron C. Wrought iron D. german silver **Answer: C**

24. Aluminothermy used for the spot welding of large iron sturctures is based upon the fact that

A. As compared to iron, aluminium has greater affinity for oxygen

B. As compared to aluminium, ironhas greater affinity for oxygen

C. Reaction between aluminium and oxygen is endothermic

D. Reaction between iron oxide and alumi-nium is endothermic

Answer: A



25. Coinage alloy contains copper. The other metal present may
be

A. Fe

C. Zn

B. Ni

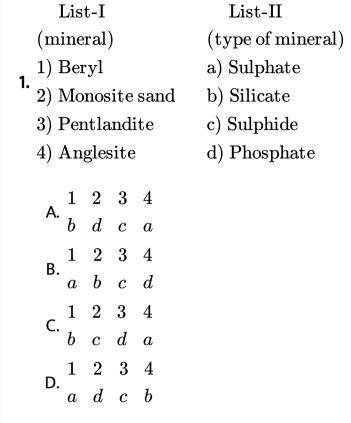
D. Pt

Answer: B



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Objective Exercise 2 Occurance And General Principles



Answer: A



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2. X' is substance which combines chemically with impurities associated with the ore to form casily fusible mass'Y! Her X and

Yare
A. Flux, slag
B. Slag, flux
C. Gangue, slag
D. Reductant, flux
Answer: A
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3. In Goldsmith thermite process reductant in
A. Coke
B. Aluminium
C. Water gas

D. Carbonmonoxide

Answer: B



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4. Match the following

List-II List-II

- (1) Liquation (a) Volatile metals with non volatile impurit
- (2) Poling (b) Metal with its metal oxies as impurity
- (3)Cupellation (c)Metal with easily oxidisable impurities
- (4) Distillation (d) Metal and impurities differ in M.P
 - A. $egin{array}{ccccc} 1 & 2 & 3 & 4 \ a & b & c & d \end{array}$
 - B. 1 2 3 4
 - $d \quad c \quad b \quad a$
 - C. d b c a

 - D. $\begin{bmatrix} a & b & d & c \end{bmatrix}$

Answer: C



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- 5. In which of the following products are in the molte state
 - A. Calcination
 - B. Oxidizing roasting
 - C. Sulphatizing roasting
 - D. smelting

Answer: D



6. The removal of impurities from an ore by forming molten mass is called

A. Calcination

B. Levigation

C. Slagging

D. Refining

Answer: C



7. Cryolite is chemically

A. Na_3AlF_6 and is used in the electroysis of alumina for increasing electrical conductivity

- B. Na_3AlF_6 and is used in the electrolysis of alumina for increase the melting point of alumina
- C. Na_3AlF_6 and is used in the electrolytic purification of alumina
- D. Na_3AlF_6 and is used in the electrolysis of alumina

Answer: A



- **8.** In the froth flotation process for the purification of minerals the particles float because
 - A. they are light
 - B. Their surface is hydrophobic (not easily watted by water)

- C. They bear electrostatic charge
- D. They are insoluble

Answer: B



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9. Match the following:

List-I	$\operatorname{List-II}$
--------	--------------------------

- (1) van Arkel method (1) Manufacture of caustic soda
- (B) Solvay process (2) Purification of Titanium
- (C) Cupellation (3) Manufacture of Na_2CO_3
- (D)Poling (4)Purification of copper
 - (5)Refining of silver

A.
$$A \quad B \quad C \quad D$$

- 2 1 3 4
- B. A B C 2 4 3 2 5
- A B C D

D.
$$\frac{A}{5}$$
 $\frac{B}{1}$ $\frac{C}{3}$ $\frac{I}{4}$

Answer: C



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10. Match the following

List-I (Type of mineral) List-II

(1)Oxide (a)Kaolinite

(2) Carbonate (b) Calamine

(2) Car bollate (b) Caramine

(3) Sulphide (c) Copper glance

(4)Silicate (d)Cuprite

В.

a b c a

 $d \quad a \quad c$

 $a \quad b \quad c \quad d$

D. 1 2 3 4

Answer: A



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List-I

List-II

- 1) Argentite a) KCl
- 11. 2) Horn silver b) AgCl

 - 3) Ruby silver c) Ag_2S

 - 4) Sylvine d) $2Ag_2S$. Sb_2S_3

c a d b

1 2 3 4

B. d b c a

 $\mathsf{C.} \begin{array}{ccccc} 1 & 2 & 3 & 4 \\ c & b & d & a \end{array}$

 $1 \quad 2 \quad 3 \quad 4$ D. $d \quad c \quad b \quad a$

Answer: C



12. Match items of Column-I with the items of Column II and

assign the correct code:

Column-I

a) Cyanide process

b) Froth floatation process

c) Electrolytic reduction

d) Zone refining

Column-II

i) Ultrapure Ge

ii) Dressing of ZnS

iii) Extraction of Al

iv) Extraction of Au

v) Purification of Ni

A. I-(c), II-(a), III-(d), IV-(b)

B. I-(d), II-(b), III-(c), IV-(a)

C. I-(c), II-(b), III-(d), IV-(a)

D. I-(d), II-(a), III-(c), IV-(b)

Answer: B



- 13. Match the following
- List-I (Concentration method)
- 1) Hydraulic washing
- 2) Magnetic separation
- 3) Froth flotation
- 4) Leaching
- List-II (Principle)
- a) Difference in solubility of gangue and ore particles in a specfic substance
- b) Difference in wetting property of ore and gangue particles
- c) Difference in gravities of ore and gangue particles
- d) Difference in magnetic property of gangue and ore particles

The correct match is

2 3 d b 2 3 d b

Answer: D



froth stabiliser

14. In froth flotation process which of the following is used as

- A. Pine oil
- B. Xanthates
- C. Fatty acids
- D. Aniline (or) Cresol

Answer: D



15. All of the following metals are silvery white except

A. Zn

B. Pb

C. Mg

D. Cu

Answer: D



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16. Consider the following statements regarding roasting.It is carried out to

A) convert sulphide to oxide and sulphate

B) remove water of hydration
C) melt the ore
D) remove arsenic and sulphur impurities
Of these statements :
A. A, B and C are correct
B. A and D are correct
C. A, B and D are correct
D. B, C and D are correct
Answer: C
Watch Video Solution
17. Neutral refractory material used in furnaces is
A. Graphite

B. CaO $\mathsf{C}.\,SiO_2$ D. MgO Answer: A **Watch Video Solution** 18. Zirconium and titanim are purified by A. Electrolysis B. Zone refining C. Bessemerisation D. Van-arkel method **Answer: D**

19. At which one of the following condition, a reducing agent is suitable for reducing a metal oxide

- A. Sum of the ΔG values for oxidation-of metal and oxidation of reductant should be negative
- B. Sum of the ΔG values for oxidation of metal and oxidation of reductant should be positive
- C. Sum of the ΔG values for reduction of metal oxide and oxidation of reductant should be negative
- D. Sum of the ΔG values for oxidation of metal and reduction of reductant should be negative

Answer: C



- **20.** What is pyrometallurgy?
 - A. Calcination of the ore
 - B. Hydrolysis of the ore
 - C. Electrolytic reduction of metal oxide to the metal
 - D. Termal reduction of metal oxide to the metal

Answer: A



21. Match the following

List-II List-I

A) Zone refining I) Indium

II) Titanium B) Poling

C) Van-Arkel method III) Nickel

D) Mond process IV) Blister copper

V) Zinc

The correct answer is

 $\mathsf{A.} \begin{array}{cccc} A & B & C & D \\ I & III & II & IV \end{array}$

B. $egin{array}{cccccc} A & B & C & D \\ I & IV & II & III \end{array}$

 $\mathsf{c.} \hspace{0.1cm} \begin{matrix} A & B & C & D \\ V & III & II & I \end{matrix}$

D. A B C D IV II I III

Answer: B



Objective Exercise 2 Extraction Of Some Metals

1. Sodium connot be extracted by electrolysis of aqueous solutions due to

A. Sodium is less reactive

B. Sodium liberated reacts with $H_2{\cal O}$ and forms NaOH and

 N_2

C. Sodium has hight vapour pressure

D. Preferential discharge theory

Answer: D



2. Silver can be precipitated in hydrometallurgy by using aluminium. This is because

A. silver is more electropositive metal

B. aluminium is more electronegative metal

C. silver is a good oxidising agent

D. aluminum is a good reducing agent

Answer: D



- **3.** Which of following metal oxide (s) can be reduced to the corresponding metal by hydrogen
- a) MoO_3 b) WO_3 c) Fe_2O_3 d) <code>ZnO</code>

The correct match is

A. only a and b

B. a, b and d

C. a and c

D. a only

Answer: A



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4. Formation of metallic copper from the sulphide ore in the normal thermo-metallur-gical process essentially involves which one of the following reaction ?

A.
$$CuS + rac{3}{2}O_2
ightarrow CuO + SO_2,$$

$$CuS+C o Cu+CO$$

B.
$$CuS+rac{3}{2}O_2
ightarrow CuO+SO_2,$$

$$2CuO + CuS
ightarrow 3Cu + SO_2$$

C.
$$CuS + 2O_2
ightarrow CuSO_4,$$

$$CuSO_4 + CuS
ightarrow 2Cu + 2SO_2$$

D.
$$CuS + rac{3}{2}O_2
ightarrow CuO + SO_2,$$

$$CuO + CO
ightarrow Cu + CO_2$$

Answer: B



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5. A mixture of Al_2O_3 and Fe_2O_3 can be separa-ted by using

- A. Sodium hydroxide
- B. Cold water

- C. Ethyl alcohol
- D. Boiling water

Answer: A



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- **6.** Percentages of copper and zinc present in a alloy brass, are respectively
 - A. 60 % and 40%
 - B. 40% and 60%
 - C. 0 % and 100%
 - D. 100 % and 0%

Answer: A

7. In the blast furnace, the reaction that is taking place at the temperature zone of 900 K to 1500 K is

A.
$$FeO+CO
ightarrow Fe+CO_2$$

B.
$$Fe_2O_3 + CO
ightarrow 2FeO + CO_2$$

C.
$$Fe_3O_4+CO o 3Fe+CO_2$$

D. All the above reactions

Answer: A



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8. Metal used in the extraction of Mn and Cr from their oxides is

A. Ag
B. Cu
C. Al
D. Fe
Answer: C
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9. Impurity present in red bauxite is
A. ZnO
B. Fe_2O_3
C. SiO_2
D. Al_2O_3

Answer: B



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10. Metal extracted from molten cryolite is

A. Al

B. Fe

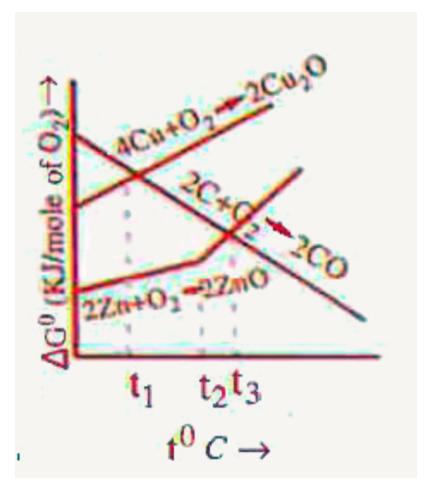
C. Zn

D. Ag

Answer: A



11. From the below Ellingham diagram, incorrect statement among the following is



A. at the temperature above $t_1^0 C$, carbon can reduce $Cu_2 O$

B. at the temperature above t_3^0c , carbon can reduce ZnO

C. at $t_2^0c, ZnO_{\,(\,s\,)}$ will boil

D. reduction of Cu_2O with carbon requires low temperature

when compared with the reduction of ZnO by carbon

Answer: C



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- 12. Metal extracted only by electrolysis process is
 - A. copper
 - B. zinc
 - C. sodium
 - D. silver

Answer: C



13. Heating mixture of Cu_2O and Cu_2S will give

A.
$$Cu + SO_2$$

B.
$$Cu + SO_3$$

$$\mathsf{C}.\,CuO + CuS$$

D. Cu_2SO_3

Answer: A



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14. Metal that can be extracted by eletrolysis of its salt even from aqueous solutions

- A. Cu
- B. Mg
- C. Al
- D. Ni

Answer: A



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15. The final step in the metallurgical extraction of Cu metal from Cu pyrites takes place in a Bessemer converter. The reaction taking place

A.
$$Cu_2S+O_2 o 2Cu+SO_2$$

B.
$$4Cu_2O+FeS
ightarrow 8Cu+FeSO(4)$$

C.
$$2Cu_2O + 2Cu_2S
ightarrow 6Cu + SO_2$$

D.
$$Cu_2S + 2FeO
ightarrow 2CuO + 2Fe + SO_2$$



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16. The process of bringing the metal or its ore into solution by the action of a suitable chemical reagnet following by extraction of the metal either by electrolysis or by suitable precipitating agent is called

- A. Electrometallurgy
- B. Electro-refining
- C. Hydrometallurgy
- D. Zone-refining



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17. Exothermic reaction among the following is

A)
$$Cr_2O_3 + 2All
ightarrow 2Cr + Al_2O_3$$

B)
$$Fe_2O_3 + 2Al
ightarrow 2Fe + Al_2O_3$$

C)
$$3Mn_3O_4+8Al
ightarrow4Al_2O_3+9Mn$$

A. A, B

B.B,C

C. A, C

D. A, B, C

Answer: D



18. In the extraction of silver from argentite are the one is treated with dilute solution of NaCN in water in the presence of Y, whereby the following reaction takes place.

 $Ag_2X + 4NaCN + 2Y
ightarrow 2Naig[Ag(CN)_2ig] + Na_2XO_4X \,\, ext{and}\,\,Y$ in this reaction are repesented by

A. Cl and S

 $B. S \text{ and } O_2$

 $C. O \text{ and } O_2$

D. O and S

Answer: B



19. Which of the following reagent is used to separate the impurity from red bauxite

- A. Conc. HCl
- B. H_2SO_4
- C. NaOH
- D. HNO_3

Answer: C



percent of carbon. The maximum value of 'X' is

20. The metal iron obtained for the last furnace contains X'

A. 1

- B. 2
- C. 3
- D. 4

Answer: D



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21. $Ag_2S+4NaCN ightarrow 2X+Na_2S$

Incorrect statement about 'X' is

- A. X is anionic complex
- B. In 'X' primary valency and secondary valency of Ag are 1
 - and 2
- C. IUPAC and of 'X' is sodium dicyano-argentate (I)

D. IUPAC name of 'X' is sodium dicyanosilver (I)

Answer: D



- 22. Regarding the electrolysis of Alunina, the correct statements
- A) Cryolite is added to increase the fusion temp
- B) Impure aluminium is mixed with copper and silicon to decrease the density
- C) Fluorspar is added to reduce the fusion temp
- D) Electrolyte is mixture of oxides saturated with alumina
 - A. Only B, C and D are correct
 - B. Only A, C and D are correct
 - C. Only A, B and D are correct

D. Only C is correct

Answer: D



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23. Gold and silver are extracted from their repective ores by

- A. Calcination
- B. Smelting
- C. Roasting
- D. Hydrometallurgy

Answer: D



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24. In which of the following pair of metals, both are commercially extracted from their respective ores by carbon reduction method?

