

CHEMISTRY

BOOKS - KALYANI CHEMISTRY (ENGLISH)

GENERAL PRINCIPLES AND PROCESSES OF ISOLATION OF ELEMENTS

Exercise Part I Objective Questions Fill In The Blanks

1. Fill in the blanks choosing appropriate word/ words from those given in the brackets : (gravity separation, magnetic separation, absence, presence, $CuFeS_2$, Cu_2S , froth flotation, aluminium, iron, smelting, pure,

impure, mines, copper, silver, sulfide, zinc, chromium nickel, tin, blister copper, Cus, Fes, thermal, electrical, argentite or silver glance (Ag_2S) , cuprous oxide, cuprous sulfide.)

Sulfide ores are concentrated by process.



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Oxides ores are concentrated by process.



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cuprous sulfide.)

The chemical formula of copper pyrites is......



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The ores containing magnetic impurities can be separated by process.



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Roasting is a process in which concentrated ore is heated in of air.



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The process of reduction of metal oxides with carbon is called.......



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Malachite is a mineral containing



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The matte consists mainly of.....with a little.....



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Copper is used in radiators because of its good conductivity.



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The main ore of silver is......

Bell metal is an alloy of.....



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Stainless steel is an alloy of.....

Silver is obtained by adding.....metal to the silver cyanide complex.



Exercise Part I Objective Questions Complete The Following Statements By Selecting The Correct Alternative From The Choices Given

1. The	process	of	removal	of	impurities	from	а	crude
metal	is called	•						

- A. concentration
- B. calcination
- C. refining
- D. roasting

Answer: C



2. The impurities present in the ore when mined are							
called :							
A. flux							
B. slag							
C. gangue							
D. None of these							
Answer: C							
Watch Video Solution							
3. Calcination and roasting are:							

- A. different names of same operation
- B. used for the purification of metals
- C. usually carried in the reverberatory furnace
- D. employed for the concentration of the ore.

Answer: C



- 4. Froth floatation process involves the:
 - A. treatment of the ore with water and pine oil
 - B. warming of the ore with a stream of water

C. pouring of the ore over the belt rotating over magnetic rollers

D. heating the ore with aluminium

Answer: A



- 5. Which one is true out of the following
 - A. All ores are minerals but all minerals are not ores
 - B. All minerals are ores but all ores are not minerals
 - C. Both the above statements are wrong.
 - D. None of these

Answer: A



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- **6.** The sulfide ores are generally concentrated by
 - A. gravity separation
 - B. froth floatation process
 - C. magnetic separation
 - D. liquation

Answer: B



7. Van Arkel method is used for refining	
A. lead	
B. zinc	
C. copper	
D. zirconium	

Answer: D



8. The metallurgical process in which a metal is obtained in a fused state is called

A. smelting B. roasting C. calcination D. froth floatation **Answer: A Watch Video Solution** 9. Malachite is a mineral containing A. magnesium B. aluminium C. copper

D. tin

Answer: C



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- 10. The extraction of metal from sulfide ore is done by
 - A. electrolysis
 - B. smelting process
 - C. metal displacement
 - D. none of these

Answer: B

- **11.** Which one of the following are prepared by electrolytic method?
- I. Mg II. S III. Sulfur IV. F_2
 - A. I and II
 - B. II and III
 - C. III and IV
 - D. I and IV

Answer: D



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12. Which one of the following fluxes is used to remove acidic impurities in metallurgical processes?

- A. Silica
- B. Sodium chloride
- C. Limestone
- D. Radium carbonate

Answer: C



13. Refractory materials are used in furnace because they

- A. possess great structural strength
- B. can withstand high temperature
- C. are chemically inser
- D. do not require replacement

Answer: B



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14. The process of ore dressing is carried out to

- A. add flux to the minerals B. convert the ore to oxide C. remove the silicous materials D. remove the poisonous impurities **Answer: C Watch Video Solution**
- **15.** Suggest a purification method for obtaining highly pure silicon used as semiconductor material from the following:
 - A. Zone refining method

- B. Oxidation method
- C. Electrochemical refining method
- D. Reduction method

Answer: A



- **16.** Reverberatory furnace is employed in the metallurgical process mainly for
 - A. Reduction of oxide ore
 - B. smelting of sulfide ore
 - C. getting magnetic materials

D. conversion of chloride to sulfate

Answer: B



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17. The ore having two different metal atoms is

A. haematite

B. galena

C. magnetite

D. copper pyrites

Answer: D

18. In the extraction of chlorine by electrolysis of brine

- A. oxidation of Cl^- ion to chlorine gas occurs.
- B. reduction of Cl^- ion to chlorine gas occurs.
- C. for overall reaction ΔG has negative value.
- D. a displacement reaction takes place.

Answer: A



19. When copper ore is mixed with silica in a reverberatory furnace, copper matte is produced. The copper matte contains

- A. sulfides of copper (II) and iron (II)
- B. sulfides of copper (II) and iron (III)
- C. sulfides of copper (I) and iron (II)
- D. sulfides of copper (I) and iron (III)

Answer: C



20. Which of the following reactions is an example of autoreduction ?

A.
$$Fe_3O_4 + 4CO
ightarrow 3Fe + 4CO_2$$

B.
$$Cu_2O+C o 2Cu+CO$$

C.
$$Cu^{2+}(aq)+Fe(s)
ightarrow Cu(s)+Fe^{2+}(aq)$$

D.
$$Cu_2O+1/2Cu_2S
ightarrow 3Cu+1/2SO_2$$

Answer: D



21. A number of elements are available in earth's crust but most abundant elements are:

- A. Al and Fe
- B. Al and Cu
- C. Fe and Cu
- D. Cu and Ag

Answer: A



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22. Zone refining is based on the principle that

- A. impurities of low boiling metals can be separated by distillation
- B. impurities are more soluble in molten metal than in solid metal.
- C. different components of a mixture are differently adsorbed on an adsorbent.
- D. vapours of volatile compound can be decomposed to give pure metal.

Answer: B



23. In the extraction of copper from its sulfide ore, the metal is formed by the reduction of Cu_2O with

- A. FeS
- $\mathsf{B.}\,CO$
- $\mathsf{C}.\,Cu_2S$
- D. SO_2

Answer: C



24. Brine is electrolysed by using inert electrodes. The reaction at anode is

A.
$$Cl^-(aq)
ightarrow 1/2 Cl_2(g) + e^-, E_{
m cell} = 1.36 V$$

В.

$$2H_2O(l) o O_2(g) + 4H^{\,+}(aq)^{\,+}4e^{\,-}, E_{
m cell} = 1.23V$$

C.
$$Na^+(aq) + e^-
ightarrow Na(s), E_{
m cell} = 2.71 V$$

D.
$$H^+(aq) + e^-
ightarrow 1/2 H_2(g), E_{
m cell} = 0.00 V$$

Answer: A



25. In the metallurgy of aluminium

- A. Al^{3+} is oxidised to Al(s).
- B. graphite anode is oxidised to carbon monoxide and carbon dioxide.
- C. oxidation state of oxygen changes in the reaction at anode.
- D. oxidation state of oxygen changes in the overall reaction involved in the process.

Answer: B



26. Electrolytic refining is used to purify which of the following metals?

- A. Cu and Zn
- B. Ge and Si
- C. Zr and Ti
- D. Zn and Hg

Answer: A



27. Extraction of gold and silver involves leaching the metal with CN^- ion. The metal is recovered by:

A. displacement of metal by some other metal from the complex ion.

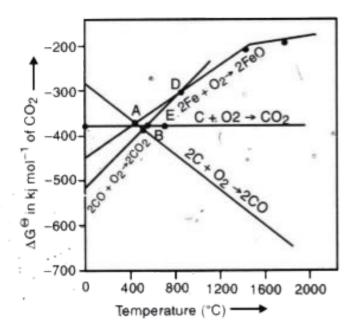
B. roasting of metal complex.

C. calcination followed by roasting.

D. thermal decomposition of metal complex.

Answer: A





Choose the correct option of temperature at which carbon reduces FeO to iron and produces CO.

A. Below temperature at point A.

28.

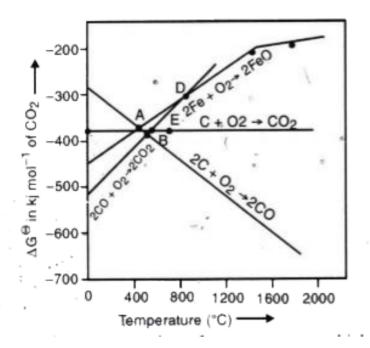
B. Approximately at the temperature corresponding to point A.

C. Above temperature at point A but below temperature at point D.

D. Above temperature at point A.

Answer: D





Below point 'A' FeO can

29.

A. be reduced by carbon monoxide only.

B. be reduced by both carbon monoxide and carbon.

C. be reduced by carbon only.

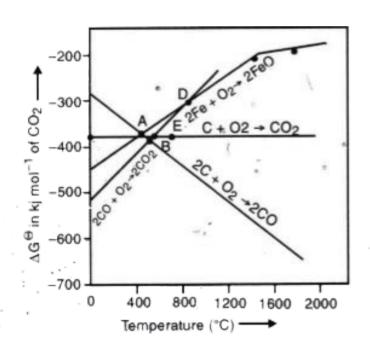
D. not be reduced by both carbon and carbon monoxide.

Answer: A



30.

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For the reduction of FeO at the temperature

corresponding to point D, which of the following statements is correct?