- A. Zn, Cu
- B. Fe, Cu
- C. Sn, Zn
- D. Al, Ag

Answer: C



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25. The percentage of carbon in steel is approx

A. 0.01

- B. 0.03
- C. 0.02
- D. 0.1



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- 26. Which of following metal is extracted by the electrolysis of
- (a) Na, (b) Mg, (c) Al, (d) Fe, (e) Ag

The correct answer is

its salt in molten state

- A. only a and b
- B. Only a, b and c
- C. Only a, b, c and e

D. All the above

Answer: B



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27. The charge of the Blast Furnace consists of

A. Fe - Ore + Coke + Lime stone

B. Fe- Ore + Coke + Petrol

C. Fe- Ore + Petrol + BaS

D. Fe- Ore + Coke + BaS

Answer: A



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28. The correct statements with respect to Ellingham's diagram among the following are

- I) Magnesium reduces aluminium oxide below 1700 K
- II) Aluminium reduces magnesium oxide above 1700 K
- III) Aluminium reduces magnesium oxide below 1700 K
- IV) Magnesium reduces aluminium oxide above 1700 K

A. I & II

B. II & III

C. III & IV

D. II, III & IV

Answer: A



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29. Which of the following element is extracted using I_2 as the
reactant ?
A. Ni
B. Zr
C. Al

D. Cu



Objective Exercise 2 Uses Of Metals

1. A common metal widely used in electrical cables and kitchen
ware is
A. Fe
B. Ag
C. Cu
D. Ni
Answer: C
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2. Nickel steel is used in making
A. Cycles
B. Utensils

C. Cutting tools
D. Cables
Answer: D
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3. Metal commonly present in bronze, brass and German silver
is
A. Cu
B. Ag
C. Zn
D. Fe
Answer: A

4 Maril Cil	C 11 .				-
4. Which of the	tollowing	is lised in	n electro-n	lating proc	ecc (
1. William Of Circ	101101111111111111111111111111111111111	is asca ii	i cicculo p	idening proc	css.

- A. AgCl solid
- B. $AgNO_3$ solution
- C. Sodium argentocyanide
- D. None of these



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5. The process of protecting iron by coating with zinc is called

A. Corrosion

- B. Galvanisation
- C. Rusting
- D. Smelting

Answer: B



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Objective Exercise 3 Previous Neet Aipmt Questions

- 1. The method of zone refining of metals is based on the priniciple of
 - A. Greater solubility of the impurities in the molten state
 - than in the solid
 - B. Greater solubility of pure metal than that of impurity

C. Higher melting point of the impurity than that of the pure metal

D. Greater noble character of the solid metal than that of

Answer: A



the impurity

2. Which of the following is not an ore of magnesium?

A. Magnesite

B. Dolomite

C. Gypsum

D. Carnallite



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- **3.** What of the following statement about the advantage of roasting of sulphide ore before reduction is not true?
 - A. ΔG_f^a of the sulphide is greater than CS_2 and H_2S
 - B. ΔG_f^a is negative for roasting of sulphide ore to oxide
 - C. Roasting of the sulphide to oxide is ther-modynamically feasible
 - D. Carbon and hydrogen are suitable reducing agents for metal sulphides

Answer: D



......

4. Siulphide ores of metals are usually concentrated by froth floatation process. Which one of the following sulphide ores offfers an exception and is concentrated by leaching?

- A. Argentitie
- B. Copper pyrites
- C. Sphalerite
- D. Galena

Answer: A



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5. Which of the following pairs of metals is purified by van Arkel method ?

A. Zr an Ti

B. Ga and In

C. Ni and Fe

D. Ag and Au

Answer: A



6. In the eextraction of copper from its sulphide ore, th metal is finally obtained by the reduction of cuprous oxide with

A. Copperf (1) sulphide (CU_2S)

B. Carbon monoxide (CO) C. Iron sulphide (FeS) D. Sulphur dioxide (SO_2) **Answer: A View Text Solution** 7. Which one of the following is a mineral of iron? A. Pyrolusite B. Magnetite C. Malachite D. cassiterite **Answer: B**

8. Roasting of sulphides gives the gas X as a by product. This is a colorless gas with choking smell of burnt sulphur and causes great damage to respiratory organs as it results in acid rain. Its aqueous solution is acidic and acts as a reducing agent, and its acid has never been isolated. The gas X is

- A. CO_2
- $\mathsf{B.}\,SO_2$
- $\mathsf{C}.\,SO_3$
- D. H_2S

Answer: B



- **9.** "Metals are usually not found as nitrates in their ores . " Out of the following two (I and II) reasons which is/are true for the above observation ?
- I. Metal nitrates are highly unstable
- II. Metal nitrates are highly soluble in water
 - A. I is false but II is true
 - B. I is true but II is false
 - C. I and II are true
 - D. I and II are false

Answer: A



10. Match items of Column-I with the items of Column II and

assign the correct code:

Column-I

- a) Cyanide process
- b) Froth floatation process
- c) Electrolytic reduction
- d) Zone refining

Column-II

- i) Ultrapure Ge
- ii) Dressing of ZnS
- iii) Extraction of Al
- iv) Extraction of Au
- v) Purification of Ni

A.	1	2	3	4
	i	ii	3 <i>iii</i>	iv
В.	1	2	3	4
	iii	iv	v	i
C.	1	2	3	4
	iv	ii	iii	i
D.	1	2	3 i	4
	ii	iii	i	v

Answer: C



11. AlF_3 is soluble in HF only in presence of KF . It is due to the formation of

- A. $K_3[AlF_3H_3]$
- B. $K_3[AlF_6]$
- C. AlH_3
- D. $K[AlF_3H]$

Answer: B



- **12.** When copper is heated with cone. HNO_3 It produces :
 - A. $Cu(NO_3)_2$, NO and NO_2
 - B. $Cu(NO_3)_2$ and N_2O

 $C. Cu(NO_3)_2$ and NO_2

D. $Cu(NO_3)_2$ and NO

Answer: C



13. Extraction of gold and silver involved leaching with CN^- ions. Silver is later recovered by

A. Displacement with Zn

B. Liquiation

C. Distillation

D. Zone refining

Answer: A



14. Considering Ellingharn diagram, which of the following metals can be used to reduce alumina?

A. Mg

B. Zn

C. Fe

D. Cu

Answer: A



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Objective Exercise 4 Assertion A Reason R Type Questions

1. (A) Reduction of a metal oxide is easier if the metal formed is in liquid state at the temperature of reduction .

(R) ΔG° for the net reaction, reduction of metal oxide with the reductant, is more-ve when the metal formed is in molten state

A. Both (A) and (R) are true and (R) is the correct explanation of (A)

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



2. (A): Efficiency of the reverberatary furnace is less

(R): The waste gases formed in the fumace reactions leave the furnace through chimney.

A. Both (A) and (R) are true and (R) is the correct explanation of (A)

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



- **3.** (A): In the smelting of copper pyrites in blast furnace, Cu_2S formed but not FeS.
- (R): Cu has greater affinity to 'S' than to 'O' where as Fe has greater affinity to 'O' than to 'S'.
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false

Answer: A



- **4.** (A): Iron pyrate is used in the extraction of iron releases pollutants like sulphurdioxide
- (R) : Ores which are abundent with non metals produce poluting gases
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false

Answer: B



5. (A) Cassiterite mineral is concentrated by electromagnetic

method

(R) Tinstone is non-magnetic and impurity wolframite is

magnetic

A. Both (A) and (R) are true and (R) is the correct explanation of (A)

B. Both (A) and (R) are true and (R) is not the correct

explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



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- **6.** (A) Leaching is chemical method used to ore benefication process
- (R) Leaching is usually performed in metallurgy with the help of a non-aqueous solvent
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false



- **7.** (A): In aluminothermic process, Al reduction increases the heat of the reaction
- (R): During reduction in thermit process, Al_2O_5 is formed which is an exothermic product.
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false

Answer: A



8. (A) : Sulphide ores are concentrated by froth floatation process.

(R): Pine oil acts as a frothing agent in froth floatation process.

A. Both (A) and (R) are true and (R) is the correct explanation of (A)

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: B



- 9. (A): Platinum and gold occur in native state in nature.
- (R): Platinum and gold are noble metals
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false

Answer: A



10. (A) Levigation is used for the separation of oxide ores from impurities

(R) Ore particles are removed by washing in a current of water.

A. Both (A) and (R) are true and (R) is the correct explanation of (A)

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: C



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- 11. (A) Calamine is a mineral of calcium
- (R) Calamine is chemically a sulphate mineral
 - A. Both (A) and (R) are true and (R) is the correct explanation of (A)
 - B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
 - C. (A) is true but (R) is false
 - D. Both (A) and (R) are false

Answer: D



12. Carnallite is an example of

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: D



- 13. (A) Froath floatation process involves adsorption
- (R) Pure ore is preferentially wetted by froath in the benefication method.

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **14.** (A) Wolframite impurities are separated from cassiterite by electromagnetic separation
- (R) Cassiterite being magnetic is attracted by the magnet and forms a separate heap.

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: C



- **15.** (A) In smelting, roasted ore is heated with powdered coke in presence of a flux.
- (R) Oxides are reduced to metals by carbon or carbonmonoxide.

 Impurities are removed as slag.

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **16.** (A) Leaching is the process of converting the ore into oxide and then reducing it .
- (R) Leaching is done in a blast furnace.

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: D



- 17. (A) Aluminium metal is used as a reducing agent in thermite welding
- (R) Al has a lower melting point than Fe, Cr and Mn.

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: B



- 18. (A) Lead, tin and bismuth are purified by liquation method .
- (R) Lead, tin and bismuth have low melting points as compared to impurities

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **19.** (A) Pin oil is fused as a foaming agent in froth floatation process
- (R) Adsorption principle is involved in froth floatation process

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **20.** (A) Aluminium metal can be extracted by the electrolysis of aqueous aluminium fluoride
- (R) The reduction potential of standard aluminium electrode is positive

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: D



- **21.** (A) Magnesium can not be extracted by electrolysis of aqueous salt solution
- (R) Magnesium reacts with water

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: B



- 22. (A) Iron metal is refined in blast furnace
- (R) Blast furnace is used to perform roasting

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: D



- 23. (A) Van Arkel method is a vapour phase refining process
- (R) Vapours of nickel are condensed in van Arkel method

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: C



- **24.** (A) For iron extraction usually Fe_2O_3 is used but not FeS_2
- (R) Fe_2O_3 does not produce polluting gas like SO_2 but FeS_2

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **25.** (A) In the case of an ore contaning ZnS and PbS, the one depresant like NaCN is used
- (R) NaCN prevents ZnS from coming to the froth

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



26. (A) In Froth floatation proess collectors like pine oil is added (R) Froth Floatation is in use for removing gangue from sulphide ores

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: B



- **27.** (A) During leaching of Al from bauxite seeding agent freshly prepared hydrated Al_2O_3 is added
- (R) Seeding agent induces precipitation of $Al_2O_3,\,xH_2O$

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



28. (A) The thermodynamical reaction proceeds forward if ΔG is

negative in the equation $\Delta G = \Delta H - T \Delta S$

(R) If ΔS and ΔH are positive and with increasing temperature, $T\Delta S$ increases

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **29.** (A) Mg metal is not used for reduction of Al_2O_3 thermodynamically
- (R) The process will be uneconomical

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



30. (A) The reduction of metal oxide is easier if the metal is in liquid state at temp of reduction

(R) ΔS is -ve and ΔG is + ve

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: C



- **31.** (A) At all conditions Mg can reduce Al_2O_3
- (R) Below $135\,^{\circ}\,C$ Mg can reduce Al_2O_3

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

Answer: D



- **32.** (A) In metallurgy of Al , the electrolyte is bauxite mixed with cryolite
- (R) Addition of Na_3AlF_6 or CaF_2 lower M.P and increases conductivity

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **33.** (A) The reduction of leached copper ore will be advisable with Iron scrap than zinc scrap
- (R) Zinc is more costlier than Iron

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false

may explode



- **34.** (A) H_2 is good reducing agent but not widely used in metallurgical process
- (R) Metal hydrides can be formed and mixture of H_2 and O_2

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



35. (A) In metallurgy of Ag, Zn replaces Ag from comples

 $Na \left[Ag(CN)_2 \right]$

(R) Zn is more electropositive than Ag.

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



36. (A) The reduction of Cr_2O_3 with Al posses ΔG^0 = - ve but does not take place at room 'T'

(R) Certain amount of E_a is required and hence heating is required .

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: A



37. (A) In extraction of $Al,\,Al_2O_3$ is concentrated by leaching (R) Leaching removes impurities like $SiO_2,\,Fe_2O_3$

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



- **38.** (A) Ores like haematite, Iron pyrites can be concentrated by magnetic seperation method
- (R) Magnetic seperation is used for ores in which the impurity or ore is magnetic

- A. Both (A) and (R) are true and (R) is the correct explanation of (A)
- B. Both (A) and (R) are true and (R) is not the correct explanation of (A)
- C. (A) is true but (R) is false
- D. Both (A) and (R) are false



39. (A) Alumina is leached from bauxite using caustic soda

(R) Leaching is used when ore alone, but not gangue is soluble in a suitable solvent.

B. Both (A) and (R) are true and (R) is not the correct explanation of (A)

C. (A) is true but (R) is false

D. Both (A) and (R) are false

Answer: C



Problems

1. In moist air copper corrodes to produce a green layer on the surface. What is that layer?

2. Metal sulphides occur mainly in rocks, but metal halides occur in lakes and sea. Why?



3. Why is the reduction of a metal oxide if the metal formed is in liquid state at the temperature of reduction?



4. The value of $\Delta_f G^\Theta$ for formation of Cr_2O_3 is – 540 kJ mol^{-1} and that of Al_2O_3 is – 827 kJ mol^{-1} . Is the reduction of Cr_2O_3 possible with Al ?