A. ΔG value for the overall reduction reaction with carbon monoxide is zero.

B. ΔG value for the overall reduction reaction with a mixture of 1 mol carbon and 1 mol oxygen is positive.

C. ΔG value for the overall reduction reaction with a mixture of 2 mol carbon and 1 mol oxygen will be positive.

D. ΔG value for the overall reduction reaction with carbon monoxide is negative.

Answer: D



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31. The process of removal of impurities from a crude metal is called :

- A. concentration
- B. calcination
- C. refining
- D. roasting

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32. The	impurities	present	in	the	ore	when	mined	are
called :								

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- A. FeS
- B. *CO*
- $\mathsf{C}.\,Cu_2S$
- D. SO_2

Answer: C



54. Brine is electrolysed by using inert electrodes. The reaction at anode is

A.
$$Cl^-(aq)
ightarrow 1/2 Cl_2(g) + e^-, E_{
m cell} = 1.36 V$$

B.

$$2H_2O(l) o O_2(g) + 4H^{\,+}(aq)^{\,+}4e^{\,-}\,, E_{
m cell} = 1.23V$$

C.
$$Na^+(aq) + e^-
ightarrow Na(s), E_{
m cell} = 2.71 V$$

D.
$$H^+(aq) + e^-
ightarrow 1/2 H_2(g), E_{
m cell} = 0.00 V$$

Answer: A



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55. In the metallurgy of aluminium

- A. Al^{3+} is oxidised to Al(s).
- B. graphite anode is oxidised to carbon monoxide and carbon dioxide.
- C. oxidation state of oxygen changes in the reaction at anode.
- D. oxidation state of oxygen changes in the overall reaction involved in the process.

Answer: B



56. Electrolytic refining is used to purify which of the following metals?

- A. Cu and Zn
- B. Ge and Si
- C. Zr and Ti
- D. Zn and Hg

Answer: A



57. Extraction of gold and silber involves leaching the metal with CN^- ion. The metal is recovered by _____ .

A. displacement of metal by some other metal from the complex ion.

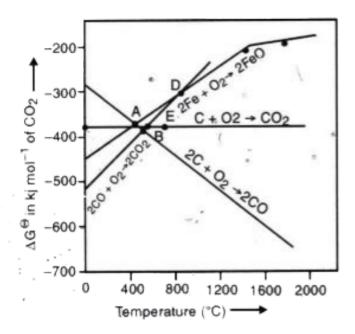
B. roasting of metal complex.

C. calcination followed by roasting.

D. thermal decomposition of metal complex.

Answer: A





Choose the correct option of temperature at which carbon reduces FeO to iron and produces CO.

A. Below temperature at point A.

58.

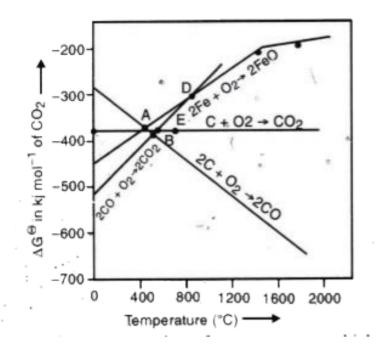
B. Approximately at the temperature corresponding to point A.

C. Above temperature at point A but below temperature at point D.

D. Above temperature at point A.

Answer: D





Below point 'A' FeO can

59.

A. be reduced by carbon monoxide only.

B. be reduced by both carbon monoxide and carbon.

C. be reduced by carbon only.

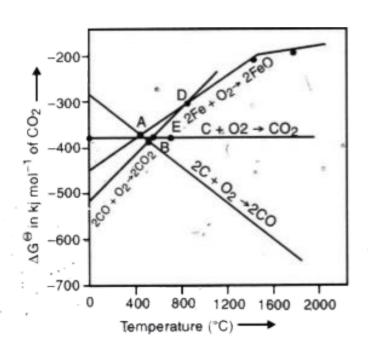
D. not be reduced by both carbon and carbon monoxide.

Answer: A



60.

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For the reduction of FeO at the temperature

corresponding to point D, which of the following statements is correct?

A. ΔG value for the overall reduction reaction with carbon monoxide is zero.

B. ΔG value for the overall reduction reaction with a mixture of 1 mol carbon and 1 mol oxygen is positive.

C. ΔG value for the overall reduction reaction with a mixture of 2 mol carbon and 1 mol oxygen will be positive.

D. ΔG value for the overall reduction reaction with carbon monoxide is negative.

Answer: D



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61. The process of removal of impurities from a crude metal is called :

- A. concentration
- B. calcination
- C. refining
- D. roasting

Answer: C



62. The	impurities	present	in	the	ore	when	mined	are
called :								

- A. flux
- B. slag
- C. gangue
- D. None of these

Answer: C



- 63. Calcination and roasting are:
 - A. different names of same operation
 - B. used for the purification of metals
 - C. usually carried in the reverberatory furnace
 - D. employed for the concentration of the ore.

Answer: C



- 64. Froth floatation process involves the:
 - A. treatment of the ore with water and pine oil

- B. warming of the ore with a stream of water
- C. pouring of the ore over the belt rotating over magnetic rollers
- D. heating the ore with aluminium

Answer: A



- 65. Which one is true out of the following
 - A. All ores are minerals but all minerals are not ores
 - B. All minerals are ores but all ores are not minerals
 - C. Both the above statements are wrong.

D. None of these

Answer: A



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66. The sulfide ores are generally concentrated by

A. gravity separation

B. froth floatation process

C. magnetic separation

D. liquation

Answer: B

67. Van Arkel method is used for refining

A. lead

B. zinc

C. copper

D. zirconium

Answer: D



68. The metallurgical process in which a metal is obtained in a fused state is called

- A. smelting
- B. roasting
- C. calcination
- D. froth floatation

Answer: A



Watch Video Solution

69. Malachite is a mineral containing

- A. magnesium

 B. aluminium

 C. copper

 D. tin
- Answer: C



70. The extraction of metal from sulfide ore is done by

- A. electrolysis
- B. smelting process
- C. metal displacement

D. none of these

Answer: B



Watch Video Solution

71. Which one of the following are prepared by electrolytic method?

I. Mg II. S III. Sulfur IV. F_2

A. I and II

B. II and III

C. III and IV

D. I and IV

Answer: D



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72. Which one of the following fluxes is used to remove acidic impurities in metallurgical processes?

- A. Silica
- B. Sodium chloride
- C. Limestone
- D. Radium carbonate

Answer: C



73. Refractory materials are used in furnace because they

- A. possess great structural strength
- B. can withstand high temperature
- C. are chemically inser
- D. do not require replacement

Answer: B



74. The process of ore dressing is carried out to

A. add flux to the minerals

B. convert the ore to oxide

C. remove the silicous materials

D. remove the poisonous impurities

Answer: C



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75. Suggest a purification method for obtaining highly pure silicon used as semiconductor material from the

following:						
A. Zone refining method						
B. Oxidation method						
C. Electrochemical refining method						
D. Reduction method						
Answer: A Watch Video Solution						
76. Reverberatory furnace is employed in the						
metallurgical process mainly for						
A. Reduction of oxide ore						

- B. smelting of sulfide ore
- C. getting magnetic materials
- D. conversion of chloride to sulfate

Answer: B



- **77.** The ore having two different metal atoms is
 - A. haematite
 - B. galena
 - C. magnetite
 - D. copper pyrites

Answer: D



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- 78. In the extraction of chlorine by electrolysis of brine
 - A. oxidation of Cl^- ion to chlorine gas occurs.
 - B. reduction of Cl^- ion to chlorine gas occurs.
 - C. for overall reaction ΔG has negative value.
 - D. a displacement reaction takes place.

Answer: A



79. When copper ore is mixed with silica in a reverberatory furnace, copper matte is produced. The copper matte contains

- A. sulfides of copper (II) and iron (II)
- B. sulfides of copper (II) and iron (III)
- C. sulfides of copper (I) and iron (II)
- D. sulfides of copper (I) and iron (III)

Answer: C



80. Which of the following reactions is an example of autoreduction ?

A.
$$Fe_3O_4 + 4CO
ightarrow 3Fe + 4CO_2$$

B.
$$Cu_2O+C o 2Cu+CO$$

C.
$$Cu^{2+}(aq)+Fe(s)
ightarrow Cu(s)+Fe^{2+}(aq)$$

D.
$$Cu_2O+1/2Cu_2S
ightarrow 3Cu+1/2SO_2$$

Answer: D



81. A number of elements are available in earth's crust but most abundant elements are:

- A. Al and Fe
- B. Al and Cu
- C. Fe and Cu
- D. Cu and Ag

Answer: A



82. Zone refining is based on the principle that

A. impurities of low boiling metals can be separated by distillation

B. impurities are more soluble in molten metal than in solid metal.

C. different components of a mixture are differently adsorbed on an adsorbent.

D. vapours of volatile compound can be decomposed to give pure metal.

Answer: B

83. In the extraction of copper from its sulfide ore, the metal is formed by the reduction of Cu_2O with

- A. FeS
- B. *CO*
- $\mathsf{C}.\,Cu_2S$
- D. SO_2

Answer: C



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Answer: B



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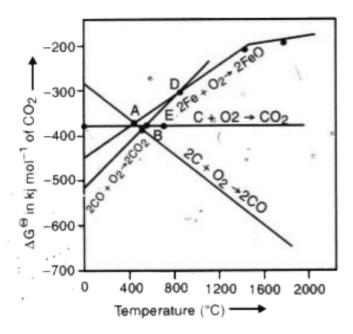
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Answer: A





Choose the correct option of temperature at which carbon reduces FeO to iron and produces CO.