5. Reduction of metal sulphides directly with carbon is not possible. Why?



6. Although thermodynamically feasible, in practice, magnesium metal is not used for the reduction of alumina in the metallurgy of aluminium .Why?



7. Aluminium containing alumina as impurity can be refined by poling or not. Why?





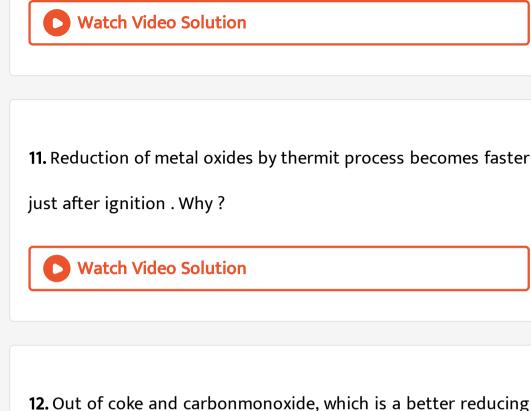
8. The choice of a reducing agent in a particular case depends on thermodynamic factor. How far do you agree with this statement? Support your opinion with two examples.



9. Hydrogen is a common reductant of organic chemicals, but it is not widely used in metallurgy. Substantiate.



10. Although thermodynamically feasible , in practice , magnesium metal is not used for the reduction of alumina in the metallurgy of aluminium . Why



agent for iron oxide?



13. Both coke and lime stone are used in smelting of iron ore.

0

Why?

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14. To precipitate silver from sodium argento-cyanide, aluminium can be used . Comment.



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15. For precipitation of silver from the complex $\left[Ag(CN)_2\right]^-$, zinc is used but not copper. Why?



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16. At a site, low grade copper ores are avilable and Zinc and iron scraps are also avilable. Which of the two scraps would be more suitable for reducing the leached copper ore and why?



17. Electrolysis of aqueous alkali metal chloride does not liberate metal. Why?



18. How is a mixture of oxides of Aland Fe separated?



19. Graphite rods are frequently replaced in HallHeroult's process of extracting aluminium metal. Why?



20. In moist air copper corrodes to produce a green layer on the surface. What is that layer?



21. Metal sulphides occur mainly in rocks, but metal halides occur in lakes and sea. Why?



22. Why is the reduction of a metal oxide if the metal formed is in liquid state at the temperature of reduction?



23. The value of $\Delta_f G^\Theta$ for formation of Cr_2O_3 is – 540 kJ $m mol^{-1}$ and that of Al_2O_3 is – 827 kJ $m mol^{-1}$. Is the reduction of Cr_2O_3 possible with Al ?



24. Reduction of metal sulphides directly with carbon is not possible. Why?



25. Eventhough reduction of magnesia with aluminium is thermodynamically feasible, in practice aluminium is not used in the metallurgy of Mg. Why?



26. Aluminium containing alumina as impurity can be refined by poling or not. Why?



27. The choice of a reducing agent in the extraction of a particular case depends on thermodynamic factor. Explain.



28. Hydrogen is a common reductant of organic chemicals, but it is not widely used in metallurgy. Substantiate.



29. Although thermodynamically feasible, in practice alumina is not reduced using magnesium. Why?



30. Reduction of metal oxides by thermit process becomes faster just after ignition . Why?



31. Out of coke and carbonmonoxide, which is a better reducing agent for iron oxide?



32. Both coke and lime stone are used in smelting of iron ore. Why?



33. To precipitate silver from sodium argento-cyanide, aluminium can be used . Comment.



34. For precipitation of silver from the complex $\left[Ag(CN)_2\right]^-$, zinc is used but not copper. Why?



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37. How is a mixture of oxides of Aland Fe separated?



38. Graphite rods are frequently replaced in Hall-Heroult's process of extracting aluminium metal. Why?



Subjective Exercise 2 Short Answer Questions

1. Mention any four reducing agents used to reduce oxide and halide ores. Give one equation for each.



2. Write short note on froth floatation process.



3. Write short notes on: roasting, calcination and smelting.		
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4. Define flux and slag. Give examples.		
Watch Video Solution		
5. Mention any four reducing agents used to reduce oxide and		
halide ores. Give one equation for each.		
Watch Video Solution		
6. Write the functions of pine oil and sodium ethyl xanthate in metallurgy?		

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7. Write an equation for each of the types of roasting.	
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8. How is Ellingham diagram useful in the selection of reductant?	
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Subjective Exercise 2 Very Short Answer Questions	
1. What is flux ? Give an example.	
Watch Video Solution	

- 2. (A) Efficiency of the reverboratary furnace is less

 (R) The waste gases formed in the furnace reactions leave the furnace through chimney.
 - Watch Video Solution

- 3. What are the changes that take place during roasting?
 - Watch Video Solution

- 4. Which metal is purified by cupellation?
 - **Watch Video Solution**

5. How the green wood poles are effecting in the refining of	of
impure metal.	
Watch Video Solution	٦

6. Give the anode, cathode and the electrolysis method of refining a metal.



7. What is flux ? Give an example.



8. What is the suitable method for the concentration of native gold ?



9. Give the principle used in gravity concentration method.



10. Ore bearing particles are wetted more by water. True or false. Give an example.



11. Why haematite is concentrated by electromagnetic separation method?



12. Write any two furnaces that are generally used in metallurgical process.

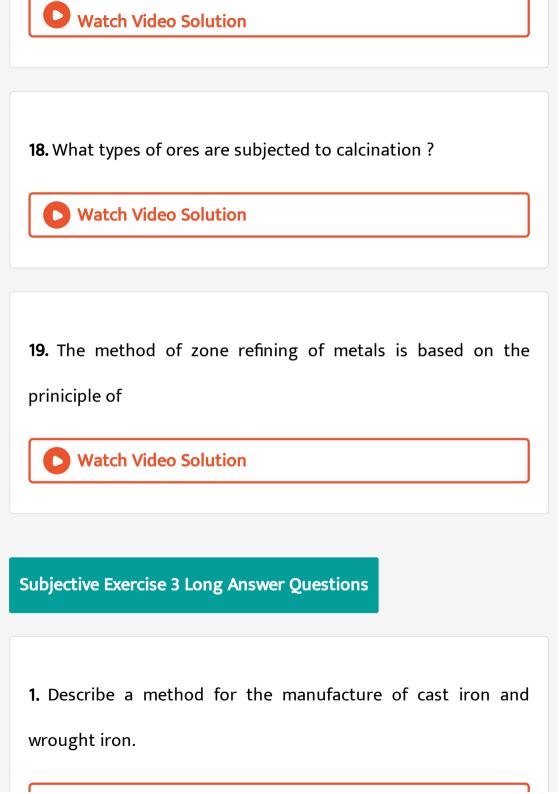


13. (A) Efficiency of the reverboratary furnace is less

(R) The waste gases formed in the furnace reactions leave the furnace through chimney.



14. What purpose is served by the cup and cone arrangement in a blast furnace? **Watch Video Solution 15.** Where do the reactions in a blast furnace take place? **Watch Video Solution 16.** How is nickel oxide reduced to the metal? **Watch Video Solution** 17. What are the changes that take place in large intestine during digestion of food?





2. Describe a method for the manufacture of cast iron and wrought iron.



3. Write a method for the manufacturing of pig iron from the ore.



Subjective Exercise 3 Short Answer Questions

1. Which treatment is given to the iron ore before it is reduced to the metal? Explain.



2. How wrought iron is prepared from pig iron?



3. Give any one method to convert cast -iron into steel of high quality.



4. Which treatment is given to the iron ore before it is reduced to the metal ? Explain.



5. How wrought iron is prepared from pig iron?

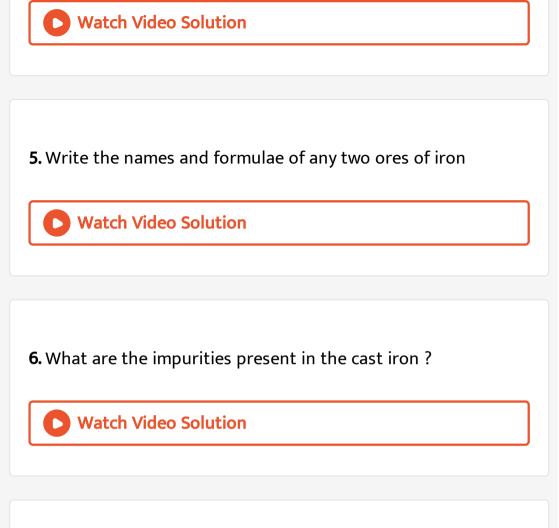


6. Give any one method to convert cast -iron into steel of high quality.



Subjective Exercise 3 Very Short Answer Questions

1. Write the names and formulae of any two ores of iron
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2. What are the impurities present in the cast iron ?
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3. Give the composition of charge in blast furnace in the extraction of iron?
Watch Video Solution
4. What is the percentage of carbon in cast iron and wrought iron



7. Give the composition of charge in blast furnace in the

extraction of iron?

Watch Video Solution

8. What is the percentage of carbon in cast iron and wrought iron



Subjective Exercise 4 Short Answer Questions

1. Write the names and formulae of any tow minerals of Cu. How is the Cu extracted ?



2. Mention the ores of zinc and give their formulae. How is zinc dust obtained from zinc blende?



3. What are the natural sources of silver? How is the metal obtained from one of them?



4. Write the names and formulae of any tow minerals of Cu. How is the Cu extracted?



5. Mention the ores of zinc and give their formulae. How is zinc dust obtained from zinc blende ?

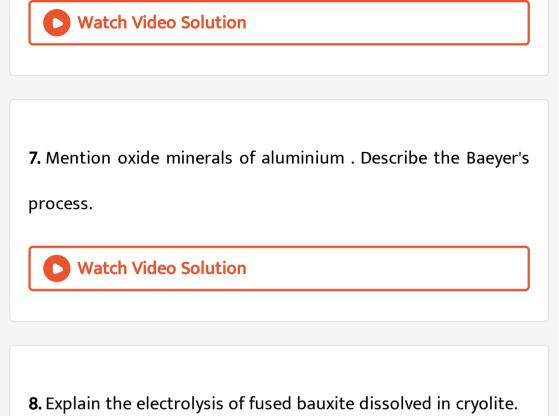


6. What are the natural sources of silver? How is the metal obtained from one of them?
Watch Video Solution
Subjective Exercise 4 Very Short Answer Questions
1. Write any two minerals of Cu.

2. What is the primary product of Bessemerisation of Matte?

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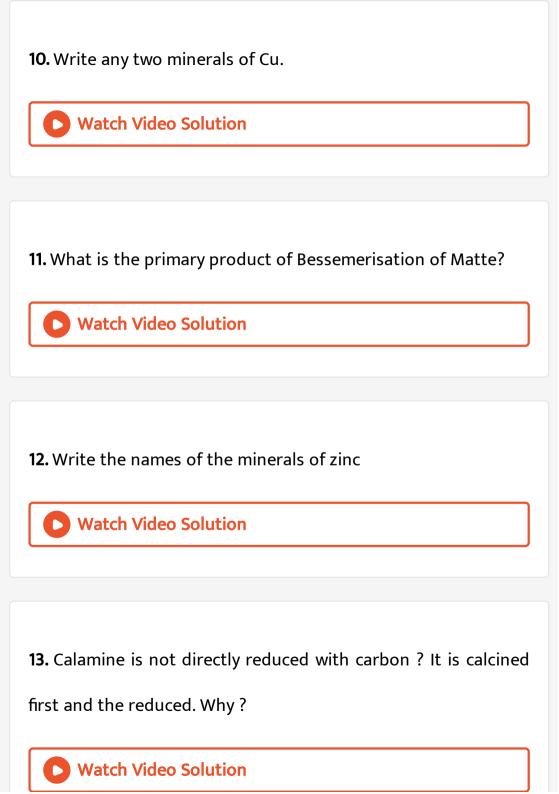
3. Write the names of the minerals of zinc
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4. Calamine is not directly reduced with carbon ? It is calcined first and the reduced. Why ?
Watch Video Solution
5. Write an equation for the reaction between silver glance and NaCN solution.
Watch Video Solution
6. How is red bauxite purified ?



9. Why cryolite is added to during electrolysis of bauxite?

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Watch Video Solution



14. Write an equation for the reaction between silver glance and NaCN solution.



15. How is red bauxite purified?



16. Mention oxide minerals of aluminium . Describe the Baeyer's process.



17. Explain the electrolysis of fused bauxite dissolved in cryolite.
Watch Video Solution

18. Why cryolite is added to during electrolysis of bauxite?



Objective Exercise 1

1. Which of the following is true

A. A mineral need not be an ore

B. An ore can't be a mineral

C. All ores are not minerals

D. All minerals are ores
Answer: A
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2. Which of the following is not found in native state?
A. Pt
B. Cu
C. Au
D. Na
Answer: D
Watch Video Solution

3. Cassiterite ore is used to extract			
A. Fe			
B. Sn			
C. Au			
D. Pb			
Answer: B			
Watch Video Solution			
4. The metal never found in free state is			
4. The metal never found in free state is A. Au			

D.	Zn
----	----

Answer: D



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- 5. Both calcination and roasting can be performed in
 - A. Reverberatory furnace
 - B. Blast furnace
 - C. Muffle furnace
 - D. Electric furnace

Answer: A



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A. Electromagnetic method B. Gravity separation method C. Froth floatation method D. All the above methods **Answer: C View Text Solution** 7. Which one of the following is not a method of concentration of ore A. gravity separation B. froth flotation process

6. Copper pyrites ore is concentrated by

C. electromagnetic separation D. smelting **Answer: D View Text Solution** 8. Most abundant element in the earth's crust by weight is A. Oxygen B. Silicon C. Alluminuim D. Iron Answer: A **View Text Solution**

9. The rocky and silicious matter associated with an ore is called
A. Slag
B. Mineral
C. Matrix or Gangue
D. Flux
Answer: C
View Text Solution
10. The process of removing of lighter ganse particles by washing in a current of water is called

A. Levigation (or) gravity separation

- B. Liquiation
- C. Leaching
- D. Cupellation

Answer: A



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- **11.** In the froth flotation process for the purification of minerals the particles float because
 - A. they are light
 - B. they are insoluble
 - C. their surface is preferentially wetted by oil
 - D. they bear an electrostatic charge

Answer: C



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12. Froth floatation process for the concentration of ores is an illustration of the practical application of

- A. Adsorption
- B. Absorption
- C. Coagulation
- D. Sedimentation

Answer: A



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13. Gravity separation process may be used for the concentration of

A. Chalcopyrite

B. Bauxite

C. Haematite

D. Calamine

Answer: C



14. Wolframite $(FeWo_4)$ is separated from cassiterite by

A. Froth flotation method

B. levigation

C. electromagnetic method

D. electrostatic separation method

Answer: C



15. In the extraction of gold ,alluival sand is conectrated by which method

A. Gavity separation

B. Frouth floation

C. magnetic separation

D. Liquation

Answer: A

16. Which one of the following is used as conditioner in froth floation process

A. pine oil

B. soduium ethyl xanthate

C. Sodium carbanate

D. Olive oil

Answer: C



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17. During extraction of a metal the ore is roasted if it is a

A. sulphate ore
B. sulphide ore
C. Carbonate ore
D. Oxide ore
Answer: A
Watch Video Solution
18. A common metal that is used for the extraction of some
metals from their oxides is
A. Cr
B. Fe
C. Mn

D.	Αl
----	----

Answer: D



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- 19. Extraction of metals from sulphide cres is done by
 - A. Electrolysis
 - B. smelting
 - C. Hydrometallurgy
 - D. Roasting

Answer: B



20. To remove basic impurities from the ore the substance generally used is

- A. SiO_2
- $\mathsf{B.}\,P_2O_5$
- C. $P_2O_5(\text{ or })SiO_2$
- D. $CaCO_3$

Answer: C



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21. During smelting an additional substance added to form a fusible product. It is known as

A. Slag

- B. Mud C. Gangue D. Flux **Answer: D**



- - A. in inert gas
 - B. in the presence of air
 - C. in the absence of air
 - D. in the presence of CaO and MgO

22. Calcination is the process of heating the ore:

Answer: C

23. To which of the following ores, calcination process in not applicable

- A. $CaCO_3$
- B. Al_2O_3 , H_2O
- $C. CaCO_3, Ca(OH)_2$
- D. ZnS

Answer: D



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24. Roasting is carried out in case of

A. Galena B. Iron pyrites C. Copper glance D. All **Answer: D Watch Video Solution** 25. Smelting is usually carried out in A. Blast furnace B. Open hearth furnce C. Muffle furnace D. Electric furnace

Answer: A



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- **26.** Slag is a product of
 - A. Flux and coke
 - B. Coke and metal oxide
 - C. Flux and impurities
 - D. Metal and flux

Answer: C



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27. In oxidisin roasting of Zn, S porducts are

A.
$$ZnO + SO_2$$

$$\operatorname{B.}{ZnO} + ZnSO_4 + SO_2$$

C. $ZnCl_2$

D. $Zn + SO_2$

Answer: A



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28. Ag_2S or in mixed with NaCl and heated to 6000° in the presence of air t5hen product formed are

A.
$$Ag+SO_2$$

$$\operatorname{B.} AgCl + SO_2$$

C.
$$AgCl + Na_2SO_4$$

D. $AgCl + Na_2S$

Answer: C



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29. For which one the following reaction ΔS is positive

A.
$$2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Z\cap O_{\,(\,s\,)}$$

$$\operatorname{B.}2C_{(S)} + O_{2(g)} \to 2CO_{(g)}$$

C.
$$2CO_{\,(\,g\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2CO_{2\,(\,g\,)}$$

D.
$$4Al_{\,(\,s\,)}\,+3O_{2\,(\,g\,)}\, o 2Al_2O_{3\,(\,s\,)}$$

Answer: B



30. For which one of the followinng reaction ΔG decreases with increasing the temperature

A.
$$2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Z\cap O_{\,(\,s\,)}$$

$${\rm B.}\, 2CO_{\,(\,g\,)}\, + O_{2\,(\,g\,)}\, \to 2CO_{2\,(\,g\,)}$$

$$\mathsf{C.}\, 2C_{\,(\,s\,)}\, + O_{2\,(\,g\,)}\, \to 2CO_{\,(\,g\,)}$$

$$\mathrm{D.}\,4Cu_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,\rightarrow 2Cu_{2}O_{\,(\,s\,)}$$

Answer: C



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31. For which one of the following reaction , the graph of ΔG against T is almost horizontal to temperature axis

A.
$$C_{(s)} + O_{2(g)} o CO_{2(g)}$$

B. $2C_{(s)} + O_{2(g)} o 2CO_{(g)}$

C. $CO_{\left(g
ight)}+O_{2\left(g
ight)}
ightarrow2CO_{2\left(g
ight)}$

D. $3Mg_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2MgO_{\,(\,s\,)}$

Answer: A



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32. The least stable oxide at room temperature is

A. ZnO

B. Cu O

 $\mathsf{C}.\,Sb_2O_3$

D. Ag_2O

Answer: D

33.
$$Ni+4CO \xrightarrow{330-350K} Ni(CO)_4 \xrightarrow{450-470k} Ni+4CO$$

this sequance of reaction s involed in

- A. Van Arkel methal for refining of nickel
- B. Mond's process for refining of nickel
- C. Zone refining of nickel
- D. Refining of nickel by disstilation

Answer: B



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34. The process of zone refining is used for

A. Sillicon B. Germanium C. Gallium D. all the above **Answer: D Watch Video Solution** 35. The process used in the refining of aluminimum and zinc metals are repsectively A. Hoope's process and fractional distillation B. Hoope's process and cupellation C. Poling and fractional distillation

D. Cupellation and fractional distillation

Answer: A



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36. In the metallurgy of which of the following supellation process is used ?

- A. Copper
- B. silver
- C. Iron
- D. Aluminium

Answer: B



37. In zone - Refining method th	e molten zone :
----------------------------------	-----------------

- A. consists of impurities only
- B. contiins more impurity than the original metal
- C. contains the purified metal only
- D. moves to either side

Answer: B

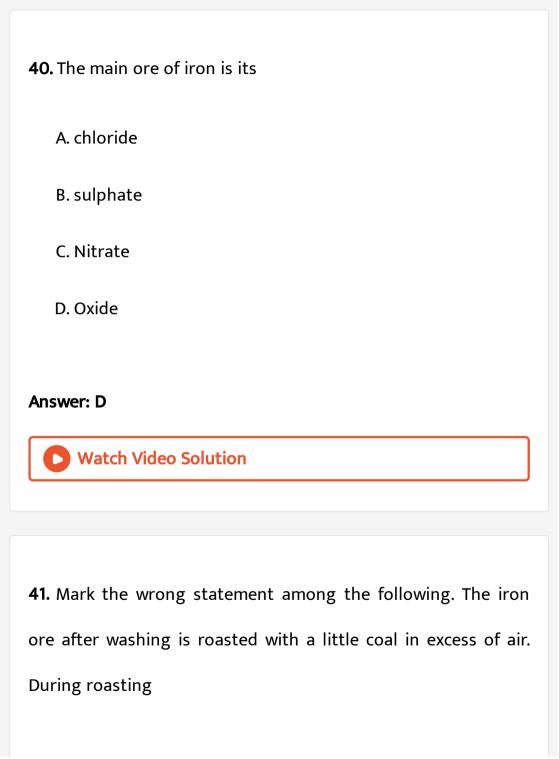


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38. Tin and lead can be refined by

- A. Cupellation
- **B.** Liquation

C. Poling D. Bessmerisations **Answer: B Watch Video Solution** 39. Silver containing lead as an impurity is not purified by A. Poling B. Cupellation C. Levigation D. Distillation **Answer: B**



- A. moisture is removed
- B. S and As are removed in the form of their volatile oxides
- C. Any ferrous oxide is oxidised to ferricoxide
- D. The mass becomes compact and thus makes it suitable for ready reduction to metallic iron.

Answer: D



- 42. Most abundant ore of iron is
 - A. magnetite
 - B. haematite
 - C. limonite

D. pyrites
Answer: B
Watch Video Solution
43. The reducing agent added in the extraction of Iron from
oxide ore of iron is
A. coke
B. Aluminium
C. carbon monoxide
D. zinc
Answer: A
View Text Solution

44. The iron obtained from blast funace is
A. Pig iron
B. Silver
C. Soft iron
D. Steel
Answer: A
Watch Video Solution
45. In the middle part of blast furnace, iron ore is treated with
lime stone to remove
A. C

B. CaO
C. SiO_2
D. Fe_2O
Answer: C
Watch Video Solution
46. In the manufacture of iron from haematite, the limestone acts as
A. A reducing agent
B. Flux
C. Slag
D. Gangue

Answer: B



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- 47. In the extraction of iron, the slag produced is
 - A. *CO*
 - B. $FeSiO_3$
 - C. $MgSiO_3$
 - D. $CaSiO_3$

Answer: D



48. Which one of the following elements constitutes	a	major
impurity in pig iron?		
A. Silicon		

- B. Oxygen
- C. Sulphur
- D. Carbon

Answer: D



- 49. In which of the following percentage of carbon is maximum
 - A. Pig iron
 - B. Cast iron

- C. Wrought iron
- D. Pig iron and wrough iron

Answer: A



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50. Weight ratio of roasted ore, coke and lime stone fed into the blast furnace in the manufacture of cast iron is

- A. 8:1:4
- B. 6:4:1
- C.8:4:1
- D.8:4:3

Answer: C

51. Carbon is present in pig Iron as

- A. FeC
- B. FeC_3
- C. Fe_3C
- D. $Fe_{10}C$

Answer: C



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52. Commercially important ore of copper is its

A. Oxide ore

- B. sulphide ore
- C. sulphate ore
- D. silicate ore

Answer: B



View Text Solution

53. Which is the chief ore of copper?

- A. Galena
- B. Copper pyrites
- C. Sphalerite
- D. Siderite

Answer: B

54. The matte obtained in the callurgy of copper has the approximate Composition

A.
$$FeS + CuO$$

B.
$$Cu_2S + FeO$$

C.
$$Cu_2S + FeS$$

D.
$$CuS + FeS_2$$

Answer: C



Watch Video Solution

55. The flux used in the smelting of copper pyrites is

- A. lime stone
- B. silica
- C. borax
- $\mathsf{D.}\,P_2O_5$

Answer: B



- 56. In the metallurgy of copper blister copper is obtained from
 - A. Blast furnace
 - B. Reverberatory furnace
 - C. Bessemer converter
 - D. Electrolytic tank

Answer: C



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57. Blister Cu is about:

A. 60% Cu

B. 98% Cu

C. 90% Cu

D. 100% Cu

Answer: C



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58. Zinc is obtained on large scale by

- A. Electrolysis of $ZnCl_2$
- B. Reduction of ZnO
- C. Precipitation with Ag
- D. Any of these methods

Answer: B



- **59.** in Belgian process for reduction of ZnO to Z reductant is
 - A. Al
 - B. Coal or Coke
 - $\mathsf{C}.\,H_2$
 - D. Water gas

Answer: B



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60. The metal that occurs in the native state as well as in the combined form is

- A. Silver
- B. Magnesium
- C. Aluminum
- D. Manganese

Answer: A



61. A common metal widely used in the displacement method to
obtain other metals is
A. Cu
B. Fe
C. Zn
D. Ca
Answer: C
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62. The metal extracted by leaching with a cyanide is

B. Ag

A. Mg

C. Cu D. Na **Answer: B Watch Video Solution** 63. The chemical reagent used for leaching of gold and silver ores is A. Sodium hydroxide B. Potassium cyanide C. Potassium cyanate D. Sodium sulphate **Answer: B**

64. Name the metal M, which is extracted based on the following equation

$$4M+8CN^-+2H_2O+O_2
ightarrow 4igl[M(CN)_2igr]^-+4OH^-$$

$$2igl[M(CN)_2igr]^- + Zn
ightarrow igl[Zn(CN)_4igr]^2 + 2M$$

A. Cu

B. Au (or) Ag

C. Hg

D. Ni

Answer: B



65. Of the following metals that cannot be obtained by electolysis of the aqueous solultion of their salts is /are

- A. Ag
- B. Mg
- C. Cu
- D. Al and Mg

Answer: D



66. Which of the following process is used in the extractive metallurgy of magnesium?

A. Fused salt electrolysis

- B. Self reduction
- C. Aqueous solution electrolysis
- D. Thermite reduction



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67. In the Bayer's process of purification of red hauxite the leaching agent is

- A. NaOH
- B. Na_2CO_3
- $\mathsf{C.}\,NaCN$
- D. KCN



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68. Chemical leaching is useful in the concen-tration of

A. copper pyrites

B. bauxite

C. galena

D. cassiterite

Answer: B



69. The electrolytic reduction method for the preparation of aluminium is called

- A. Hoope's process
- B. Baeyer's process
- C. Hall and Heroult process
- D. Serpeck process

Answer: C



70. In the electrolytic reduction of alumina, the anodic product is

A. Al

B. Na
$C.O_2$
D. H_2
Answer: C
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71. Coinage alloy contains copper. The other metal present may be
A. Fe
B. Ni
C. Zn
D. Pt

Answer: B



Watch Video Solution

72. Alloy used in making anchors, bolts, chains and wires

- A. pig iron
- B. cast iron
- C. wrought iron
- D. german silver

Answer: C



73. (A) : Cassiterite mineral is concentrated by electromagnetic method

(R): Tinstone is non-magnetic and impurity wolframite is magnetic

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



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74. (A): Efficiency of the reverberatary furnace is less

(R): The waste gases formed in the fumace reactions leave the

furnace through chimney.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



75. (A): In the smelting of copper pyrites in blast furnace, Cu_2S formed but not FeS.

(R): Cu has greater affinity to 'S' than to 'O' where as Fe has greater affinity to 'O' than to 'S'.

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true



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pollutants like sulphurdioxide

- **76.** (A): Iron pyrate is used in the extraction of iron releases
- (R) : Ores which are abundent with non metals produce poluting gases
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: B



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- **77.** (A) Reduction of a metal oxide is easier if the metal formed is in liquid state at the temperature of reduction .
- (R) ΔG° for the net reaction, reduction of metal oxide with the reductant, is more-ve when the metal formed is in molten state
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false
 - D. A is false, R is true



Watch Video Solution

78. (A): Leaching is chemical method used to ore benefication process

(R): Leaching is usually performed in metallurgy with the help of a non aqueous solvent

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



View Text Solution

79. (A): Hydrated oxides are usually subjected to roasting

(R): Hydrated oxides on heating loses water and gives oxide

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: D



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80. (A): Levigation is used for the separation of oxide ores from impurities

(R): Ore particles are removed by washing in a current of water.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



81. (A): High purity gallium for semiconducting purpose can be obtained by zone refining

(R): Zone refining works on the principle of fractional crystallisation, leading to high purity

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true



- **82.** (A): Copper metal can be extracted by electrolysis even from aqueous solution
- (R): Copper ions are preferentially reduced to water in aqueous solution
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: A



Watch Video Solution

83. (A): Last traces of lead from silver is removed by cupellation (R): Lead will be converted to volatile litharge during cupellation, but silver remains.