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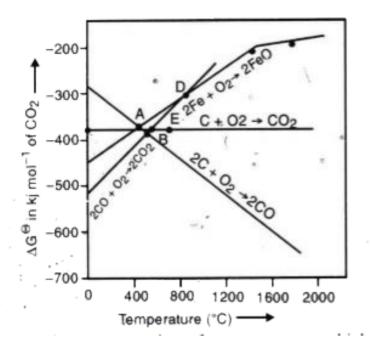
B. Approximately at the temperature corresponding to point A.

C. Above temperature at point A but below temperature at point D.

D. Above temperature at point A.

Answer: D





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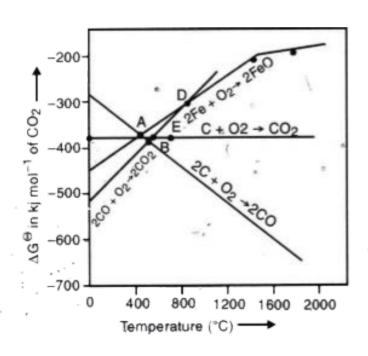
D. not be reduced by both carbon and carbon monoxide.

Answer: A



90.

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For the reduction of FeO at the temperature

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C. ΔG value for the overall reduction reaction with a mixture of 2 mol carbon and 1 mol oxygen will be positive.

D. ΔG value for the overall reduction reaction with carbon monoxide is negative.

Answer: D



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Exercise Part I Objective Questions

1. Correct the following statements by changing the underlined part of the sentence :

Argentite is an $\underline{\text{ore of zinc}}$.



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2. Correct the following statements by changing the underlined part of the sentence :

Brass is an alloy of copper and tin.



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3. Correct the following statements by changing the underlined part of the sentence :

Parke's process is used in the extraction of copper.



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4. Correct the following statements by changing the underlined part of the sentence :

The surface of copper is covered by a green thin film due to the action of $\underline{\mathrm{dry\ air}}$

5. Correct the following statements by changing the underlined part of the sentence :

Aluminium is obtained by carbon reduction of alumina.



6. Correct the following statements by changing the underlined part of the sentence :

Aluminium is mainly extracted from corrundum



Aluminium metal is purified by Baeyer's process



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8. Correct the following statements by changing the underlined part of the sentence :

Aluminium $\underline{\operatorname{can}}\ \underline{\operatorname{be}}$ extracted by the electrolysis of an aqueous solution of an aluminium salt.



Argentite is an $\underline{\text{ore of zinc}}$.



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10. Brass is an alloy of copper and tin



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11. Correct the following statements by changing the underlined part of the sentence :

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The surface of copper is covered by a green thin film due to the action of $\mathrm{d} ry\ \mathrm{air}$



13. Correct the following statements by changing the underlined part of the sentence :

Aluminium is obtained by <u>carbon reduction</u> of alumina.



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15. Correct the following statements by changing the underlined part of the sentence :

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Argentite is an $\underline{\text{ore of zinc}}$.



Brass is an alloy of copper and $\ensuremath{\operatorname{tin}}$.



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The surface of copper is covered by a green thin film due to the action of $\mathrm{dry}\ \mathrm{air}$



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Exercise Part I Objective Questions Match The Following

1. Match the following

Match list I (Type of ore) with list II.

List I (Type of ore) (i) Oxide ore (ii) Sulfide ore

(a) Feldspar

List II (Example)

- (b) Barytes
- (c) Fluorspar

(iii) Sulfate ore

(d) Galena

(iv) Halide ore

(e) Corrundum



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2. Match the following

Match the items in column I with those in column II.

	Column I		Column II
(i)	Chalcopyrites	(a)	Ore of tin
(ii)	Pyragyrite	(b)	Ore of copper
(iti)	Bauxite	(c)	PbS
(iv)	Galena	(d)	Ore of silver
(v)	Cassiterite	(e)	$Al_2O_3.2H_2O$



3. Match the following

Match list I (Type of ore) with list II.

List I (Type of ore)

- (i) Oxide ore
- (ii) Sulfide ore
- (iii) Sulfate ore
- (iv) Halide ore

List II (Example)

- (a) Feldspar
- (b) Barytes
- (c) Fluorspar
- (d) Galena
- (e) Corrundum



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Match the items in column I with those in column II.

Column I

- (i) Chalcopyrites
- (ii) Pyragyrite
- (iii) Bauxite
- (iv) Galena
- (v) Cassiterite

Column II

- (a) Ore of tin
- (b) Ore of copper
- (c) PbS
- (d) Ore of silver
- (e) Al₂O₃.2H₂O



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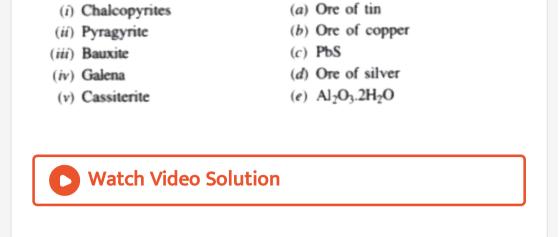
- (a) Feldspar
- (b) Barytes
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- (e) Corrundum



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6. Match the following

Match the items in column I with those in column II.



Column II

Exercise Part Ii Descriptive Questions Very Short Answer Questions

1. What is meant by the term native state?



Column I

2. When an element is found to occur in the native state?



3. What type of elements are found to occur in the combined state?



4. What is a mineral?



5. What is an ore? **Watch Video Solution** 6. Comment on the statement that all ores are minerals but all the minerals are not the ores. **Watch Video Solution** 7. What do you mean by gangue or matrix?

8. What is the difference between a rock and a mineral?



9. What type of ores can be concentrated by magnetic separation method ?



10. Define the term metallurgy.



11. Which metals are expected to occur in the native state?



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12. List three main steps in the extraction of a metal from its ores.



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13. What is ore dressing?



14. Which ores are concentrated by levigation washing			
?			
Watch Video Solution			
15. Name an ore each of iron and zinc.			
Watch Video Solution			
16. What is the composition of the following ores:			
(i) Bauxite (ii) Malachite ?			
Watch Video Solution			

17. Which types of ores are concentrated by magnetic separation method ?



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18. Name the sulfide ores of lead, copper and silver.



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19. Name the principal ore of mercury and write its formula.



20. Name the oxide ores of iron, zinc, aluminium and manganese.

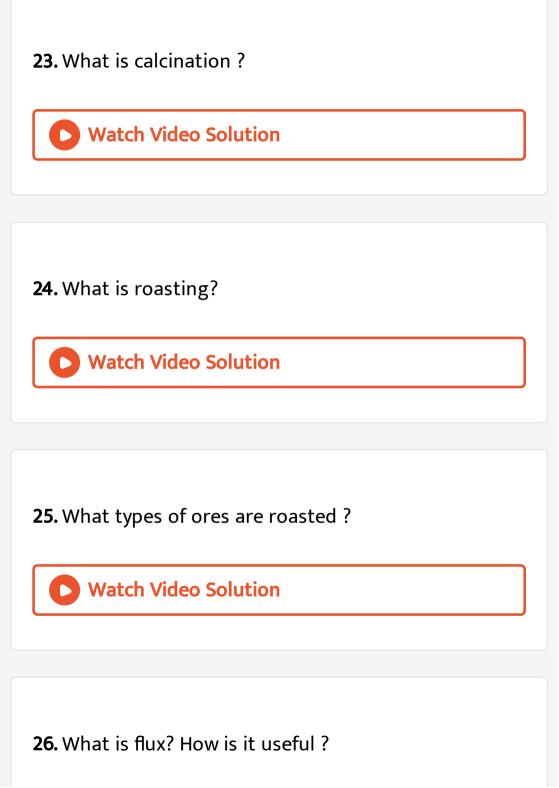


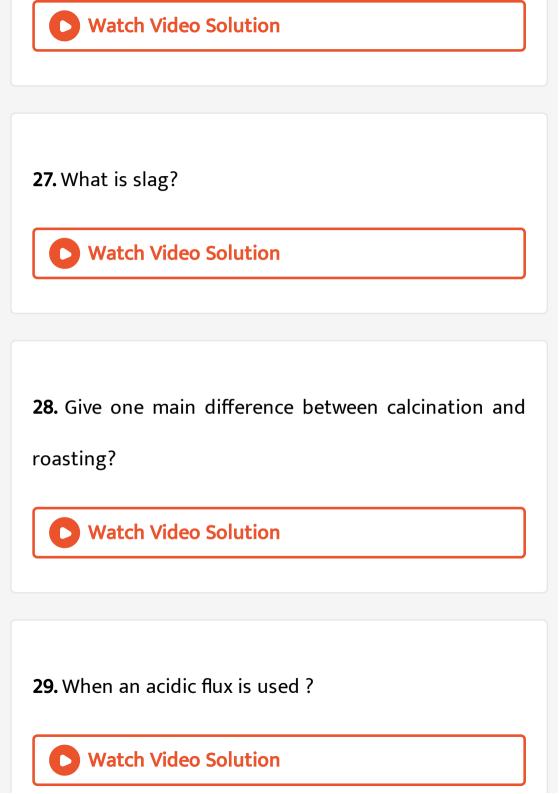
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22. What is a depressant? Give one example.







30. When a basic flux is used?



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31. What is leaching?



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32. Alumina is concentrated by dissolving in concentrated solution of NaOH and then by passing CO_2 through it. Name the process.



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34. Why sulfide ores are usually concentrated by froth floatation process ?