- A. Both A & R are true, R is the correct explanation of A
- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A

84. (A): Zinc can be refined from lead by distillation

(R): Vapour pressure of lead is more compared to that of zinc

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



View Text Solution

85. (A): Metals like Sn and Pb can be refined by liquation

(R): Sn and Pb are readily fusible and can be separated from

less fusible impurities on heating

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



86. (A): Mond's process is used to refine nickel metal

(R) : With carbonmonoxide, nickel forms a neutral complex nickeltetracarbonyl.

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: B



- 87. (A): Corrosion involves the oxidation of metal
- (R): Oxidised form of metal is more stable than metal.
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false
 - D. A is false, R is true



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88. (A): Silver cyanide complex is treated with zinc to precipitate silver metal

(R): Zinc cyanide complex is more stable than silver cyanide complex.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



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89. (A): In aluminothermic process, Al reduction increases the heat of the reaction

(R): During reduction in thermit process, Al_2O_5 is formed which is an exothermic product.

- A. Both A & R are true, R is the correct explanation of A
- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A



90. (A) : Sulphide ores are concentrated by froth floatation process.

(R): Pine oil acts as a frothing agent in froth floatation process.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: B



Watch Video Solution

91. (A): Platinum and gold occur in native state in nature.

(R): Platinum and gold are noble metals

- A. Both A & R are true, R is the correct explanation of A
- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true



- **92.** (A): Graphite is an example of neutral refractory material used in furnaces
- (R): Chemically graphite is most stable allotrope of carbon
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: C



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- 93. Which of the following is true?
 - A. A mineral need not be an ore
 - B. An ore can't be a mineral
 - C. All ores are not minerals
 - D. All minerals are ores

Answer: A



94. Which of the following is not found in native state?
A. Pt
B. Cu
C. Au
D. Na
Answer: D Watch Video Solution
95. Cassiterite ore is used to extract
A. Fe
B. Sn

D. Pb	
Answer: B	
Watch Video Solution	
96. The metal never found in free state is	
A. Au	
B. Ag	
C. Pt	
D. Zn	
Answer: D	
Watch Video Solution	

97. Both calcination and roasting can be performed in
A. Reverberatory furnace
B. Blast furnace
C. Muffle furnace
D. Electric furnace
Answer: A
Watch Video Solution
98. Copper pyrites ore is concentrated by
A. Electromagnetic method
B. Gravity separation method

C. Froth floatation method

D. All the above methods

Answer: C



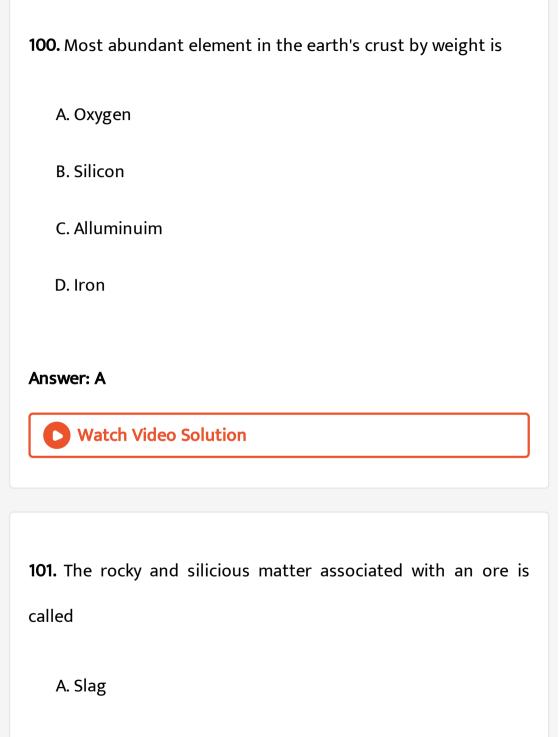
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99. Which one of the following is not a method of concentration of ore

- A. gravity separation
- B. froth flotation process
- C. electromagnetic separation
- D. smelting

Answer: D





- B. Mineral
- C. Matrix or Gangue
- D. Flux

Answer: C



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102. The process of removing of lighter ganse particles by washing in a current of water is called

- A. Levigation (or) gravity separation
- B. Liquiation
- C. Leaching
- D. Cupellation



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103. In the froth flotation process for the purification of minerals the particles float because

- A. they are light
- B. they are insoluble
- C. their surface is preferentially wetted by oil
- D. they bear an electrostatic charge

Answer: C



104. Froth floatation process for the concentration of ores is an illustration of the practical application of

- A. Adsorption
- B. Absorption
- C. Coagulation
- D. Sedimentation

Answer: A



105. Gravity separation process may be used for the concentration of

A. Chalcopyrite

- B. Bauxite
- C. Haematite
- D. Calamine

Answer: C



Watch Video Solution

106. Wolframite $(FeWO_4)$ is separated from cassiterite by

- A. Froth flotation method
- B. levigation
- C. electromagnetic method
- D. electrostatic separation method

Answer: C



107. In the extraction of gold ,alluival sand is conectrated by which method

- A. Gavity separation
- B. Frouth floation
- C. magnetic separation
- D. Liquation

Answer: A



108. Which one of the following is used as conditioner in froth flotation process

- A. pine oil
- B. soduium ethyl xanthate
- C. Sodium carbanate
- D. Olive oil

Answer: C



109. During extraction of a metal the ore is roasted if it is a

- A. sulphate ore
- B. sulphide ore

C. Carbonate ore D. Oxide ore **Answer: A** Watch Video Solution 110. A common metal that is used for the extraction of some metals from their oxides is A. Cr B. Fe C. Mn D. Al **Answer: D**

111. Extraction	of metals	from sul	phide cres	s is done	by
------------------------	-----------	----------	------------	-----------	----

- A. Electrolysis
- B. smelting
- C. Hydrometallurgy
- D. Roasting

Answer: B



Watch Video Solution

112. To remove basic impurities from the ore the substance generally used is

A.
$$SiO_2$$

 $\operatorname{B.}P_2O_5$

 $\mathsf{C.}\,P_2O_5(\ \mathrm{or}\)SiO_2$

D. $CaCO_3$

Answer: C



Watch Video Solution

113. During smelting an additional substance added to form a fusible product. It is known as

A. Slag

B. Mud

C. Gangue

D. Fl	ux
-------	----

Answer: D



Watch Video Solution

114. Calcination is the process of heating the ore:

- A. in inert gas
- B. in the presence of air
- C. in the absence of air
- D. in the presence of CaO and MgO

Answer: C



115. To which of the following ores, calcination process in not applicable

- A. $CaCO_3$
- B. Al_2O_3, H_2O
- C. $CaCO_3$, $Ca(OH)_2$
- D. ZnS

Answer: D



- 116. Roasting is carried out in case of
 - A. Galena
 - B. Iron pyrites

C. Copper glance D. All **Answer: D Watch Video Solution** 117. Smelting is usually carried out in A. Blast furnace B. Open hearth furnce C. Muffle furnace D. Electric furnace Answer: A **Watch Video Solution**

118. Slag is a product of

A. Flux and coke

B. Coke and metal oxide

C. Flux and impurities

D. Metal and flux

Answer: C



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119. In oxidisin roasting of Zn, S porducts are

A. $ZnO + SO_2$

 $\mathsf{B.}\, ZnO + ZnSO_4 + SO_2$

C. $ZnCl_2$

D. $Zn + SO_2$

Answer: A



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120. Ag_2S or in mixed with NaCl and heated to 6000° in the presence of air t5hen product formed are

A.
$$Ag + SO_2$$

B.
$$AgCl + SO_2$$

C.
$$AgCl + Na_2SO_4$$

D.
$$AgCl+Na_2S$$

Answer: C

121. For which one the following reaction ΔS is positive

A.
$$2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Z\cap O_{\,(\,s\,)}$$

$${\rm B.}\, 2C_{(S)}\, + O_{2(g)}\, \to 2CO_{(g)}$$

$$\mathsf{C.}\,2CO_{\,(\,g\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2CO_{2\,(\,g\,)}$$

D.
$$4Al_{\,(\,s\,)}\,+3O_{2\,(\,g\,)}\,
ightarrow\,2Al_2O_{3\,(\,s\,)}$$

Answer: B



Watch Video Solution

122. For which one of the followinng reaction ΔG decreases

with increasing the temperature

A. $2Zn_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Z\cap O_{\,(\,s\,)}$

 $\texttt{B.}\,2CO_{\left(\hspace{.05cm}g\hspace{.05cm}\right)}\,+O_{2\left(\hspace{.05cm}g\hspace{.05cm}\right)}\,\rightarrow2CO_{2\left(\hspace{.05cm}g\hspace{.05cm}\right)}$

C.
$$2C_{\left(s
ight)}\,+O_{2\left(g
ight)}\,
ightarrow\,2CO_{\left(g
ight)}$$

D.
$$4Cu_{\,(\,s\,)}\,+O_{2\,(\,g\,)}\,
ightarrow\,2Cu_2O_{\,(\,s\,)}$$

Answer: C



Watch Video Solution

123. For which one of the following reaction , the graph of ΔG

against T is almost horizontal to temperature axis

A.
$$C_{(s)} + O_{2(g)} o CO_{2(g)}$$

$$\texttt{B.}\,2C_{\left(\,s\,\right)}\,+O_{2\left(\,g\,\right)}\,\rightarrow2CO_{\left(\,g\,\right)}$$

$$\mathsf{C.}\,CO_{\,(\,g\,)}\,+O_{2\,(\,g\,)}\,\rightarrow 2CO_{2\,(\,g\,)}$$

D.
$$3Mg_{\left(s
ight)}\,+O_{2\left(g
ight)}\,
ightarrow\,2MgO_{\left(s
ight)}$$

Answer: A



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124. The least stable oxide at room temperature is

A. ZnO

B. Cu O

 $\mathsf{C.}\,Sb_2O_3$

D. Ag_2O

Answer: D



125.
$$Ni+CO \xrightarrow{330-350K} Ni(CO)_4$$

$$No(CO)_4 \xrightarrow{450-470K} Ni + 4CO$$

This sequence of reactions are involved in

- A. Van Arkel methal for refining of nickel
- B. Mond's process for refining of nickel
- C. Zone refining of nickel
- D. Refining of nickel by disstilation

Answer: B



- 126. The process of zone refining is used for
 - A. Sillicon

C. Gallium D. all the above **Answer: D Watch Video Solution** 127. The process used in the refining of aluminimum and zinc metals are repsectively A. Hoope's process and fractional distillation B. Hoope's process and cupellation C. Poling and fractional distillation D. Cupellation and fractional distillation

B. Germanium

Answer: A



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128. In the metallurgy of which of the following supellation process is used ?

- A. Copper
- B. silver
- C. Iron
- D. Aluminium

Answer: B



129. In zone - Refining method the molten zone :

A. consists of impurities only

B. contiins more impurity than the original metal

C. contains the purified metal only

D. moves to either side

Answer: B



130. Tin and lead can be refined by

A. Cupellation

B. Liquation

C. Poling D. Bessmerisations **Answer: B Watch Video Solution** 131. Silver containing lead as an impurity is not purified by A. Poling B. Cupellation C. Levigation D. Distillation **Answer: B Watch Video Solution**

132. The main ore of iron is its

A. chloride

B. sulphate

C. Nitrate

D. Oxide

Answer: D



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133. Mark the wrong statement among the following. The iron ore after washing is roasted with a little coal in excess of air. During roasting

- A. moisture is removed
- B. S and As are removed in the form of their volatile oxides
- C. Any ferrous oxide is oxidised to ferricoxide
- D. The mass becomes compact and thus makes it suitable for ready reduction to metallic iron.

Answer: D

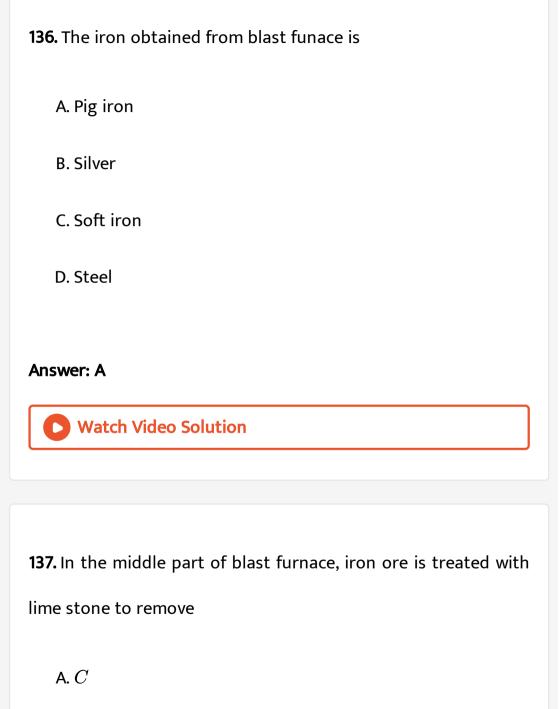


- 134. Most abundant ore of iron is
 - A. magnetite
 - B. haematite
 - C. limonite

D. pyrites
Answer: B
Watch Video Solution
135. The reducing agent added in the extraction of Iron from oxide ore of iron is
A. coke
B. Aluminium
C. carbon monoxide

D. zinc

Answer: A



C. SiO_2

 $\operatorname{D.} Fe_2O$

Answer: C



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138. In the manufacture of iron from haematite, the limestone acts as

A. A reducing agent

B. Flux

C. Slag

D. Gangue

Answer: B



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139. In the extraction of iron, the slag produced is

A. *CO*

B. $FeSiO_3$

 $\mathsf{C.}\,MgSiO_3$

D. $CaSiO_3$

Answer: D



140. Which one of the following elements constitutes a major impurity in pig iron? A. Silicon B. Oxygen C. Sulphur D. Carbon **Answer: D Watch Video Solution**

141. In which of the following percentage of carbon is maximum

A. Pig iron

B. Cast iron

- C. Wrought iron
- D. Pig iron and wrough iron

Answer: A



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- **142.** Weight ratio of roasted ore, coke and lime stone fed into the blast furnace in the manufacture of cast iron is
 - A. 8:1:4

B.6:4:1

- C.8:4:1
- D.8:4:3

Answer: C

143. Carbon is present in pig Iron as

- A. FeC
- B. FeC_3
- C. Fe_3C
- D. $Fe_{10}C$

Answer: C



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144. Commercially important ore of copper is its

A. Oxide ore

- B. sulphide ore
- C. sulphate ore
- D. silicate ore

Answer: B



Watch Video Solution

- **145.** Which is the chief ore of copper?
 - A. Galena
 - B. Copper pyrites
 - C. Sphalerite
 - D. Siderite

Answer: B

146. The matte obtained in the callurgy of copper has the approximate Composition

A.
$$FeS + CuO$$

B.
$$Cu_2S + FeO$$

C.
$$Cu_2S + FeS$$

D.
$$CuS + FeS_2$$

Answer: C



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147. The flux used in the smelting of copper pyrites is

A. lime stone B. silica C. borax D. P_2O_5 **Answer: B Watch Video Solution** 148. In the metallurgy of copper blister copper is obtained from A. Blast furnace B. Reverberatory furnace C. Bessemer converter D. Electrolytic tank

Answer: C



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149. Blister Cu is about:

A. 60% Cu

B. 98% Cu

C. 90% Cu

D. 100% Cu

Answer: C



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150. Zinc is obtained on large scale by

- A. Electrolysis of $ZnCl_2$
- B. Reduction of ZnO
- C. Precipitation with Ag
- D. Any of these methods

Answer: B



- **151.** in Belgian process for reduction of ZnO to Z reductant is
 - A. Al
 - B. Coal or Coke
 - $\mathsf{C}.\,H_2$
 - D. Water gas

Answer: B



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152. The metal that occurs in the native state as well as in the combined form is

- A. Silver
- B. Magnesium
- C. Aluminum
- D. Manganese

Answer: A



153. A common metal widely used in the displacement method to obtain other metals is

A. Cu

C. Zn

B. Fe

D. Ca

Answer: C



154. The metal extracted by leaching with a cyanide is

A. Mg

B. Ag

C. Cu D. Na **Answer: B Watch Video Solution** 155. The chemical reagent used for leaching of gold and silver ores is A. Sodium hydroxide B. Potassium cyanide C. Potassium cyanate D. Sodium sulphate **Answer: B**

156. Name the metal M, which is extracted based on the following equation

$$4M + 8CN^- + 2H_2O + O_2
ightarrow 4igl[M(CN)_2igr]^- + 4OH^-$$

$$2igl[M(CN)_2igr]^- + Zn
ightarrow igl[Zn(CN)_4igr]^2 + 2M$$

A. Cu

B. Au (or) Ag

C. Hg

D. Ni

Answer: B



157. Of the following metals that cannot be obtained by electolysis of the aqueous solultion of their salts is /are

- A. Ag
- B. Mg
- C. Cu
- D. Al and Mg

Answer: D



158. Which of the following process is used in the extractive metallurgy of magnesium ?

A. Fused salt electrolysis

- B. Self reduction
- C. Aqueous solution electrolysis
- D. Thermite reduction

Answer: A



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159. In the Bayer's process of purification of red hauxite the leaching agent is

- A. NaOH
- B. Na_2CO_3
- C. NaCN
- $\mathsf{D.}\ KCN$

Answer: A



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160. Chemical leaching is useful in the concen-tration of

- A. copper pyrites
- B. bauxite
- C. galena
- D. cassiterite

Answer: B



161. The electrolytic reduction method for the preparation of aluminium is called

- A. Hoope's process
- B. Baeyer's process
- C. Hall and Heroult process
- D. Serpeck process

Answer: C



162. During the electrolytic reduction of alumina, the reaction at cathode is

A. Al

B. Na
C. O_2
D. H_2
Answer: C
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163. Coinage alloy contains copper. The other metal present may be
A. Fe
B. Ni
C. Zn
D. Pt

Answer: B



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164. Alloy used in making anchors, bolts, chains and wires

- A. pig iron
- B. cast iron
- C. wrought iron
- D. german silver

Answer: C



165. (A) : Cassiterite mineral is concentrated by electromagnetic method

(R): Tinstone is non-magnetic and impurity wolframite is magnetic

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



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166. (A) Efficiency of the reverboratary furnace is less

(R) The waste gases formed in the furnace reactions leave the

furnace through chimney.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



167. (A): In the smelting of copper pyrites in blast furace, Cu_2S formed but not FeS.

(R): Ca has greater affinity to 'S than to where as fe has greater affinity to than to's

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A



Watch Video Solution

pollutants like sulphurdioxide

- 168. (A): Iron pyrate is used in the extraction of iron releases
- (R) : Ores which are abundent with non metals produce poluting gases
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: B



Watch Video Solution

169. (A) Reduction of a metal oxide is easier if the metal formed is in liquid state at the temperature of reduction .

(R) ΔG° for the net reaction, reduction of metal oxide with the reductant, is more-ve when the metal formed is in molten state

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



Watch Video Solution

170. (A): Leaching is chemical method used to ore benefication process

(R): Leaching is usually performed in metallurgy with the help of a non aqueous solvent

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



171. (A): Hydrated oxides are usually subjected to roasting

(R): Hydrated oxides on heating loses water and gives oxide

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: D



Watch Video Solution

172. (A): Levigation is used for the separation of oxide ores from impurities

(R): Ore particles are removed by washing in a current of water.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



173. (A): High purity gallium for semiconducting purpose can be obtained by zone refining

(R): Zone refining works on the principle of fractional crystallisation, leading to high purity

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A



- **174.** (A): Copper metal can be extracted by electrolysis even from aqueous solution
- (R): Copper ions are preferentially reduced to water in aqueous solution
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: A



Watch Video Solution

175. (A): Last traces of lead from silver is removed by cupellation (R): Lead will be converted to volatile litharge during cupellation, but silver remains.

- A. Both A & R are true, R is the correct explanation of A
- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A

Watch Video Solution

176. (A): Zinc can be refined from lead by distillation

(R): Vapour pressure of lead is more compared to that of zinc

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: C



Watch Video Solution

177. (A): Metals like Sn and Pb can be refined by liquation

(R): Sn and Pb are readily fusible and can be separated from

less fusible impurities on heating

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



178. (A): Mond's process is used to refine nickel metal

(R) : With carbonmonoxide, nickel forms a neutral complex nickeltetracarbonyl.

A. Both A & R are true, R is the correct explanation of A

- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: B



- 179. (A): Corrosion involves the oxidation of metal
- (R): Oxidised form of metal is more stable than metal.
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false
 - D. A is false, R is true

Answer: A



Watch Video Solution

180. (A): Silver cyanide complex is treated with zinc to precipitate silver metal

(R): Zinc cyanide complex is more stable than silver cyanide complex.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



181. (A): In aluminothermic process, Al reduction increases the heat of the reaction

(R): During reduction in thermit process, Al_2O_5 is formed which is an exothermic product.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: A



182. (A) : Sulphide ores are concentrated by froth floatation process.

(R): Pine oil acts as a frothing agent in froth floatation process.

A. Both A & R are true, R is the correct explanation of A

B. Both A & R are true, R is not correct explanation of A

C. A is true, R is false

D. A is false, R is true

Answer: B



Watch Video Solution

183. (A): Platinum and gold occur in native state in nature.

(R): Platinum and gold are noble metals

- A. Both A & R are true, R is the correct explanation of A
- B. Both A & R are true, R is not correct explanation of A
- C. A is true, R is false
- D. A is false, R is true

Answer: A



- **184.** (A): Graphite is an example of neutral refractory material used in furnaces
- (R): Chemically graphite is most stable allotrope of carbon
 - A. Both A & R are true, R is the correct explanation of A
 - B. Both A & R are true, R is not correct explanation of A
 - C. A is true, R is false

D. A is false, R is true

Answer: C



1.

В.

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Objective Exercise 2

List - I (mineral)	List - II (type of mineral)
1) Zircon	a) Sulphate
2) Monite	b) Silicate

- 3) Pentlandite c) Sulphide 4) Anglesite d) Phosphate
- Match is

A. $b \quad d \quad c \quad a$

Correct

D.
$$\begin{pmatrix} 1 & 2 & 3 & 4 \\ a & d & c & d \end{pmatrix}$$

Answer: A



Watch Video Solution

- **2.** X' is substance which combines chemically with impurities associated with the ore to form casily fusible mass'Y! Her X and Yare
 - A. Flux, slag
 - B. Slag, flux
 - C. Gangue, slag
 - D. Reductant, flux

Answer: A



3. In Goldsmith thermite process reductant in

A. Coke

B. Aluminium

C. Water gas

D. Carbonmonoxide

Answer: B



Watch Video Solution

4. In which of the following products are in the molte state

A. Calcination

- B. Oxidizing roasting
- C. Sulphatizing roasting
- D. Smelting

Answer: D



5.

Watch Video Solution

List -I

A) vanArkel method 1) Manufacture of caustic soda

B) Solvay process 2) Purification of Titanium

C) Cupellation 3) Manufature of Na₂CO₃

D) Poling 4) Purification of copper 5) Refining of silver

A. $egin{array}{ccccc} A & B & C & D \ 2 & 1 & 3 & 4 \end{array}$

B. (A, B, C, D), (4, 3, 2, 5)

Answer: C



List - II

The

1) Argentite a) KCl

2) Horn silver b) AgCl

3) Ruby silver c) Ag_2S

4) Sylvine d) $3Ag_2S.Sb_2S_3$ 6. correct Match is

List - I

- c a d b

D.
$$egin{array}{ccccc} 1 & 2 & 3 & 4 \ d & c & b & a \end{array}$$

Answer: C



Watch Video Solution

7. Match the following

1	8	t - I	

- I. Cyanide process
- II. Floatation proces
- III. Electrolytic reduction
- IV. Zone refining

List - II

- a) Ultrapure Ge
 - b) Pine oil
 - c) Extraction of Al
 - d) Extraction of Au

Answer: B



- 8. Match the following
- List-I (Concentration method)
- 1) Hydraulic washing
- 2) Magnetic separation
- 3) Froth flotation
- 4) Leaching
- List-II (Principle)
- a) Difference in solubility of gangue and ore particles in a specfic substance
- b) Difference in wetting property of ore and gangue particles
- c) Difference in gravities of ore and gangue particles

d) Difference in magnetic property of gangue and ore particles

The correct match is

Answer: D



9. The final step in the metallurgical extraction of Cu metal from Cu pyrites takes place in a Bessemer converter. The reaction taking place

A.
$$Cu_2S+O_2 o 2Cu+SO_2$$

B. $4Cu_2O + Fes \rightarrow 8Cu + FeSO_4$

C. $2CuO + 2Cu_2S \rightarrow 6Cu + SO_2$

D. $Cu_2S + 2FeO
ightarrow 2CuO + 2Fe + SO_2$

Answer: C



Watch Video Solution

10. Heating mixture of Cu_2O and Cu_2S will give

A. $Cu + SO_2$

B. $Cu + SO_3$

 $\mathsf{C}.\,CuO + CuS$

D. Cu_2SO_3

Answer: A

11. In the extraction of silver from argentite are the one is treated with dilute solution of NaCN in water in the presence of Y, whereby the following reaction takes place.

 $Ag_2X + 4NaCN + 2Y
ightarrow 2Naigl[Ag(CN)_2igr] + Na_2XO_4X \,\, ext{and}\,\,\,Y$

in this reaction are repesented by

A. Cl and S

B. S and O_2

C. O and O_2

D. O and S

Answer: B



12. Which of the following is not a characteristic of open - hearth process

- A. The quality of steel obtained is very high
- B. Composition of steel can be controlled
- C. A blast of air is used in the furnace
- D. Iron scrap and lower grade pig iorn can be used

Answer: C



13. Formation of metallic copper from the sulphide ore in the normal thermo-metallur-gical process essentially involves which one of the following reaction?

A.
$$CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, CuS + C
ightarrow Cu + CO$$

 $CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, 2CuO + CuS
ightarrow 3Cu + SO_2$

C. $CuS + 2O_2
ightarrow CuSO_4, CuSO_4 + CuS
ightarrow 2Cu + 2SO_2$

 $CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, CuO + CO
ightarrow Cu + CO_2$

14. Which of the following reagent is used to separate the

Answer: B

В.

D.

impurity from red bauxite

A. Conc. HCI

- B. H_2SO_4
- $\mathsf{C}.\,NaOH$
- D. HNO_3

Answer: C



Watch Video Solution

- **15.** A mixture of Al_2O_3 and Fe_2O_3 can be separated by using
 - A. Sodium hydroxide
 - B. Cold water
 - C. Ethyl alcohol
 - D. Boiling water

Answer: A



16. Percentages of copper and zinc present in a alloy brass, are respectively

- A. 60 % and 40 %
- B. 40% and 60%
- C. 0 % and 100%
- D. 100 % and 0%

Answer: A



17. In the blast furnace, the reaction that is taking place at the temperature zone of 900 K to 1500 K is

A.
$$FeO+CO
ightarrow Fe+CO_2$$

B.
$$Fe_2O_3+CO o 2FeO+CO_2$$

C.
$$Fe_3O_4 + CO
ightarrow 3Fe + CO_2$$

D. All the above reactions

Answer: A



Watch Video Solution

18. Metal used in the extraction of Mn and Cr from their oxides

is

A. Ag

- B. Cu
- C. Al
- D. Fe

Answer: C



Watch Video Solution

19. Impurity present in red bauxite is

- A. ZnO
- B. Fe_2O_3
- $\mathsf{C}.\,SiO_2$
- D. Al_2O_3

Answer: B



20. Metal extracted from molten cryolite is

A. Al

B. Fe

C. Zn

D. Ag

Answer: A



Watch Video Solution

21. Metal commonly present in bronze, brass and German silver

is

- A. Cu
- B. Ag
- C. Zn
- D. Fe

Answer: A



Watch Video Solution

- List I (mineral) List II (type of mineral)
 - 1) Zircon
- a) Sulphate b) Silicate
 - 2) Monite
- 3) Pentlandite c) Sulphide

- 4) Anglesite d) Phosphate

Correct

Match is

22.