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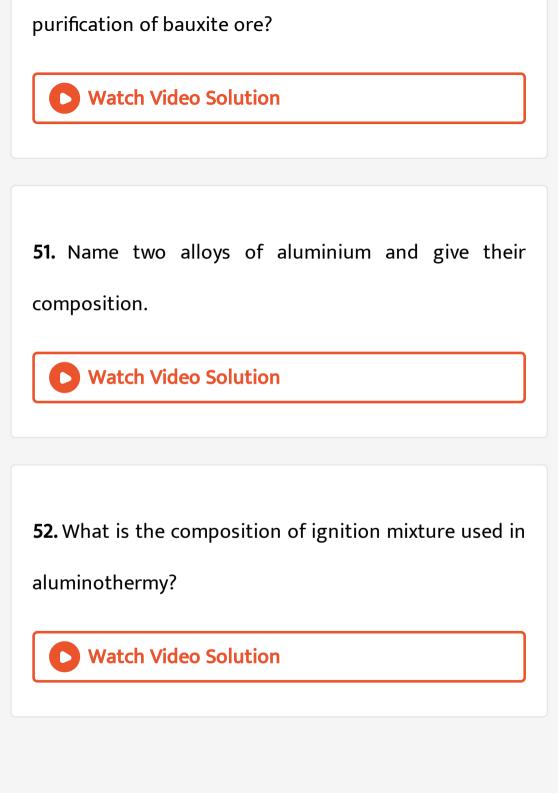
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67. Out of cast iron and wrought iron, which is more malleable?



68. Which metals are present in

Chlorophyll



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69. Which metals are present in

Haemoglobin



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70. Name the elements which are recovered commercially from sea water.



71. What is "Spiegel"? When is it used?

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72. Name a noble metal and a metalloid.



73. Give one example each of a liquid metal and a noble metal.



74. Why is zinc not extracted from zinc oxide through reduction using CO?



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75. Write chemical reactions taking place in the extraction of zinc from zinc blende.



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76. Which metal is used to protect the iron sheets from rusting by a process known as galvanization?



77. How is galena (PbS) present as impurity removed from the ore of zinc blende?



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78. Write a balanced equation for the reaction of argentite with KCN and name the products in solution.



79. In moist air, copper corrodes to produce a green layer on the surface. Give reason.



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80. In which of the following cases flux is required?

(i) In the smelting of roasted zinc blende

(ii) In the extraction of iron from haematite in the blast furnace. Explain. Mention the name of the flux with the purpose it serves where it is required.



81. What is anode mud" in connection with the metallurgy of copper? What is its importance?



82. What is the percentage of silver in German silver'?



83. Arrange in descending order of carbon content: Stainless steel, mild steel, cast iron, wrought iron.



84. Name a metal which may be extracted from the respective ore by both electrolytic and carbon reduction process.



85. What is the composition of Copper matte.



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86. What is meant by self-reduction process?



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87. An ore sample of galena (PbS) is contaminated with zinc blende (ZnS). Name one chemical which can be used to concentrate galena selectively by froth floatation process.



88. The extraction of Au by leaching with NaCN involves both oxidation and reduction. Justify giving equations.



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89. Why is the froth flotation method selected for the concentration of sulfide ores?



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90. What is meant by the term pyrometallurgy?



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91. At a site, low grade copper ores are available and zinc and iron scraps are also available. Which of the two scraps would be more suitable for reducing the leached copper ore and why?



92. Why is electrolytic reduction preferred over chemical reduction for the isolation of certain metals?



93. Copper matte is charged into a silica lined converter in extraction of copper. What is the role of silica lining here?



94. What is the role of collectors in froth floatation process?



95. On what principle is chromatography based?



96. What is the role of cryolite in the extraction of pure aluminium from bauxite by electrolytic process?



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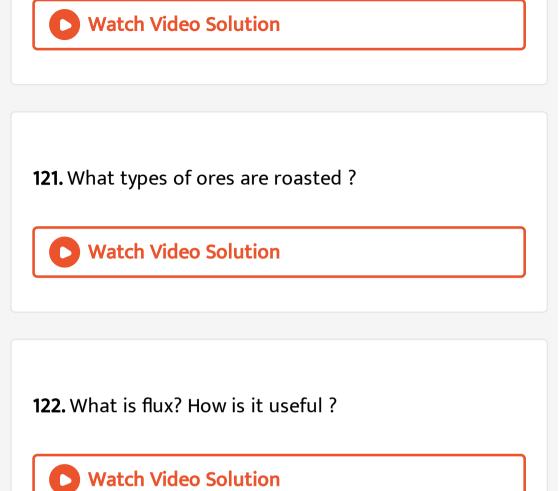
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164. Which metals are present in

Chlorophyll



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Haemoglobin



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166. Name the elements which are recovered commercially from sea water.



Watch Video Solution

167. What is "Spiegel"? When is it used?



168. Name a noble metal and a metalloid.



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169. Give one example each of a liquid metal and a noble metal.



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170. Why is zinc not extracted from zinc oxide through reduction using CO?



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173. How is galena (PbS) present as impurity removed from the ore of zinc blende?



174. Write a balanced equation for the reaction of argentite with KCN and name the products in solution.



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175. Work out the following using chemical equation.

In moist air, copper corrodes to produce a green layer on the surface?



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176. In which of the following cases flux is required?

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177. What is anode mud" in connection with the metallurgy of copper? What is its importance?



178. What is the percentage of silver in German silver'?



179. Arrange in descending order of carbon content: Stainless steel, mild steel, cast iron, wrought iron.



180. Name a metal which may be extracted from the respective ore by both electrolytic and carbon reduction process.



181. What is the composition of Copper matte.



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183. An ore sample of galena (PbS) is contaminated with zinc blende (ZnS). Name one chemical which can be used to concentrate galena selectively by froth floatation process.



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185. Why is the froth flotation method selected for the concentration of sulfide ores?



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186. What is meant by the term pyrometallurgy?



187. At a site, low grade copper ores are available and zinc and iron scraps are also available. Which of the two scraps would be more suitable for reducing the leached copper ore and why?



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191. On what principle is chromatography based?



192. What is the role of cryolite in the extraction of pure aluminium from bauxite by electrolytic process?



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193. What is meant by the term native state?



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194. When an element is found to occur in the native state?



195. What type of elements are found to occur in the combined state?



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196. What is a mineral?



Watch Video Solution

197. What is an ore?



198. Comment on the statement that all ores are minerals but all the minerals are not the ores.



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199. What do you mean by gangue or matrix?



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200. What is the difference between a rock and a mineral?



201. What type of ores can be concentrated by magnetic separation method?



202. Define the term metallurgy.



203. Which metals are expected to occur in the native state?



204. List three main steps in the extraction of a metal from its ores.



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205. What is ore dressing?



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206. Which ores are concentrated by levigation washing?



207. Name an ore each of iron and zinc.



208. What is the composition of the following ores:

(i) Bauxite (ii) Malachite?



209. Which types of ores are concentrated by magnetic separation method ?



210. Name the sulfide ores of lead, copper and silver.



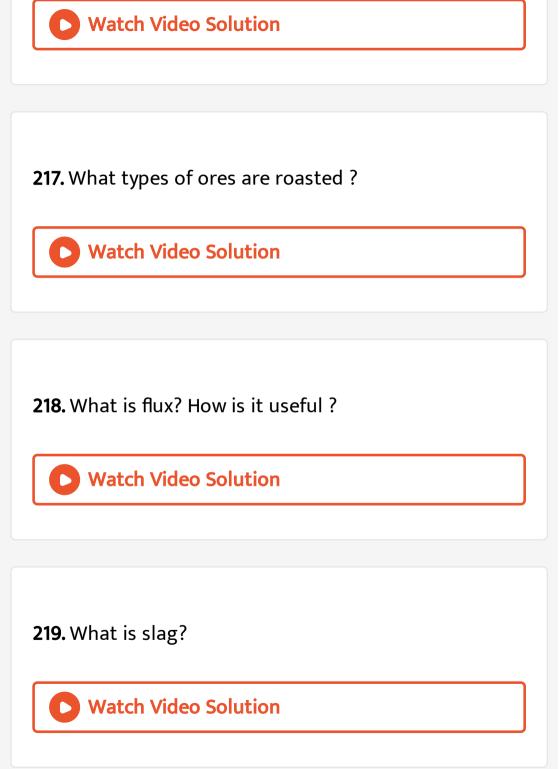
211. Name the principal ore of mercury and write its formula.



212. Name the oxide ores of iron, zinc, aluminium and manganese.



213. What is meant by froth stabilizers?
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214. What is a depressant ? Give one example.
Watch Video Solution
215. What is calcination ?
Watch Video Solution
216. What is roasting?



220. Give one main difference between calcination and roasting?



221. When an acidic flux is used?



222. When a basic flux is used?



223. What is leaching?



224. Alumina is concentrated by dissolving in concentrated solution of NaOH and then by passing CO_2 through it. Name the process.



225. What is the role of collectors in froth floatation process? Name two collectors.



226. Why sulfide ores are usually concentrated by froth floatation process ?



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227. What is Ellingham diagram?



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228. In terms of Ellingham diagram state why Al_2O_3 cannot be reduced by chromium.



229. Which reducing agent is used to reduce the oxides of less electropositive metals?



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230. Which kind of ores undergo self reduction?



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231. What are refractory materials?



232. Why is MgO used for lining the inner surface of the furnace?



233. Indicate the temperature at which carbon can be used as a reducing agent for FeO.



234. How would you purify a metal like Copper?



235. Name the purification method which involves vapour phase extraction.



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236. Ultra pure silicon is needed by electronic industry. By which method of refining, such a high purity silicon is obtained?



237. Name the three main varieties of iron. Which out of them is the purest?



Water video Solution

238. What is the percentage of carbon in steel?



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239. A crude metal is heated with iodine to form metal tetraiodide which is decomposed on $W_{
m filament}$ at 1800 K to liberate pure metal. Give the name of this method.



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240. What is the principle of chromatographic separation?



241. Name the most important ore of aluminium.



242. When bauxite ore contains considerable amount of silica as an impurity, which process is used for the purification of bauxite ore?