3 В. a b c d1 2 3 4 2 3 4 D. a d c b

Answer: A



Yare

Watch Video Solution

23. X' is substance which combines chemically with impurities associated with the ore to form casily fusible mass'Y! Her X and

A. Flux, slag

B. Slag, flux

C. Gangue, slag

D. Reductant, flux

Answer: A Watch Video Solution

24. In Goldsmith thermite process reductant in

- A. Coke
- B. Aluminium
- C. Water gas
- D. Carbonmonoxide

Answer: B



25. In which of the following products are in the molte state

- A. Calcination
- B. Oxidizing roasting
- C. Sulphatizing roasting
- D. Smelting

Answer: D



Watch Video Solution

26. Match the following

List - I

- 1) Liquation
- 2) Poling
- 3) Cupellation
- 4) Distillation

List - II

- a) Volatile metals with non volatile impurity
- b) Metal with its metal oxides as impurity
- c) Metal with easily oxidisable impurities
- d) Metal and impurities differ in M.P.

A.
$$\begin{pmatrix} 1 & 2 & 3 & 4 \\ a & b & c & d \end{pmatrix}$$
B. $\begin{pmatrix} 1 & 2 & 3 & 4 \\ d & c & b & a \end{pmatrix}$
C. $\begin{pmatrix} 1 & 2 & 3 & 4 \\ d & b & c & a \end{pmatrix}$
D. $\begin{pmatrix} 1 & 2 & 3 & 4 \\ c & b & d & c \end{pmatrix}$

Answer: C



27. Various types of zone in the blast burnace are given in the list -I and reactions take place in the extraction of iron are given

in list - II.

List - I

1) Zone of reduction a)
$$C+O_2 \rightarrow CO_2$$

List - II

- 2) Zone of heat b) $CO_2 + C \rightarrow 2CO$ abrorption
- 3) Zone of fusion c) $Fe_2O_3 + 3CO \rightarrow 2Fe + 3CO_2$

A. $\begin{pmatrix} 1 & 2 & 3 \\ a & b & c \end{pmatrix}$ B. $\begin{pmatrix} 1 & 2 & 3 \\ c & b & a \end{pmatrix}$ C. $\begin{pmatrix} 1 & 2 & 3 \\ b & c & a \end{pmatrix}$ D. $\begin{pmatrix} 1 & 2 & 3 \\ c & a & b \end{pmatrix}$

Answer: B



28.

- List -I List -II

 A) vanArkel method 1) Manufacture of caustic soda

 B) Solvay process 2) Purification of Titanium

 C) Cupellation 3) Manufature of Na₂CO₃
- D) Poling 4) Purification of copper 5) Refining of silver
- A. $egin{array}{cccccc} A & B & C & D \\ 2 & 1 & 3 & 4 \end{array}$

- B. (A, B, C, D), (4, 3, 2, 5)
- $A \quad B \quad C \quad D$ D. 5 1 3 4

Answer: C

29.

D.



- 1) Oxide
- 2) Carbonate
- 3) Sulphide
- 4) Silicate

- a) Kaolinite
- b) Calamine
- c) Copper glance d) Cuprite

1 2 3 4 A. d b c a1 2 3 4 B. b d a c1 2 3 4 a b c d

Answer: A



Watch Video Solution

List - I

- 1) Argentite a) KCl
- 2) Horn silver b) AgCl
- 3) Ruby silver c) Ag₂S
- 4) Sylvine d) $3Ag_2S.Sb_2S_3$ 30.

List - II

The

correct Match is

A. $\begin{pmatrix} 1 & 2 & 3 & 4 \\ c & a & d & b \end{pmatrix}$

 $\mathsf{B.} \begin{array}{ccccc} 1 & 2 & 3 & 4 \\ d & b & c & a \end{array}$

 $\mathsf{C.} \begin{array}{ccccc} 1 & 2 & 3 & 4 \\ c & b & d & a \end{array}$

D. $\begin{pmatrix} 1 & 2 & 3 & 4 \\ d & c & b & a \end{pmatrix}$

Answer: C

31. Match the following

List - I

I. Cyanide process

II. Floatation proces

III. Electrolytic reduction

IV. Zone refining

List - II

a) Ultrapure Ge

b) Pine oil

c) Extraction of Al

d) Extraction of Au

Answer: B



- 32. Match the following
- List-I (Concentration method)
- 1) Hydraulic washing
- 2) Magnetic separation
- 3) Froth flotation
- 4) Leaching
- List-II (Principle)
- a) Difference in solubility of gangue and ore particles in a specfic substance
- b) Difference in wetting property of ore and gangue particles
- c) Difference in gravities of ore and gangue particles
- d) Difference in magnetic property of gangue and ore particles

The correct match is

Answer: D



33. The final step in the metallurgical extraction of Cu metal from Cu pyrites takes place in a Bessemer converter. The reaction taking place

A.
$$Cu_2S+O_2 o 2Cu+SO_2$$

B.
$$4Cu_2O + Fes
ightarrow 8Cu + FeSO_4$$

C.
$$2CuO + 2Cu_2S
ightarrow 6Cu + SO_2$$

D.
$$Cu_2S + 2FeO
ightarrow 2CuO + 2Fe + SO_2$$

Answer: C



Watch Video Solution

34. Heating a mixture of Cu_2O and Cu_2S will give

A.
$$Cu+SO_2$$

B.
$$Cu + SO_3$$

$$\mathsf{C}.\,CuO + CuS$$

D. Cu_2SO_3

Answer: A



35. In the extraction of silver from argentite are the one is treated with dilute solution of NaCN in water in the presence of

Y, whereby the following reaction takes place. $Ag_2X + 4NaCN + 2Y
ightarrow 2Naigl[Ag(CN)_2igr] + Na_2XO_4X$ and Y

in this reaction are repesented by

A. Cl and S

B. S and O_2

C. O and O_2

D. O and S

Answer: B



36. Which of the following is not a characteristic of open - hearth process

- A. The quality of steel obtained is very high
- B. Composition of steel can be controlled
- C. A blast of air is used in the furnace
- D. Iron scrap and lower grade pig iorn can be used

Answer: C



37. Formation of metallic copper from the sulphide ore in the normal thermo-metallur-gical process essentially involves which one of the following reaction?

A.
$$CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, CuS + C
ightarrow Cu + CO$$

 $CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, 2CuO + CuS
ightarrow 3Cu + SO_2$

Answer: B

В.

D.

$$CuS + rac{3}{2}O_2
ightarrow CuO + SO_2, CuO + CO
ightarrow Cu + CO_2$$

C. $CuS + 2O_2
ightarrow CuSO_4, CuSO_4 + CuS
ightarrow 2Cu + 2SO_2$

Watch Video Solution

38. Which of the following reagent is used to separate the impurity from red bauxite

A. Conc. HCI

- B. H_2SO_4
- C. NaOH
- D. HNO_3

Answer: C



Watch Video Solution

39. A mixture of Al_2O_2 and Fe_2 can be separated by using

- A. Sodium hydroxide
- B. Cold water
- C. Ethyl alcohol
- D. Boiling water

Answer: A



40. Percentages of copper and zinc present in a alloy brass, are respectively

- A. 60 % and 40%
- B. 40% and 60%
- C. 0 % and 100%
- D. 100 % and 0%

Answer: A



41. In the blast furnace, the reaction that is taking place at the temperature zone of 900 K to 1500 K is

A.
$$FeO+CO
ightarrow Fe+CO_2$$

B.
$$Fe_2O_3+CO
ightarrow 2FeO+CO_2$$

C.
$$Fe_3O_4 + CO
ightarrow 3Fe + CO_2$$

D. All the above reactions

Answer: A



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42. Metal used in the extraction of Mn and Cr from their oxides

is

A. Ag

- B. Cu
- C. Al
- D. Fe

Answer: C



Watch Video Solution

43. Impurity present in red bauxite is

- A. ZnO
- B. Fe_2O_3
- $\mathsf{C}.\,SiO_2$
- D. Al_2O_3

Answer: B



44. Metal extracted from molten cryolite is

A. Al

B. Fe

C. Zn

D. Ag

Answer: A



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45. Metal commonly present in bronze, brass and German silver

is

A. Cu
B. Ag
C. Zn
D. Fe
Answer: A
Allswer: A
Watch Video Solution
Practice Exercise
1. Nickel steel is used in making
A. Cycles
B. Alensils

C. Cutting tools D. Cables **Answer: D View Text Solution** 2. Carbonate or hydroxide ores are generally converted to their oxides by A. Roasting B. Calcination C. Smelting D. Fluxing **Answer: B**



- 3. Most abundant metal in the earth's crust is
 - A. Si
 - B. Al
 - C. Mg
 - D. Fe



- 4. Gravity separation method is based upon.
 - A. Preferential washing of ores and gangue particles

- B. Difference in densities of ore particles and impurities
- C. Difference in chemical properties of ore particles and impurities
- D. None of these



- 5. Among the following statements the incorrect one is
 - A. Calamine and siderite are carbonates
 - B. Argentite and cuprite are oxides
 - C. Zine blende and iron pyrites are sulphides
 - D. Malachite and azurite are ores of copper



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- **6.** Refractory metals are used in construction of furnaces because
 - A. they can withstand high temperature
 - B. they are chemically inert
 - C. their melting point is high
 - D. their boiling point is low

Answer: A



7. The substance widely used to remove silica present as impurity, from the ore is

- A. CaO
- $\operatorname{B.}P_2O_5$
- $\mathsf{C}.\,SiC$
- D. Na_2CO_3

Answer: A



8. Extraction of aluminium from aluminium oxide (Al_2/O_3) is

het done by

A. electrolytic reduction of Al_2O_3

B. reduction of Al_2O_3 with carbon

C. reduction of Al_2O_3 with sodium

D. reduction of Al_2O_3 with CO

Answer: A



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- 9. the most electropositive metals are isolated from their ors by
 - A. High temperature reduction with carbon
 - B. Self reduction
 - C. Thermal decomposition
 - D. Electrolyris of fused ionic salts

Answer: D



10. Siderite mineral is

A. Sulphate of iron

B. Carbonate of zinc

C. Sulphate of zinc

D. Carbonate of iron

Answer: D



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11. Chemical composition of malachite is 'X'. Then the composition of azurite is

A.
$$CuCO_3 + X$$

B.
$$Cu(OH)_2 + X$$

$$\mathsf{C.}\,X-CuCO_3$$

D.
$$X - Cu(OH)_2$$

Answer: A



Watch Video Solution

12. In sulphatizing roasting of Zns, products are

A.
$$ZnO+SO_2$$

$$\mathsf{B.}\ ZnO + ZnSO_4 + SO_2$$

C.
$$ZnCl_2$$

D.
$$Zn + SO_2$$



Watch Video Solution

- **13.** In order to refine blister copper it is melted in a furnance and is strirred with gree longs of woman the purpose is
 - A. To expel the dissolved gases in the blister
 - B. To bring the impurities to surface and oxidise them
 - C. To increase the cabon content of copper
 - D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



14. Which of the following process is used for concentration of ores and for refining metals

- A. Liquation
- B. Leaching
- C. distillation
- D. Poling

Answer: A



Watch Video Solution

15. The chemical composition of slag formed during smelting process in the extraction of Cu is

A. $Cu_2O + FeS$

- B. $FeSiO_3$
- $C. CuFeS_2$
- $\operatorname{D.} Cu_2S + FeO$



Watch Video Solution

- 16. Impurities in the zinc spelter are
 - A. Ag and Au
 - B. Cd and Pd
 - C. Cd and Pb
 - D. Cd As and Au

Answer: C



- 17. Role of limestone used in re extraction
 - A. Oxidation of Fe ore
 - B. Reduction of Fe ore
 - C. Formation of slag
 - D. Purification of Fe formed

Answer: C



- **18.** The purest form of commercial iron is
 - A. Pig iron

B. Cast iron C. Wrought iron D. Pig iron and cast iron **Answer: C Watch Video Solution** 19. Percent purity of iron in cast iron is A. 90 B. 94 C. 97 D. 99 **Answer: D**



20. Native silver metal forms a water soluble complex with a dilute aqueous solution of NaCN in the presence of

- A. Nitrogen
- B. Oxygen
- C. Carbon dioxide
- D. Argon

Answer: B



21. Which of the following metals can be used for precipitation of silver from sodium argento cyanide solution

- A. Zn
- B. Cu
- C. Al
- D. All

Answer: D



Watch Video Solution

22. In the Down's process at low temperature sodium extracted is more because

A. Solubility of sodium metal in fused electrolyte is less

- B. Vapour pressure of sodium is more
- C. Solubility of sodium in fused state is high
- D. Common salt is the electrolyte used

Answer: A



- **23.** Aqueous sodium cyanide is used as a reagent in the metal extraction. This process is called
 - A. Pyrometallurgy
 - B. Electrometallurgy
 - C. Hydrometallurgy
 - D. None of these

Answer: C



Watch Video Solution

24. Metal is precipitated from $Au(CN)_4^{3-}$ using zinc as a precipitant. Along with Au, a complex compound of zinc is also formed as product. The 1° and 2° valencies in the complex are

- A. 2, 3
- B. 2, 6
- C. 1, 4
- D. 2, 4

Answer: D



25. The best electrolyte for the extraction of magnesium metal is

A.
$$MgCl_2$$

B. MgO

C. Mg_3N_2

D. MgS

Answer: A



26. Which one of the following is the mineral for tin?

A. galena

B. cerussite

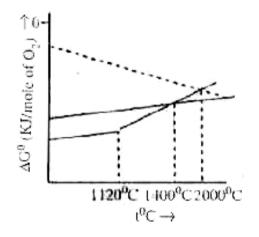
- C. cassiterite
- D. Anglesite

Answer: C



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27. Some statements about the below Ellingham diagram are given below



(a)At $1120\,^{\circ}\,CMgO$ will melt

(b) At the temperatures below $1400\,^{\circ}\,C$, Mg can reduce AL_2O_3

and at the temperature above $1400^{\circ}\,C$ Al reduces MgO (c) At the temperature above $2000^{\circ}\,C$, carbon can reduce MgO

The correct statement is/are

A. only a

B. only a and c

C. only c

D. a, b and c

Answer: D



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28. Carbon cannot be used in the reduction of Al_2O_3 because

A. it is an expensive proposition

B. the enthalpy of formation of CO_2 is more than that of

 Al_2O_3

C. pure carbon is not easily available

D. the enthalpy of formation of Al_2O_3

Answer: D



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29. Spinels are denoted with the formula MAl_2O_4 , where 'M' is