243. Name two alloys of aluminium and give their composition.



244. What is the composition of ignition mixture used in aluminothermy?



245. Which process is used to convert pure alumina into aluminium.



246. Why cryolite is mixed with alumina during its electrolysis?



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247. What is the purpose of adding a small amount of CaF_2 to alumina during the extraction of aluminium.



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248. Why aluminium acts as a good reducing agent?



249. What is anodised aluminium?



250. What is malachite?



251. List the name and formulae of two important ores of copper.



252. What is blister copper?



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253. Give the composition of brass and German silver



Watch Video Solution

254. What are the constituents of anode mud formed during electrolytic refining of copper?



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Exercise Part Ii Descriptive Questions Short Answer Questions

- **1.** Predict the modes of occurrence of the following three types of metals:
- (i) Highly reactive (e.g., Na)
- (ii) Moderately reactive (e.g., Fe)
- (iii) Noble metal (e.g., Au)

2. Name the chief forms of the occurrence of the following in the earth's crust:

(i) aluminium (ii) calcium (ii) sodium (iv) lead



3. Discuss some of the factors which need consideration before deciding on the method of extraction of metal from its ore.



4. What is the difference between a rock and a mineral
?
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5. How do elements generally occur?



6. What is meant by minerals and ores ? Are all minerals ores?



7. Name the methods used for the concentration of ores.



8. What is calcination and roasting?



9. Giving appropriate examples (at least three), explain how the reactivity of a metal is related to its mode of occurrence in nature.



10. The choice of a reducing agent in a particular case depends upon thermodynamic factor. How far do you agree with this statement? Support your answer with examples.



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11. Name three metals which are obtained by the reduction of their oxides though they do not occur as such in earth crust.



12. Which methods would you recommed for the purification of impure metals such as zinc. Copper and germanium metals ?



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13. Distinguish:

Slag and flux



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14. Distinguish:

Gravity and floatation process



15. Silver ores and native gold have to be leached with metal . cyanides. Suggest a reason for this.



16. Explain briefly the term poling.



17. What is liquation?



18. Describe briefly Van Arkel method for refining of metals.



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19. What is the principle of zone refining of metals?



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20. Carbon monoxide is more effective reducing agent than carbon below 983 K but above this temperature the reverse is true. How would you explain this?

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21. Which metals are generally extracted by the electrolytic process? What positions these metals generally occupy in the periodic table?



22. What are the reactions taking place at the two electrodes during electrolysis of fused Al_2O_3 containing cryolite (Na_3AlF_6) ?



23. How is pure alumina prepared from bauxite in Baeyer's process? Give the equations of each step.



24. Write down the chemical formulae of the following ores: Chalcopyrites, Bauxite, Flourspar, Haematite.



25. Name the principal ore of aluminium.



26. Describe the leaching of aluminium ore.



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- **27.** Explain the basic principles of the following metallurgical operations :
- (i) Zone refining (ii) Vapour phase refining (iii) Electrolytic refining



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28. State briefly the principles which serve as the basis for the following operations in metallurgy?

- (i) Froth floatation process
- (ii) Zone refining (iii) Refining by liquation.



29. Write the chemical reactions which take place in the following operations :

Electrolytic reduction of Al_2O_3



30. Write the chemical reactions which take place in the following operations :

Isolation of zinc from zinc blende.

31. Write the chemical reactions which take place in the following operations :

Mond's process of refining nickel



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32. What chemical principle is involved in choosing a reducing agent for getting the metal from its oxide ore? Consider the metal oxides Al_2O_3 and Fe_2O_3 and justify and choice of reducing agent in each case.



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NaCN in the extraction of silver from a silver ore.



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34. Describe the role of the following:

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35. Give reason : Reduction of Cr_2O_3 with Al is thermodynamically feasible, yet it does no occur at

room temperature.



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36. Account for the following facts:

- (a) The reduction of a metal oxide is easier if the metal formed is in the liquid state at the temperature of reduction.
- (b) Limestone is used in the manufacture of pig iron from haematite.
- (c) Pine oil is used in the froth flotation process used to concentrate sulphide ores.



37. Account for the following facts: pine oil is used in froth floatation method.



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38. Name the method used for the refining of (i) nickel (ii) zirconium.



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39. The extraction of Au by leaching with NaCN involves both oxidation and reduction. Justify giving equations.



40. Describe how the following changes are brought about:

Pig iron into steel.



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41. Describe how the following changes are brought about:

Zinc oxide to metallic zinc.



42. Describe how the following changes are brought about:

Impure titanium to pure titanium.



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43. What is the utility of air blast in the extraction of iron in blast furnace by reduction of its oxide ?



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44. What is 'anodisation'? Give an example of the process.



45. Describe the role of the following:



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lodine in the refining of titanium

46. Describe the role of the following:

Cryolite in the metallurgy of Aluminium.



47. Explain the role of each of the following in the extraction of metals from their ores:

CO in the extraction of nickel



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48. Explain the role of each of the following in the extraction of metals from their ores:

Zinc in the extraction of silver



49. Explain the role of each of the following in the extraction of metals from their ores:

Silica in the extraction of copper.



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50. State the role of depressant in froth floatation process.



51. What is the function of SiO_2 in the metallurgy of copper?



52. State the role of graphite rod in the electrolytic reduction of alumina.



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53. Write down the reactions taking place in different zones in the blast furnace during the extraction of iron.



54. How can you obtain pure alumina from a bauxite ore associated with silica ?



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55. What is a flux? What is the role of flux in the metallurgy of iron and copper?



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56. What is the role of depressant in froth floatation process?



57. Describe the principle involved in each of the following processes:

Mond process for refining of nickel.



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58. Describe the principle involved in each of the following processes:

Column chromatography for purification of rare elements.



59. Name one chief ore each of copper and aluminium.

Name the method used for the concentration of these



two ores.

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60. What is slag? Give one example.



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61. What are the main constituents of German silver.



62. Draw the Ellingham diagram for the formation of carbon monoxide. What happens to the stability of carbon monoxide with the increase in temperature?



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63. Which solution is used for the leaching of silver metal in the presence of air in the metallurgy of silver?



64. (a) Which solution is used for the leaching of silver metal in the presence of air in the metallurgy of silver?

(b) Out of C and CO, which is a better reducing agent at

the lower temperature rangein the blast furnace to extract iron form the oxide ore ?



65. Which of the following ores can be concentrated by froth floatation method and why?

 Fe_2O_3 , ZnS, Al_2O_3



66. What is the role of silica in the metallurgy of copper.



67. Name the method used for removing gangue from sulfide ores.



68. How is wrought iron different from steel?



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69. Name the principal ore of aluminium. Explain the significance of leaching in the extraction of aluminium.



70. Predict the modes of occurrence of the following three types of metals:

- (i) Highly reactive (e.g., Na)
- (ii) Moderately reactive (e.g., Fe)
- (iii) Noble metal (e.g., Au)



- **71.** Name the chief forms of the occurrence of the following in the earth's crust:
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72. Discuss some of the factors which need consideration before deciding on the method of extraction of metal from its ore.



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80. Name three metals which are obtained by the reduction of their oxides though they do not occur as such in earth crust.



81. Which methods would you recommed for the purification of impure metals such as zinc. Copper and germanium metals ?



82. Distinguish:

Slag and flux



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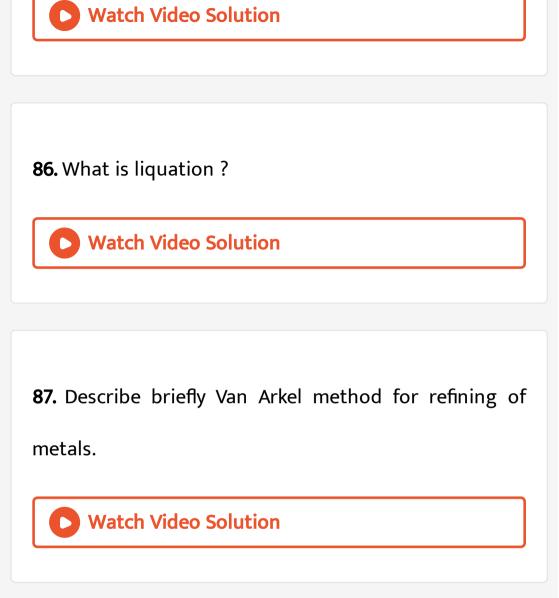
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84. Silver ores and native gold have to be leached with metal . cyanides. Suggest a reason for this.



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93. Write down the chemical formulae of the following ores: Chalcopyrites, Bauxite, Flourspar, Haematite.



94. Name the principal ore of aluminium.



95. Describe the leaching of aluminium ore.



96. Explain the basic principles of the following metallurgical operations :

(i) Zone refining (ii) Vapour phase refining (iii)

Electrolytic refining



97. State briefly the principles which serve as the basis for the following operations in metallurgy?

(i) Froth floatation process

(ii) Zone refining (iii) Refining by liquation.



98. Write the chemical reactions which take place in the following operations :

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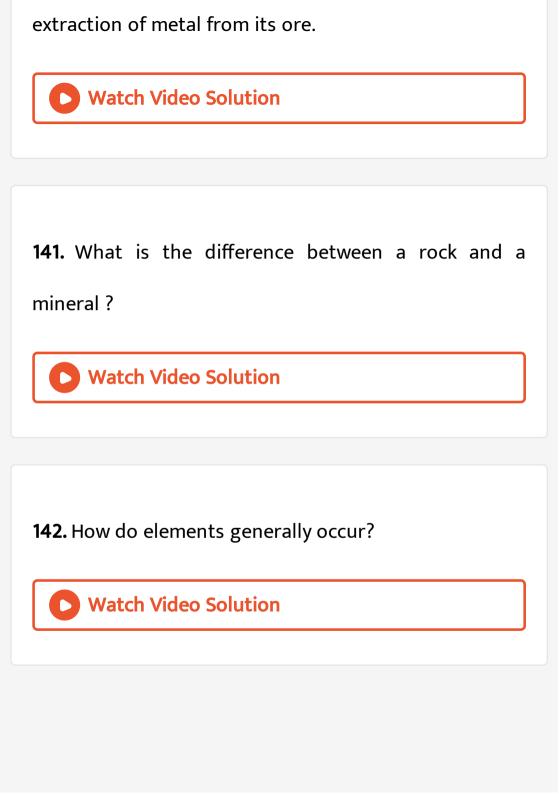
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186. State the role of depressant in froth floatation process.



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187. What is the function of SiO_2 in the metallurgy of copper?



188. State the role of graphite rod in the electrolytic reduction of alumina.



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189. Write down the reactions taking place in different zones in the blast furnace during the extraction of iron.



190. How can you obtain pure alumina from a bauxite ore associated with silica ?



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191. What is a flux? What is the role of flux in the metallurgy of iron and copper?



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192. What is the role of depressant in froth floatation process?



193. Describe the principle involved in each of the following processes:

Mond process for refining of nickel.



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194. Describe the principle involved in each of the following processes:

Column chromatography for purification of rare elements.



195. Name one chief ore each of copper and aluminium.

Name the method used for the concentration of these two ores.



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196. What is slag? Give one example.



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197. What are the main constituents of German silver.



198. Draw the Ellingham diagram for the formation of carbon monoxide. What happens to the stability of carbon monoxide with the increase in temperature?



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199. Which solution is used for the leaching of silver metal in the presence of air in the metallurgy of silver?



200. (a) Which solution is used for the leaching of silver metal in the presence of air in the metallurgy of silver?(b) Out of C and CO, which is a better reducing agent at

the lower temperature rangein the blast furnace to extract iron form the oxide ore ?



201. Which of the following ores can be concentrated by froth floatation method and why?

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 Fe_2O_3 , ZnS, Al_2O_3

202. What is the role of silica in the metallurgy of copper.



203. Name the method used for removing gangue from sulfide ores.



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204. How is wrought iron different from steel?



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205. Name the principal ore of aluminium. Explain the significance of leaching in the extraction of aluminium.



Exercise Part Ii Descriptive Questions Long Answer Questions

1. What are the different methods to obtain concentrated ores?



2. Describe the different steps involved in the extraction of metals from their ores.



- 3. Explain the following terms used in metallurgy: (a) Roasting (b) Calcination (c) Smelting **Watch Video Solution** 4. Discuss briefly the important methods used to obtain free metal from a roasted or calcinated ore. **Watch Video Solution** 5. Describe briefly a process used for the purification of
 - **5.** Describe briefly a process used for the purification of a metal like copper.
 - **Watch Video Solution**

6. Describe various methods used for refining of metals.



- **7.** Describe the principle of each of the following processes in detail:
- a) Mond's process (b) Zone refining (c) Electrolytic refining



8. Discuss the electrolytic process to obtain aluminium metal from bauxite.



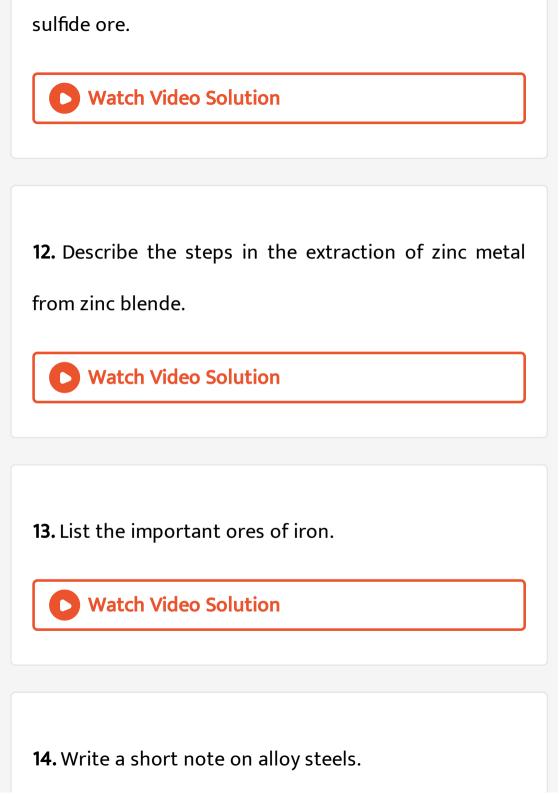
9. How is copper extracted from copper pyrites ?



10. Name the chief ore of aluminium. Describe briefly the extraction of aluminium from this ore.



11. Discuss briefly, with equations, the principle of extraction of blister copper from its concentrated





15. Discuss the chromatographic method for purification of crude metals.



16. Give uses of aluminium, copper and zinc.



17. What is galvanization? How is galvanization done?



18. Mention two important substances present in the 'anode mud' obtained in the electrorefining of copper.



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19. What is the main difference in the constituents of bell metal and brass ?



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20. What are the different methods to obtain concentrated ores?



21. Describe the different steps involved in the extraction of metals from their ores.



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22. Explain the following terms used in metallurgy:

(a) Roasting (b) Calcination (c) Smelting



23. Discuss briefly the important methods used to obtain free metal from a roasted or calcinated ore.



24. Describe briefly a process used for the purification of a metal like copper.



25. Describe various methods used for refining of metals.



- **26.** Describe the principle of each of the following processes in detail :
- a) Mond's process (b) Zone refining (c) Electrolytic refining



27. Discuss the electrolytic process to obtain aluminium metal from bauxite.



28. Copper is extracted from copper pyrites ore by heating in a blast furnace. The method is based on the principal that

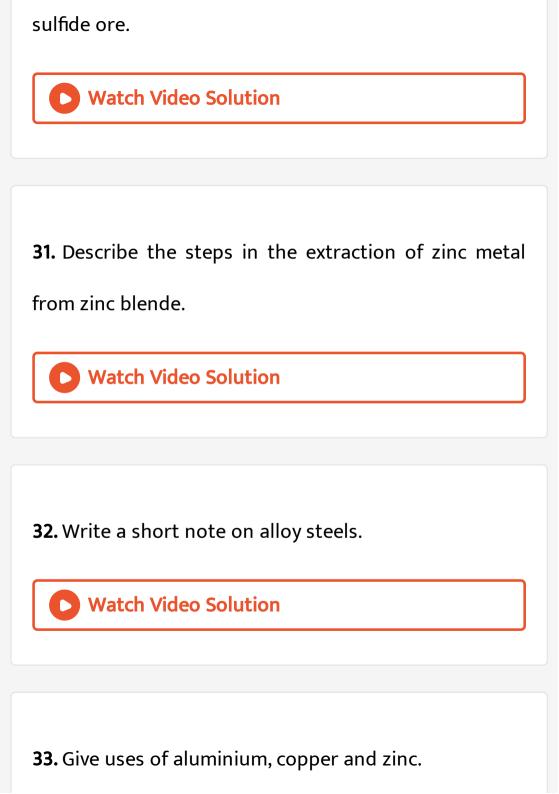


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29. Name the chief ore of aluminium. Describe briefly the extraction of aluminium from this ore.



30. Discuss briefly, with equations, the principle of extraction of blister copper from its concentrated





34. What is galvanization? How is galvanization done?



35. Mention two important substances present in the 'anode mud' obtained in the electrorefining of copper.



36. What is the main difference in the constituents of bell metal and brass ?



37. What are the different methods to obtain concentrated ores?



38. Describe the different steps involved in the extraction of metals from their ores.



39. Explain the following terms used in metallurgy:

(a) Roasting (b) Calcination (c) Smelting



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40. Discuss briefly the important methods used to obtain free metal from a roasted or calcinated ore.



41. Describe briefly a process used for the purification of a metal like copper.



42. Describe various methods used for refining of metals.



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- **43.** Describe the principle of each of the following processes in detail:
- a) Mond's process (b) Zone refining (c) Electrolytic refining



44. Discuss the electrolytic process to obtain aluminium metal from bauxite.



45. How is copper extracted from copper pyrites?



46. Name the chief ore of aluminium. Describe briefly the extraction of aluminium from this ore.



47. Discuss briefly, with equations, the principle of extraction of blister copper from its concentrated sulfide ore.



48. Describe the steps in the extraction of zinc metal from zinc blende.



49. Write a short note on alloy steels.



50. Give uses of aluminium, copper and zinc.



51. What is galvanization? How is galvanization done?



52. Mention two important substances present in the 'anode mud' obtained in the electrorefining of copper.



53. What is the main difference in the constituents of bell metal and brass ?



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Isc Examination Questions Part I Objective Questions
Complete The Following Statements By Selecting The
Correct Alternative From The Choices Given

- 1. Copper is extracted from its ore by
 - A. electrolytic reduction
 - B. auto reduction
 - C. cyanide process

D. magnetic separation.

Answer: b



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2. The process of removing impurity from a crude metal is called

- A. concentration
- B. calcination
- C. refining
- D. roasting

Answer: c



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- **3.** Mac Arthur-Forrest process is used for the extraction of
 - A. aluminium
 - B. copper
 - C. silver
 - D. tin

Answer: c



- 4. Copper is extracted from its ore by
 - A. electrolytic reduction
 - B. auto reduction
 - C. cyanide process
 - D. magnetic separation.