A. Mg in + 2 state or Mn in + 2 state

B. Fe in + 2 state or Mn is + 4 state

C. Fe in + 3 state or Mg in + 2 state

D. Mg in + 2 state or Mn in + 4 state

Answer: A



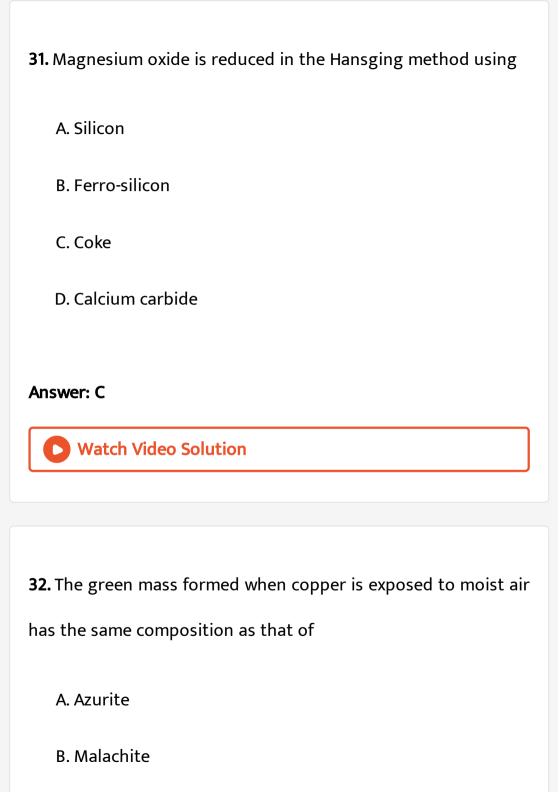
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30. Magnesium present in the sea water is precipitated using 'X' and precipitated as 'Y'. M Here 'X' abd 'Y' are respectively

- A. $CaCO_3$ and $MgCO_3$
- B. $CaCO_3$ and $Mg(OH)_2$
- $C. Ca(OH)_2$ and $Mg(OH)_2$
- D. $Ca(OH_2)$ and $MgCO_3$

Answer: C





- C. Cuprite
- D. Copper pyrites



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33. The process of bringing the metal or its ore into solution by the action of a suitable chemical reagnet following by extraction of the metal either by electrolysis or by suitable precipitating agent is called

- A. Electrometallurgy
- B. Hydrometallurgy
- C. Electro refining
- D. Zone refining



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34.
$$Zr+2I_2
ightarrow ZrI_4\stackrel{1800k}{\longrightarrow} Zr+2I_2$$

This sequence of reactions involved in

- A. Mond's process for refining of zirconium
- B. Van Arkel method for refining of zirconium
- C. Zone refining of zirconium
- D. Refining of zirconium by destillation

Answer: B

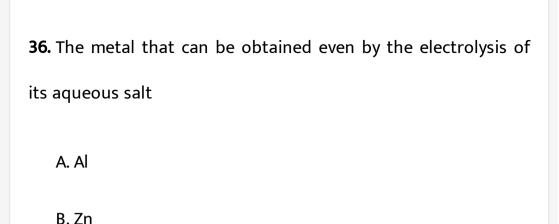


35. Some statements about Ellingham diagram a) Increase in the slope of the line on +ve side indicates the phase transformation b) Metal Oxide decomposes on its own at the temperature when the ΔG° becomes positive c) Oxide of the upper line can be reduced by the element whose oxidation is represented by the lower line The correct statement is/are

- A. only a
- B. only a and b
- C. only b and c
- D. a, b and c

Answer: D





C. Cu

D. Na

Answer: C



37. the most electropositive metals are isolated from their ors by

A. High temperature reduction with carbon

- B. Self reduction
- C. Thermal decomposition
- D. Electrolyris of fused ionic salts



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38. In order to refine blister copper it is melted in a furnance and is strirred with gree longs of woman the purpose is

- A. To expel the dissolved gases in the blister
- B. To bring the impurities to surface and oxidise them
- C. To increase the carbon content of copper

D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



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39. Electric furnaces are lined with magnesia because

- A. It is not affected by acids
- B. It liberates oxygen on heating
- C. It melts at very high temperature
- D. It has no effect of electricity

Answer: C



40. The separation of lanthanoids by the ion exchange method is based on

- A. The solubility of their nitrates
- B. Size of the hydrated ions
- C. Basicity of the hydroxides
- D. Size of the anhydrated ions

Answer: B



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41. Metal carbonate is converted to the corresponding metal oxide usually by:

A. roasting process				
B. calcination process				
C. reduction process				
D. oxidation process				
Answer: B				
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42. Blast furnace is used in the extraction of the metal				
A. Coper				
B. Iron				
C. Zinc				
D. Silver				



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- 43. Nickel steel is used in making
 - A. Cycles
 - **B.** Alensils
 - C. Cutting tools
 - D. Cables

Answer: D



44. Carbonate or hydroxide ores are generally converted to their oxides by

A. Roasting

B. Calcination

C. Smelting

D. Fluxing

Answer: B



45. Most abundant metal in the earth's crust is

A. Si

B. Al

- C. Mg
- D. Fe



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- **46.** Gravity separation method is based upon
 - A. Preferential washing of ores and gangue particles
 - B. Difference in densities of ore particles and impurities
 - C. Difference in chemical properties of ore particles and impurities
 - D. None of these

Answer: B

- 47. Among the following statements the incorrect one is
 - A. Calamine and siderite are carbonates
 - B. Argentite and cuprite are oxides
 - C. Zine blende and iron pyrites are sulphides
 - D. Malachite and azurite are ores of copper



48. Refractory metals are used in construction of furnaces because

A. they can withstand high temperature
B. they are chemically inert
C. their melting point is high
D. their boiling point is low
Answer: A
Watch Video Solution
10 -

49. The substance widely used to remove silica present as impurity, from the ore is

- A. CaO
- $\operatorname{B.}P_2O_5$
- $\mathsf{C.}\,SiC$

D. Na_2CO_3

Answer: A



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50. Extraction of aluminium from aluminium oxide (Al_2/O_3) is het done by

A. electrolytic reduction of Al_2O_3

B. reduction of Al_2O_3 with carbon

C. reduction of Al_2O_3 with sodium

D. reduction of Al_2O_3 with CO

Answer: A



51. the most electropositive metals are isolated from their ors by

A. High temperature reduction with carbon

B. Self reduction

C. Thermal decomposition

D. Electrolyris of fused ionic salts

Answer: D



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52. Siderite mineral is

A. Sulphate of iron

- B. Carbonate of zinc
- C. Sulphate of zinc
- D. Carbonate of iron

Answer: D



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53. Chemical composition of malachite is 'X'. Then the composition of azurite is

- A. $CuCO_3 + X$
- B. $Cu(OH)_2 + X$
- $\mathsf{C.}\,X-CuCO_3$
- $\operatorname{D.}X-Cu(OH)_2$

Answer: A



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54. In sulphatizing roasting of Zns, products are

A.
$$ZnO + SO_2$$

$$\mathsf{B.}\,ZnO + ZnSO_4 + SO_2$$

C.
$$ZnCl_2$$

D.
$$Zn + SO_2$$

Answer: B



55. In order to refine blister copper it is melted in a furnance and is strirred with gree longs of woman the purpose is

- A. To expel the dissolved gases in the blister
- B. To bring the impurities to surface and oxidise them
- C. To increase the cabon content of copper
- D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



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56. Which of the following process is used for concentration of ores and for refining metals

- A. Liquation
- B. Leaching
- C. distillation
- D. Poling

Answer: A



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57. The chemical composition of slag formed during smelting process in the extraction of Cu is

- A. Cu_2O+FeS
- B. $FeSiO_3$
- C. $CuFeS_2$

D.
$$Cu_2S + FeO$$



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58. Impurities in the zinc spelter are

A. Ag and Au

B. Cd and Pd

C. Cd and Pb

D. Cd As and Au

Answer: C



Se Role of limestone used in re extraction
A. Oxidation of Fe ore
B. Reduction of Fe ore
C. Formation of slag
D. Purification of Fe formed
Answer: C
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60. The purest form of commercial iron is
A. Pig iron

C. Wrought iron

D. Pig	iron	and	cast iro	n

Answer: C



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61. Percent purity of iron in cast iron is

A. 90

B. 94

C. 97

D. 99

Answer: D



62. Native silver metal forms a wate	r soluble complex with a
dilute aqueous solution of NaCN in th	e presence of

- A. Nitrogen
- B. Oxygen
- C. Carbon dioxide
- D. Argon



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63. Which of the following metals can be used for precipitation of silver from sodium argento cyanide solution

A. Zn

C. Al
D. All
Answer: D
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64. In the Down's process at low temperature sodium extracted is more because
A. Solubility of sodium metal in fused electrolyte is less
B. Vapour pressure of sodium is more
C. Solubility of sodium in fused state is high
D. Common salt is the electrolyte used

B. Cu

Answer: A



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65. Aqueous sodium cyanide is used as a reagent in the metal extraction. This process is called

- A. Pyrometallurgy
- B. Electrometallurgy
- C. Hydrometallurgy
- D. None of these

Answer: C



66. Metal is precipitated from $Au(CN)_4^{3-}$ using zinc as a precipitant. Along with Au, a complex compound of zinc is also formed as product. The 1° and 2° valencies in the complex are

- A. 2, 3
- B.2, 6
- C. 1, 4
- D. 2, 4

Answer: D



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67. The best electrolyte for the extraction of magnesium metal

is

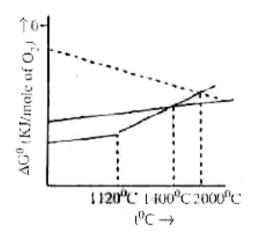
A. $MgCl_2$ B. MgOC. Mg_3N_2 $\mathsf{D}.\,MgS$ **Answer: A Watch Video Solution 68.** Which one of the following is the mineral for tin? A. galena B. cerussite C. cassiterite D. Anglesite

Answer: C



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69. Some statements about the below Ellingham diagram are given below



(a)At $1120^{\circ} \, CMgO$ will melt

(b) At the temperatures below $1400^{\circ}C$, Mg can reduce AL_2O_3 and at the temperature above $1400^{\circ}C$ Al reduces MgO (c) At the temperature above $2000^{\circ}C$, carbon can reduce MgO The correct statement is/are

- A. only a
- B. only a and c
- C. only c
- D. a, b and c

Answer: D



- **70.** Carbon cannot be used in the reduction of Al_2O_3 because
 - A. it is an expensive proposition
 - B. the enthalpy of formation of CO_2 is more than that of
 - Al_2O_3
 - C. pure carbon is not easily available

D. the enthalpy of formation of Al_2O_3

Answer: D



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71. Spinels are denoted with the formula MAl_2O_4 , where 'M' is

A. Mg in + 2 state or Mn in + 2 state

B. Fe in + 2 state or Mn is + 4 state

C. Fe in + 3 state or Mg in + 2 state

D. Mg in + 2 state or Mn in + 4 state

Answer: A



72. Magnesium present in the sea water is precipitated using 'X' and precipitated as 'Y'. M Here 'X' abd 'Y' are respectively

- A. $CaCO_3$ and $MgCO_3$
- B. $CaCO_3$ and $Mg(OH)_2$
- $C. Ca(OH)_2$ and $Mg(OH)_2$
- D. $Ca(OH_2)$ and $MgCO_3$

Answer: C



- 73. Magnesium oxide is reduced in the Hansging method using
 - A. Silicon
 - B. Ferro-silicon

- C. Coke
- D. Calcium carbide

Answer: C



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74. The green mass formed when copper is exposed to moist air has the same composition as that of

- A. Azurite
- B. Malachite
- C. Cuprite
- D. Copper pyrites

Answer: B

75. The process of bringing the metal or its ore into solution by the action of a suitable chemical reagnet following by extraction of the metal either by electrolysis or by suitable precipitating agent is called

- A. Electrometallurgy
- B. Hydrometallurgy
- C. Electro refining
- D. Zone refining

Answer: B



76. $Zr+2I_2
ightarrow ZrI_4\stackrel{1800k}{\longrightarrow} Zr+2I_2$

This sequence of reactions involved in

- A. Mond's process for refining of zirconium
- B. Van Arkel method for refining of zirconium
- C. Zone refining of zirconium
- D. Refining of zirconium by destillation

Answer: B



77. Some statements about Ellingham diagram a) Increase in the slope of the line on +ve side indicates the phase transformation b) Metal Oxide decomposes on its own at the temperature when the ΔG° becomes positive c) Oxide of the

upper line can be reduced by the element whose oxidation is represented by the lower line The correct statement is/are

A. only a

B. only a and b

C. only b and c

D. a, b and c

Answer: D



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78. The metal that can be obtained even by the electrolysis of its aqueous salt

A. Al

C. Cu
D. Na
Answer: C
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79. the most electropositive metals are isolated from their ors
by
A. High temperature reduction with carbon
B. Self reduction
C. Thermal decomposition
D. Electrolyris of fused ionic salts

B. Zn

Answer: B



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80. In order to refine blister copper it is melted in a furnance and is strirred with gree longs of woman the purpose is

- A. To expel the dissolved gases in the blister
- B. To bring the impurities to surface and oxidise them
- C. To increase the carbon content of copper
- D. To reduce the metallic oxide impurities with hydrocarbon gases liberated from the wood

Answer: D



- 81. Electric furnaces are lined with magnesia because
 - A. It is not affected by acids
 - B. It liberates oxygen on heating
 - C. It melts at very high temperature
 - D. It has no effect of electricity

Answer: C



- **82.** The separation of lanthanoids by the ion exchange method is based on
 - A. The solubility of their nitrates
 - B. Size of the hydrated ions

- C. Basicity of the hydroxides
- D. Size of the anhydrated ions

Answer: B



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83. Metal carbonate is converted to the corresponding metal oxide usually by:

- A. roasting process
- B. calcination process
- C. reduction process
- D. oxidation process

Answer: B



84. Blast furnace is used in the extraction of the metal

A. Coper

B. Iron

C. Zinc

D. Silver

Answer: B



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Subjective Exercise 1 Short Answer Questions

1. How do metals occur in nature? Give some examples for any two types of minerals.



2. What is an ore? On what basis a mineral is chosen as an ore?



3. Write the composition important of oxide and halide minerals.



4. Write the	names an	d composition	n of some	sulphide	and
carbonate min	ierals.				
					_

Subjective Exercise 2 Long Answer Questions

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1. Write a note on ore dressing methods in metallurgy.



2. Describe different furnaces used in metallurgy.



3. What are the common	methods	used	in th	e extraction	of
metals?					
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4. Write in brief about the refining of metals.



5. Draw a neat diagram of Reverberatory furnace and label it neatly.



6. Draw a neat diagram of Blast furnace. Indicate different temperature zones and their names in it.



7. Discuss the thermodynamic principles used in metallurgy.