Answer: b



5. The process of removing impurity from a crude metal is called

- A. concentration
- B. calcination
- C. refining
- D. roasting

Answer: c



6. Mac Arthur-Forrest process is used for the extraction						
of						
A. aluminium						
B. copper						
C. silver						
D. tin						
Answer: c						
Watch Video Solution						
7. Copper is extracted from its ore by						

A. electrolytic reduction B. auto reduction C. cyanide process D. magnetic separation. Answer: b **Watch Video Solution** 8. The process of removing impurity from a crude metal is called A. concentration B. calcination

- C. refining
- D. roasting

Answer: c



- **9.** Mac Arthur-Forrest process is used for the extraction of
 - A. aluminium
 - B. copper
 - C. silver
 - D. tin

Answer: c



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Isc Examination Questions Part Ii Descriptive Questions

1. Write the chemical equations for reactions involved in the extraction of copper from copper pyrites.



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2. Copper pyrites is an ore of copper.

Describe the process by which copper pyrites is concentrated.



3. Describe all the steps, with equations to convert the concentrated ore to blister copper.



4. Describe the process of conversion of blister copper to pure copper.



5. Write balanced equation for the reaction of silver sulfide and sodium cyanide.



6. Describe the extraction of silver from its sulfide ore by the cyanide process.



7. Give the balanced equation for the following: Zn is added to sodium argentocyanide.



8. Give the equations for the conversion of argentite (Ag_2S) to metallic silver.



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9. In the extraction of zinc from zinc blende:

Give an equation to show how zinc oxide is converted to zinc.



10. In the extraction of zinc from zinc blende:

How is impure zinc finally electro-refined?



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11. Name the important ore of silver. Write all the steps and reactions in the cyanide process for the extraction of silver from its ore.



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12. Write the chemical equations for reactions involved in the extraction of copper from copper pyrites.



13. Copper pyrites is an ore of copper.

Describe the process by which copper pyrites is concentrated.



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14. Describe all the steps, with equations to convert the concentrated ore to blister copper.



15. Describe the process of conversion of blister copper to pure copper.



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16. Write balanced equation for the reaction of silver sulfide and sodium cyanide.



Watch Video Solution

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Describe the process by which copper pyrites is concentrated.



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25. Describe all the steps, with equations to convert the concentrated ore to blister copper.



26. Describe the process of conversion of blister copper to pure copper.



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31. In the extraction of zinc from zinc blende:

Give an equation to show how zinc oxide is converted to zinc.



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32. In the extraction of zinc from zinc blende:

How is impure zinc finally electro-refined?



33. Name the important ore of silver. Write all the steps and reactions in the cyanide process for the extraction of silver from its ore.



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Multiple Choice Questions

1. When lime stone is heated, CO_2 is given off. The metallurgical operation is :

A. Smelting

B. Reduction

- C. Calcination
- D. Roasting

Answer: C



- **2.** The process of zone refining is used in the purification of:
 - A. Al
 - B. Ge
 - C. Cu
 - D. Ag

Answer: B



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3. The ore of chromite is:

A.
$$FeCr_2O_4$$

B.
$$CoCr_2O_3$$

C.
$$CrFe_2O_4$$

D.
$$FeCr_2O_3$$

Answer: A



4. Aluminium is extracted from alumina (Al_2O_3) by electrolysis of a molten mixture of:

A.
$$Al_2O_3 + HF + NaAlF_4$$

B.
$$Al_2O_3+CaF_2+NaHF_4$$

C.
$$Al_2O_3+N$$
 a $_2$ AIF_6+CaF_2

D.
$$Al_2O_3+KF+Na_3AlF_6$$

Answer: C



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5. Which of the following is not a sulphide ore?

A. Magnetite B. Iron pyrites C. Copper glance D. Galena **Answer: A View Text Solution 6.** Which of the following pair of metals is purified by Van-Arkel method? A. Ga and In

B. Zr and Ti

- C. Ag and Au
- D. Ni and Fe

Answer: B



- **7.** Which of the following element is present as the impurity to the maximum extent in the pig iron ?
 - A. Manganese
 - B. Carbon
 - C. Silicon
 - D. Phosphorus

Answer: B



8. For which ore of the metal, froth floatation process is used for concentration?

- A. Horn silver
- B. Bauxite
- C. Cinnabar
- D. Haematite

Answer: C



9.	Which	of the	following	metal	is	leached	by	cyanide
рı	rocess?							

A. Ag

B. Na

C. Al

D. Cu

Answer: A



- A. Reducing agent
- B. Oxidising agent
- C. Catalyst
- D. Electrolyte

Answer: A



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11. The temperature of the slag zone in the metallurgy of iron using blast furnace is:

A.
$$1500-1600^{\circ}C$$

B.
$$400-700^{\circ}C$$

C.
$$800-1000^{\circ}C$$

D.
$$1200-1500^{\circ}C$$

Answer: C



12. Which one contains both iron and copper?

- A. Cuprite
- B. Chalcocite
- C. Malachite

D. Copper pyrites

Answer: D



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13. Duralumin is used in aircraft industry for its light weight and high strength. It is an alloy of:

A. Al, Cu, Mg and Mn

B. Al, Zn, Fe and Sn

C. Al, Ti, Ce and Fe

D. Al, Fe, Zn and Sn

Answer: A



14. Identify the alloy containing a non-metal as a constituent in it:

- A. Invar
- B. Steel
- C. Bell metal
- D. Bronze

Answer: B



15. Which one of the following is an oxide ore?

- A. Malachite
- B. Copper glance
- C. Haematite
- D. Zinc blende

Answer: C



16. The chemical composition of 'slag' formed during the melting process in the extraction of copper is:

A.
$$Cu_2O + FeS$$

- ${\sf B.} \, FeSiO_3$
- C. $CuFeS_2$
- D. $Cu_2S + FeO$

Answer: B



17. The method of zone refining of metals is based on the principle of:

- A. Greater mobility of the pure metal than that of the impurity.
- B. Higher melting point of the impurity than that of the pure metal.
- C. Greater noble character of the solid metal than that of impurity.
- D. Greater solubility of the impurity in the molten state than in the solid.

Answer: D

18. During the process of electrolytic refining of copper, some metals present as impurity settle as 'anode mud'.

A. Pb and Zn

These are:

- B. Sn and Ag
- C. Fe and Ni
- D. Ag and Au

Answer: D



19. Heating	ore	with	carbon	in	the	absence	of	air	is
known as:									

- A. Reduction
- B. carbon-reduction
- C. Smelting
- D. Roasting

Answer: B



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20. Heating pyrites to remove sulphur is called:

A. Smelting B. Calcination C. Liquation D. Roasting **Answer: D View Text Solution** 21. The flux used in the extraction of iron from haematite ore is: A. Limestone B. Silica

- C. Coke
- D. Calcium phosphate

Answer: A



- 22. Extraction of zinc from zinc blende is achieved by:
 - A. Electrolytic reduction
 - B. Roasting, followed by reduction with carbon
 - C. Roasting, followed by reduction with another metal
 - D. Roasting, followed by self-reduction

Answer: B



23. When lime stone is heated in the absence of air, which gas is evolved?

- A. Sulphur dioxide
- B. Carbon monoxide
- C. Carbon dioxide
- D. Chlorine

Answer: C



Question Based On The Extraction Of Metals

1. The chief ore of copper is copper pyrite ($CuFeS_2$)

How is the sulphide ore concentrated?

- A. By Gravity separation process
- B. By Froth-floatation process
- C. By Electromagnetic separation process
- D. By Leaching process

Answer: B



2. The chief ore of copper is copper pyrite ($CuFeS_2$)

Copper is purified by electrolytic refining of blister copper. The correct statement about this process is:

A. Impure copper strip is used as cathode

B. Impurities do not settle as anode mud

C. Pure copper deposits at cathode

D. Acidified silver nitrate is used as electrolyte

Answer: C



3. For the extraction of metal, answer the following:

The smelting of iron ore in blast furnace involves all the processes except:

- A. Combustion
- B. Reduction
- C. Slag formation
- D. Sublimation

Answer: D



4. For the extraction of metal, answer the following:

Which of the following metal is obtained by leaching the concentrated ore with dilute sodium cyanide solution, followed by treatment with zinc?

- A. Aluminium
- B. Iron
- C. Copper
- D. Silver

Answer: D



5. Copper pyrite or chalcopyrite $(CuFeS_2)$ is the main ore of copper. The extraction of copper from its ore involves, concentration, partial roasting, removal of iron and self-reduction.

On heating the mixture of Cu_2O and Cu_2S , which one of the following will be obtained?

A.
$$Cu_2SO_3$$

B.
$$Cu + SO_3$$

$$D.Cu + SO_2$$

Answer: D



6. Copper pyrite or chalcopyrite $(CuFeS_2)$ is the main ore of copper. The extraction of copper from its ore involves, concentration, partial roasting, removal of iron and self-reduction.

Iron is removed during the extraction of copper as:

- A. FeO
- B. FeS
- C. $FeSiO_3$
- D. Fe_2O_3

Answer: C



Fill In The Blanks

1. Calcination	and roasting	process a	ire carried	out in
furnace. Z	Zinc oxide is r	educed by	⁄ at1	673K to
form zinc and	••••••			

- A. reverberatory, coke, carbon monoxide
- B. Blast, aluminium, zinc oxide
- C. reverberatory, aluminium, zinc oxide
- D. Blast, coke, carbon monoxide

Answer: A



A. Silicon (Si), Lime (CaO), Borax ($Na_2B_4O_{7.10}H_2O$), Limestone ($CaCO_3$)

B. Lime (CaO), Limestone ($CaCO_3$), Borax ($Na_2B_4O_{7.10}H_2O$), Silicon (Si)

- C. Silicon (Si), Borax ($Na_2B_4O_{7.10}H_2O$), Calcium (Ca), Calcium Carbonate ($CaCO_3$)
- D. Sand (SiO_2) , Borax $(Na_2B_4O_{7.10}H_2O)$, Lime (CaO), Limestone $(CaCO_3)$

Answer: D

- A. Anode, Cathode, concentration of ore
- B. Cathode, Anode, Smelting
- C. Anode, cathode, Hoope's process
- D. Cathode, Anode, roasting

Answer: C



- A. Pine oil, nascent hydrogen
- B. Pine oil, oxide
- C. Liquid benzene, nascent hydrogen
- D. Palm oil, Chlorine

Answer: B



5.	The	purest	form	of	iron	is	•••••	Invar	contain	iron
ar	ıd									

- A. wrought iron, nickel
- B. Pig iron, zinc
- C. cast iron, aluminium
- D. Pig iron, nickel

Answer: A



- A. Aluminium, Al_2O_3 , nascent hydrogen
- B. Zinc, Zns, Coke
- C. Silver, Ag_2S , CO
- D. Iron, FeO(OH). nH_2O , CO

Answer: D



- A. Gangue, roasting
- B. Anode mud, leaching
- C. Gangue, Calcination
- D. Gangue, Smelting

Answer: C



8.	Flux	combines	with	non-fusible	impurities	to	form
••••	Ca	O acts as a	ı	. flux.			

- A. Anode mud, basic
- B. Solution, acidic
- C. Matrix, acidic
- D. Slag, basic

Answer: D



9. Iron is extracted from its most common ore Its formula is

A. Magnetite Fe_2O_4

B. Heamatite, Fe_2O_3

C. Pyrite, FeS_2

D. Limonite, $FeO(OH) - n(H_2O)$

Answer: B



- A. +3, +4, coke
- B. +2, +3, Dry chlorine
- C. +4, +5, Zinc
- D. +1, +2, nascent hydrogen

Answer: B



1. Match the columns:

Column I	Column II			
1 Cyanide Process	(p) Dressing of ZnS			
2 Froth Floatation process	(q) Ultra pure Ge			
3 Electrolytic reduction	(r) Extraction of Al			
4 Zone refining	(s) Purification of Ni			

Answer: A



2. Match the columns:

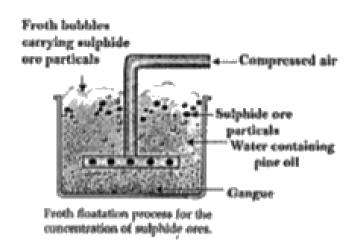
C	olumn I	Column II			
1. Blis	tered Cu	(p) $2 \text{ Cu}_2\text{O} + \text{Cu}_2\text{S} \rightarrow 6\text{Cu} + \text{SO}_2$			
2. Blas	st Furnace	(q) Aluminium			
	erberatory nace	(r) Iron			
	l-Heroult cess	(s) $\text{FeO} + \text{SiO}_2 \rightarrow \text{FeSiO}_3$			

Answer: D



Structure Based Questions

1. Removal of unwanted materials (e.g. sand, clays, etc.) from the one is known as concentration, dressing or benefaction. If involves several steps and selection of these steps depends upon the differences in physical properties of the compound of the metal present and that of the gangue. It also depends upon the type of metal and the environmental factors. Froth flotation is one of the important method used for the concentration of ores.

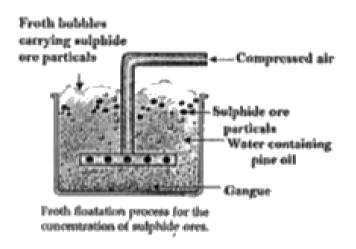


Write the principle behind froth flotation process.



2. Removal of unwanted materials (e.g. sand, clays, etc.) from the one is known as concentration, dressing or benefaction. If involves several steps and selection of these steps depends upon the differences in physical properties of the compound of the metal present and

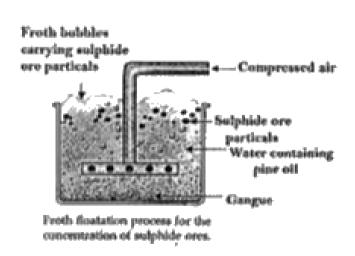
that of the gangue. It also depends upon the type of the metal and the environmental factors. Froth flotation is one of the important method used for the concentration of ores.



What is the role of collectors and froth stabilisers in this method?



3. Removal of unwanted materials (e.g. sand, clays, etc.) from the one is known as concentration, dressing or benefaction. If involves several steps and selection of these steps depends upon the differences in physical properties of the compound of the metal present and that of the gangue. It also depends upon the type of the metal and the environmental factors. Froth flotation is one of the important method used for the concentration of ores.



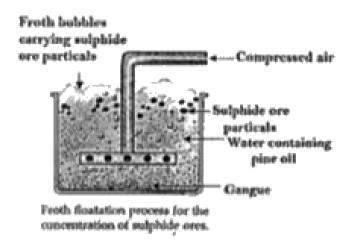
Which of the following ore can be concentrated by this and why?

 Fe_2O_3, ZnS, Al_2O_3



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4. Removal of unwanted materials (e.g. sand, clays, etc.) from the one is known as concentration, dressing or benefaction. If involves several steps and selection of these steps depends upon the differences in physical properties of the compound of the metal present and that of the gangue. It also depends upon the type of the metal and the environmental factors. Froth flotation is one of the important method used for the concentration of ores.

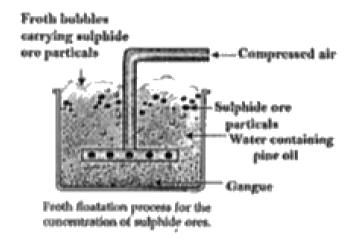


What are depressants and give their significance in froth flotation method?



5. Removal of unwanted materials (e.g. sand, clays, etc.) from the one is known as concentration, dressing or benefaction. If involves several steps and selection of

these steps depends upon the differences in physical properties of the compound of the metal present and that of the gangue. It also depends upon the type of the metal and the environmental factors. Froth flotation is one of the important method used for the concentration of ores.



Name any other method used for the concentration of ores.



Assertion And Reason Based Questions

1. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Minerals are naturally occurring chemical substances in the earth's crust obtainable by mining.

Reason: Minerals are also known as ores.

- A. If both assertion and reason are true and reason is the correct explanation of assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of assertion.
- C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: C



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2. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Roasting is a process in which the ore is heated strongly in presence of air.

Reason: Concentration of sulphide ore is done by calcination.

- A. If both assertion and reason are true and reason is the correct explanation of assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of assertion.
- C. If assertion is true but reason is false.
- D. both assertion and reason are false.

Answer: C



3. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct

choice as:

Assertion: Levigation is used for the separation of oxide ores from impurities.

Reason: Ore particles are removed by washing in a current of water.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: C

4. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Reduction of a metal oxide is easier if the metal formed is in liquid state at the temperature of reduction.

Reason: The entropy is lower if the metal is in liquid state.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: C



5. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Leaching is a process of concentration.

Reason: Leaching involves treatment of the ore with a

suitable reagent so as to make it soluble while impurities remains insoluble.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: A



6. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Nitrate ores are very rare.

Reason: Bond dissociation energy of N_2 is very high.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: A



7. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Reduction of the metal oxide usually involves heating it with some other substance acting as a reducing agent.

Reason: The reducing agent combines with the oxygen of the metal oxide.

- A. If both assertion and reason are true and reason is the correct explanation of assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of assertion.
- C. If assertion is true but reason is false.
- D. both assertion and reason are false.

Answer: B



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8. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct

choice as:

Assertion: Cu is leached out using acid or bacteria.

Reason: The solution containing Cu^{2+} is treated with scrap iron or $H_2.$

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: B



9. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: In froth floatation method, collectors such as pine oil or xanthates are added to the suspension of powdered ore.

Reason: Collectors stabilise the froth.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

- C. If assertion is true but reason is false.
- D. both assertion and reason are false.

Answer: C



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10. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Iron pyrite is not useful in the extraction of Fe.

Reason: SO_2 polluting gas is produced during extraction.

- A. If both assertion and reason are true and reason is the correct explanation of assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of assertion.
- C. If assertion is true but reason is false.
- D. both assertion and reason are false.

Answer: A



11. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct

choice as:

Assertion: Volatile matter escapes during calcination leaving behind the metal oxide.

Reason: Calcination is a process of converting metal ore into oxide by heating.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: A

12. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Burning of coke supplies all the heat required in a blast furnace.

Reason: In a blast furnace reduction of iron oxides takes place at different ranges.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: B



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13. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Cast iron is hard and brittle.

Reason: Cast iron is the purest form of iron.

- A. If both assertion and reason are true and reason is the correct explanation of assertion.
- B. If both assertion and reason are true but reason is not the correct explanation of assertion.
- C. If assertion is true but reason is false.
- D. both assertion and reason are false.

Answer: C



14. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct

choice as:

Assertion: At temperatures above 1073 K (approx.), coke will reduce FeO and will itself be oxidised to CO.

Reason: At temperatures above 1073 K, the C, CO line comes below the Fe, FeO line in Ellingham diagram.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: A

15. In the following question, a statement of assertion is followed by a statement of reason. Mark the correct choice as:

Assertion: Ellingham Diagram cannot indicate whether a reaction is possible or not.

Reason: Ellingham Diagram is not based on thermodynamic approach.

A. If both assertion and reason are true and reason is the correct explanation of assertion.

B. If both assertion and reason are true but reason is not the correct explanation of assertion.

C. If assertion is true but reason is false.

D. both assertion and reason are false.

Answer: D



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